



# **Review of ERL Projects at KEK and around the World**

**Norio Nakamura  
for the ERL collaboration team**

**High Energy Accelerator Research Organization (KEK)**

# ERL Collaboration Team



## High Energy Accelerator Research Organization (KEK)

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H. Hanaki



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# Outline

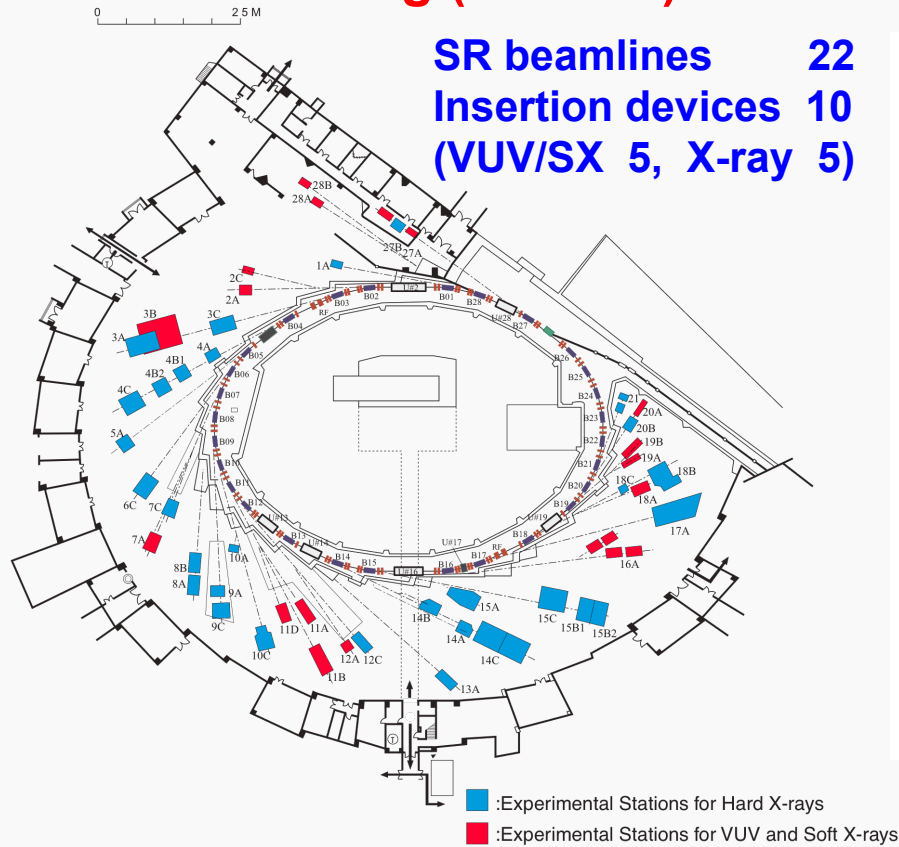
- 1. 3-GeV ERL Light Source Project at KEK**
- 2. The Compact ERL (cERL) Project at KEK**
- 3. Review of ERL Projects around the World**
- 4. Summary and Outlook**

# **3-GeV ERL Light Source Project at KEK**



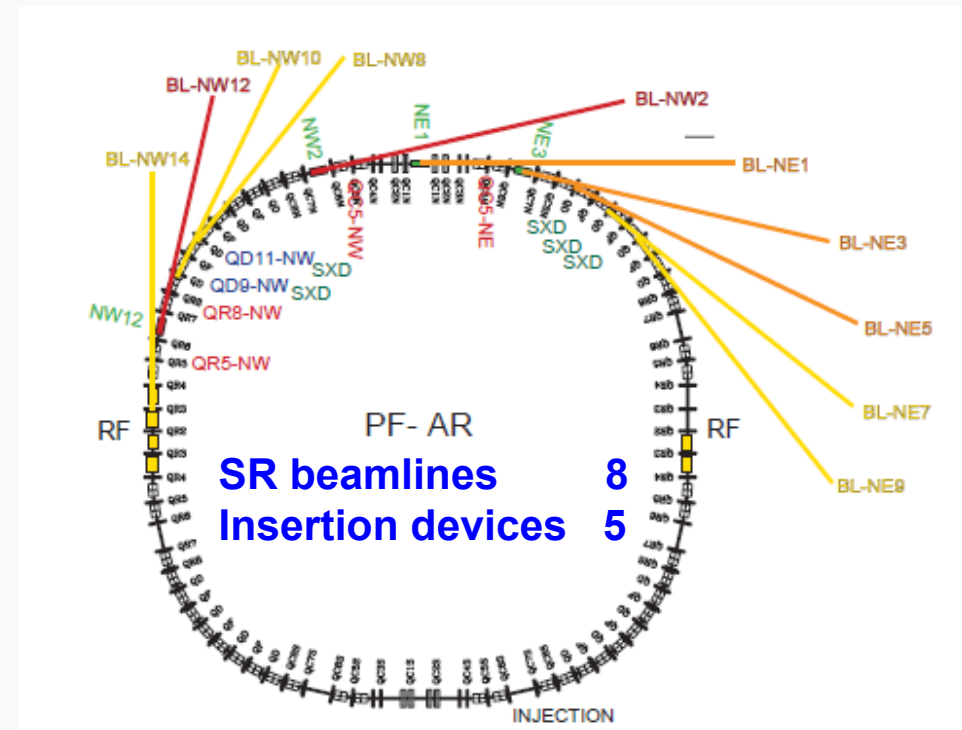
# KEK Photon Factory (KEK-PF)

## PF ring (2.5 GeV)



- $E = 2.5 \text{ GeV}$ ,  $C = 187 \text{ m}$
- Beam emittance :  $34.6 \text{ nm} \cdot \text{rad}$
- Top-up operation,  $I_0 = 450 \text{ mA}$

## PF-AR (6.5 GeV)



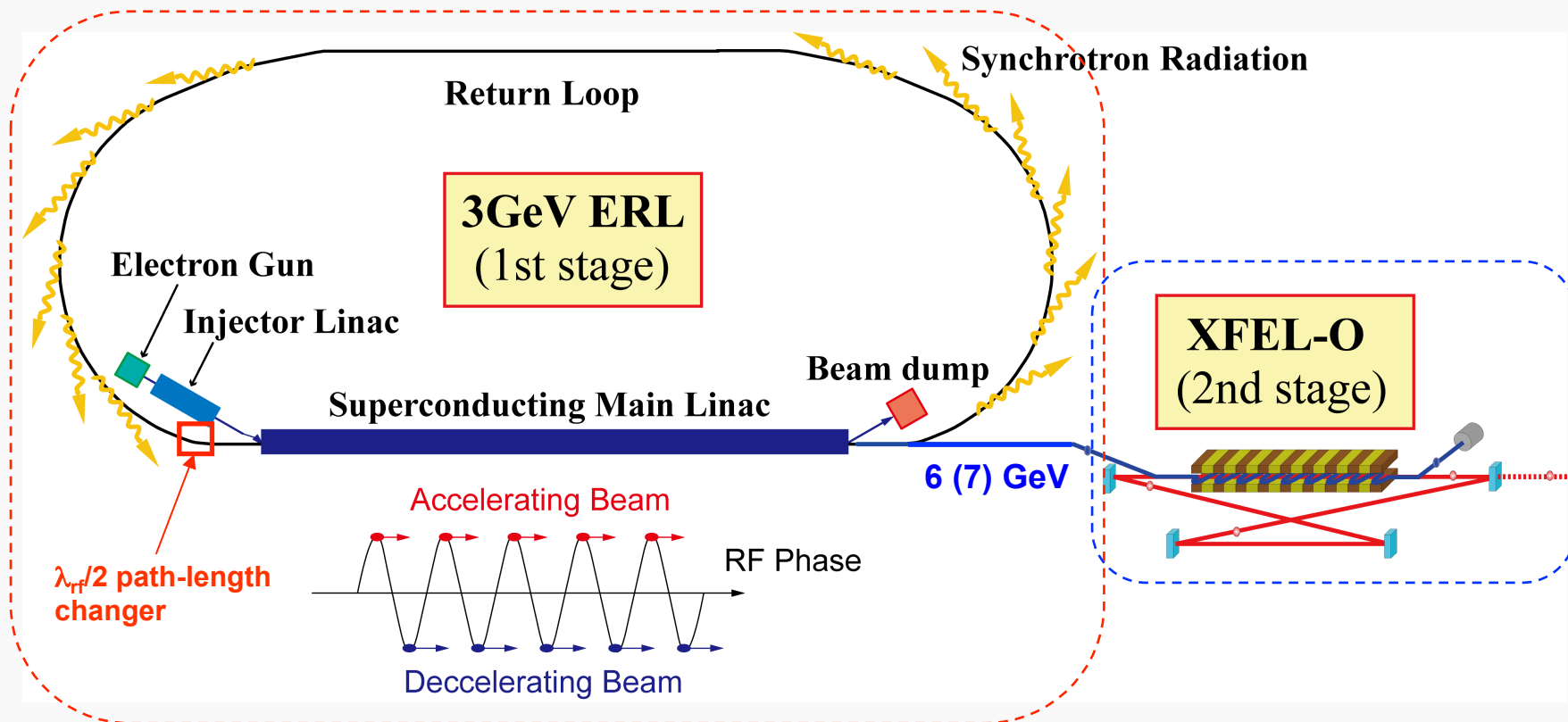
- $E = 6.5 \text{ GeV}$ ,  $C = 377 \text{ m}$
- Beam emittance:  $293 \text{ nm} \cdot \text{rad}$
- Single bunch,  $I_0 = 60 \text{ mA}$

**More than 30 years have passed since construction of both rings.**

# ERL Light Source Project at KEK

## ERL-based Light Source Project at KEK (2 Stages)

1. **3-GeV ERL** as **VUV and X-ray SR source**
2. **6-7 GeV XFEL Oscillator**



Schematic view of the ERL light source project at KEK

# Beam Parameters for Operational Modes

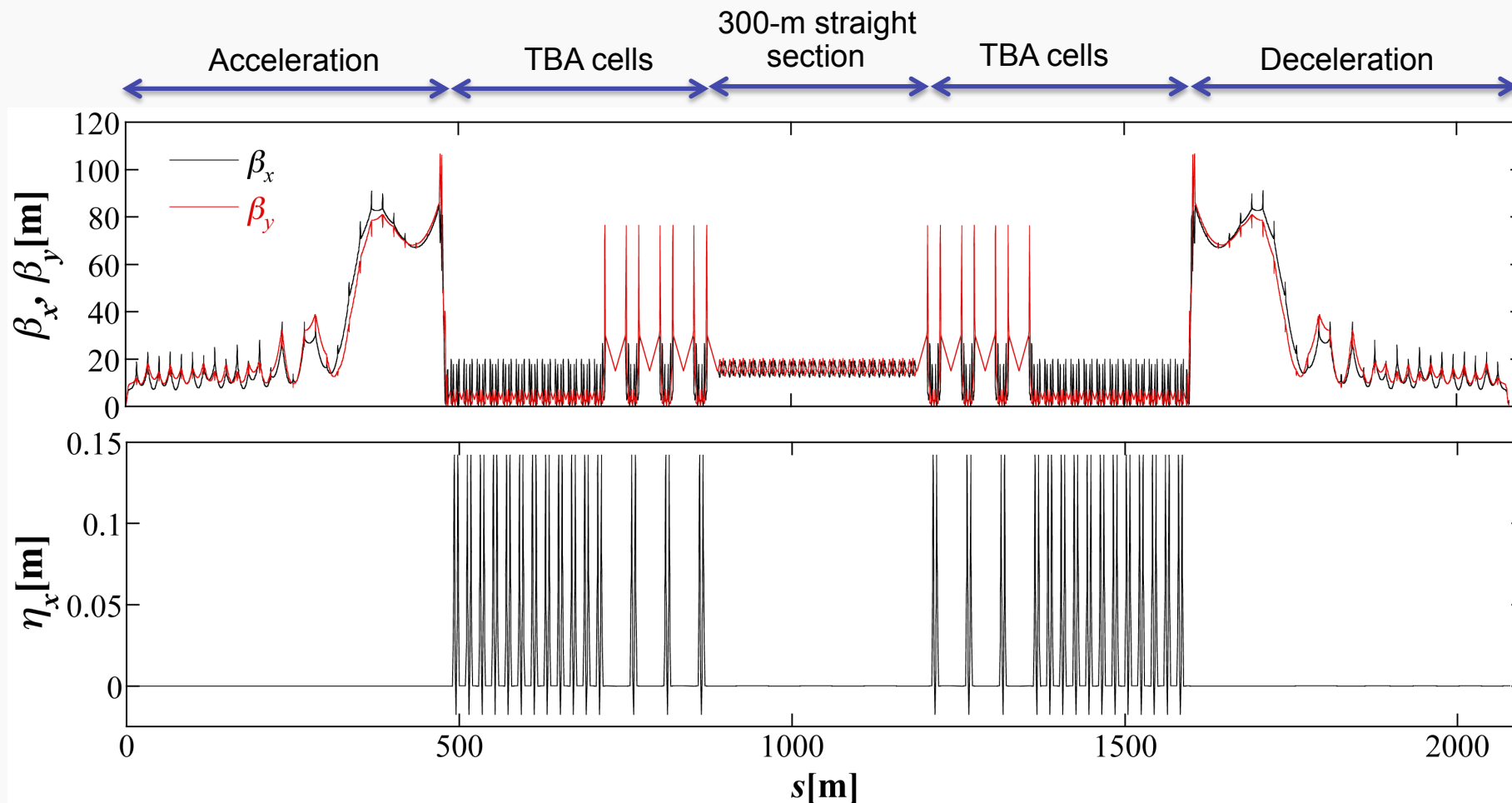
3 GeV ERL

XFEL-O

	High Coherence (HC) mode	High Flux (HF) mode	Ultimate (UL) mode	Ultra-Short Pulse (US) mode	XFEL-O mode
Beam Energy	3 GeV				6 - 7 GeV
Beam Current	10 mA	100 mA	100 mA	77 $\mu$ A (typ.)	10 $\mu$ A
Bunch Charge	7.7 pC	77 pC	77 pC	77 pC	10 pC
Repetition Rate	1.3 GHz	1.3 GHz	1.3 GHz	1 MHz	1 MHz
Norm. Emittance	0.1 mm·mrad	1 mm·mrad	0.1 mm·mrad	-	0.2 mm·mrad
Emittance	17 pm·rad	170 pm·rad	17 pm·rad	-	15 pm·rad
Energy Spread	$2 \times 10^{-4}$	$2 \times 10^{-4}$	$2 \times 10^{-4}$	-	$5 \times 10^{-5}$
Bunch Length	2 ps	2 ps	2 ps	$\leq 100$ fs	1 ps

# Beam Optics of 3-GeV ERL

Preliminary Optics (from after merger to before dump line)



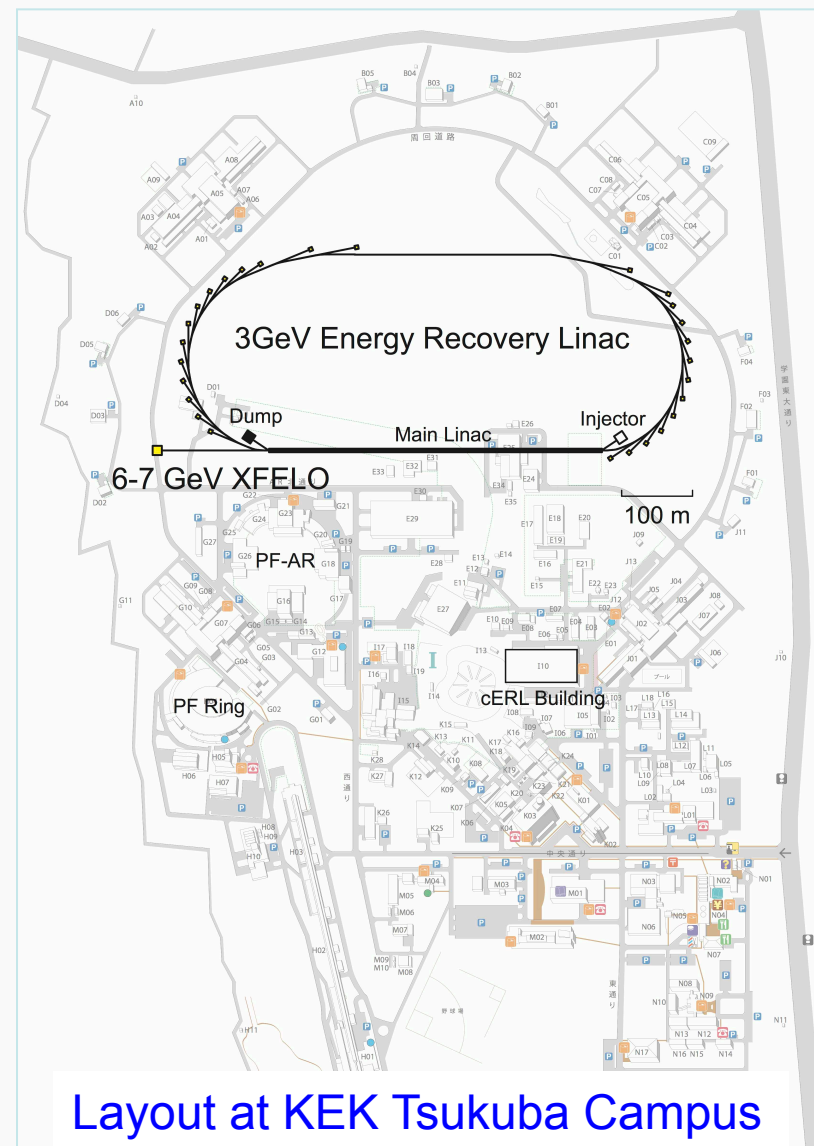
Emittance growth & energy spread increase due to ISR & CSR effects are negligible for both Ultimate and XFEL-O modes.

M. Shimada et al., MOPP019

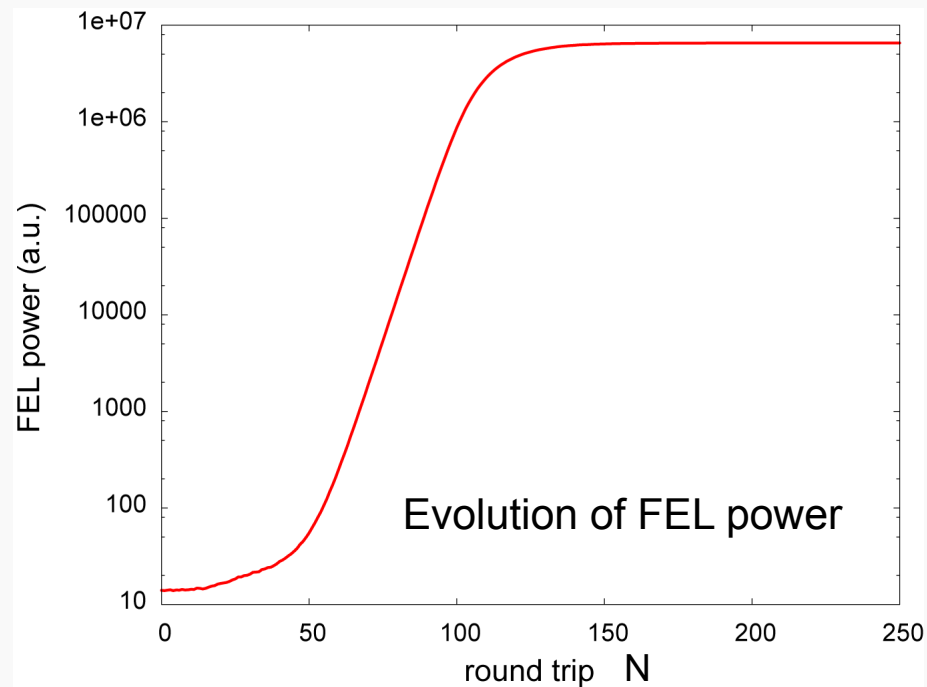
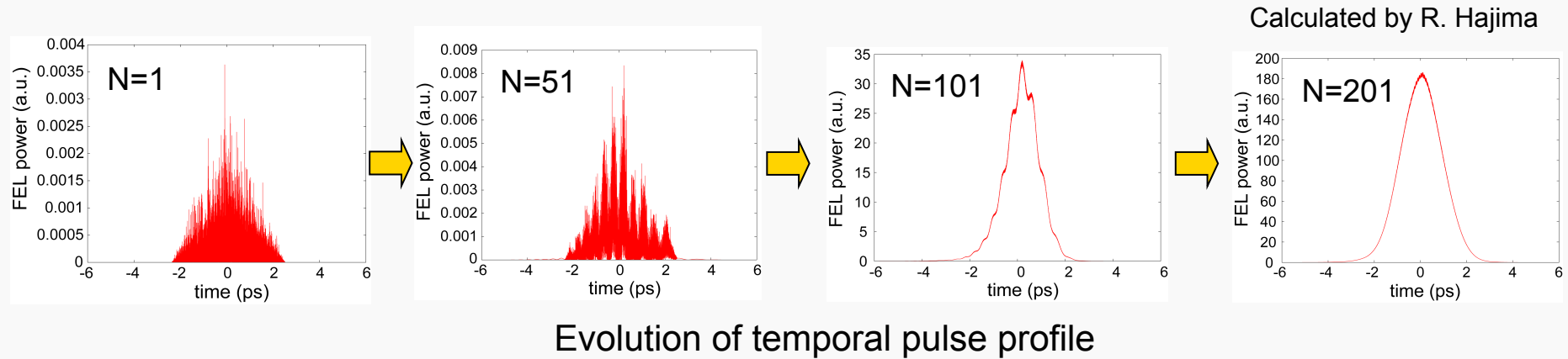
# Tentative Layout of 3-GeV ERL

## Assumptions:

- Beam energy
  - Full energy: 3 GeV
  - Injection and dump :10 MeV
  - XFEL-O: 6-7 GeV
- Circumference : ~ 1600 m
- Main linac
  - Eight 9-cell cavities in a cryomodule
  - 28 cryomodules (224 cavities)
  - Cavity acc. gradient : 13.4 MV/m
  - Triplet QMs between cryomodules
  - Total length : ~ 470 m
  - (average acc. gradient : 6.4 MV/m)
- TBA cells for ID's
  - 22 x 6 m short straight sections
  - 6 x 30 m long straight sections
- 300-m long straight section



# Simulation of XFEL-O (6 GeV)



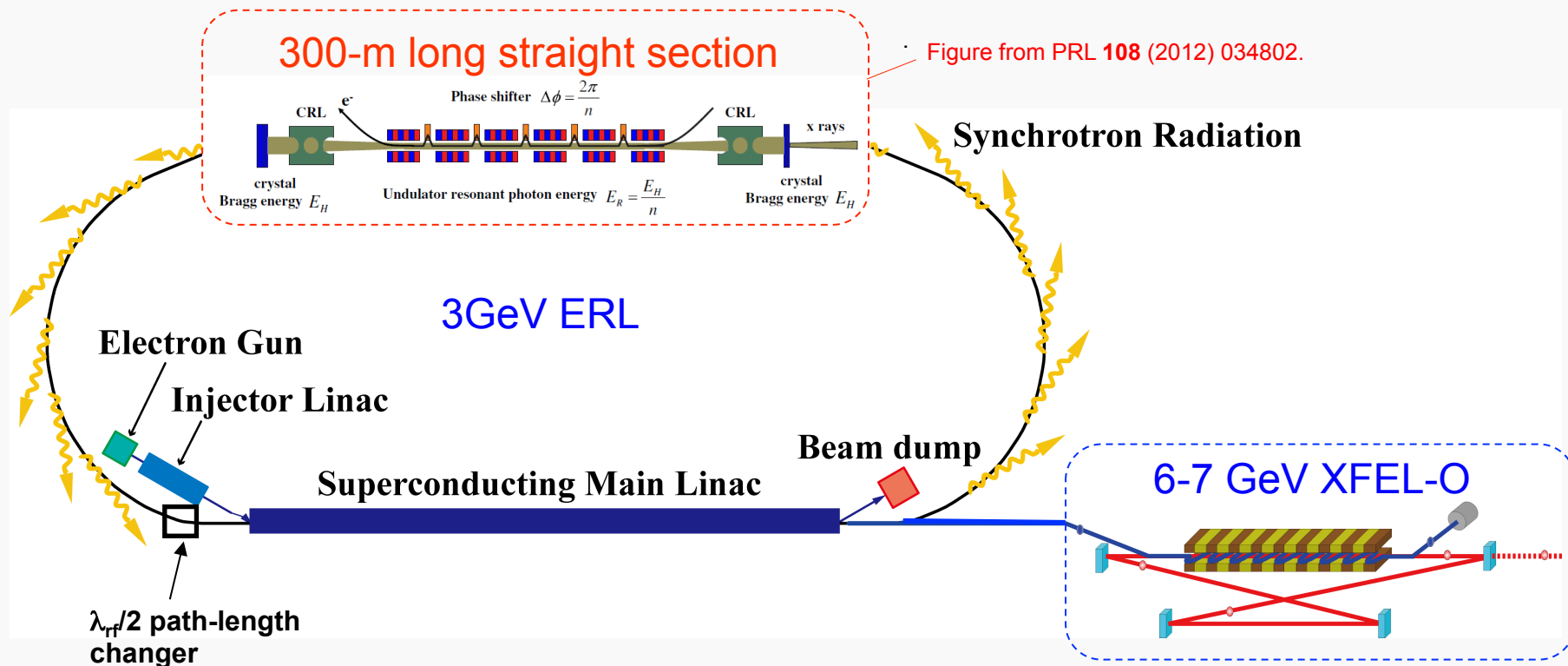
## Example of parameters for XFEL-O

Parameter	Value
Beam energy	6 GeV
Bunch charge	10 pC
Bunch length	1 ps
Energy spread	$5 \times 10^{-5}$
Norm. emittance	0.2 mm mrad
Photon energy	12 keV
Undulator length	58 m
Undulator period	19.4 mm
Gain	43 %

# Potential of 300m Long Straight Section

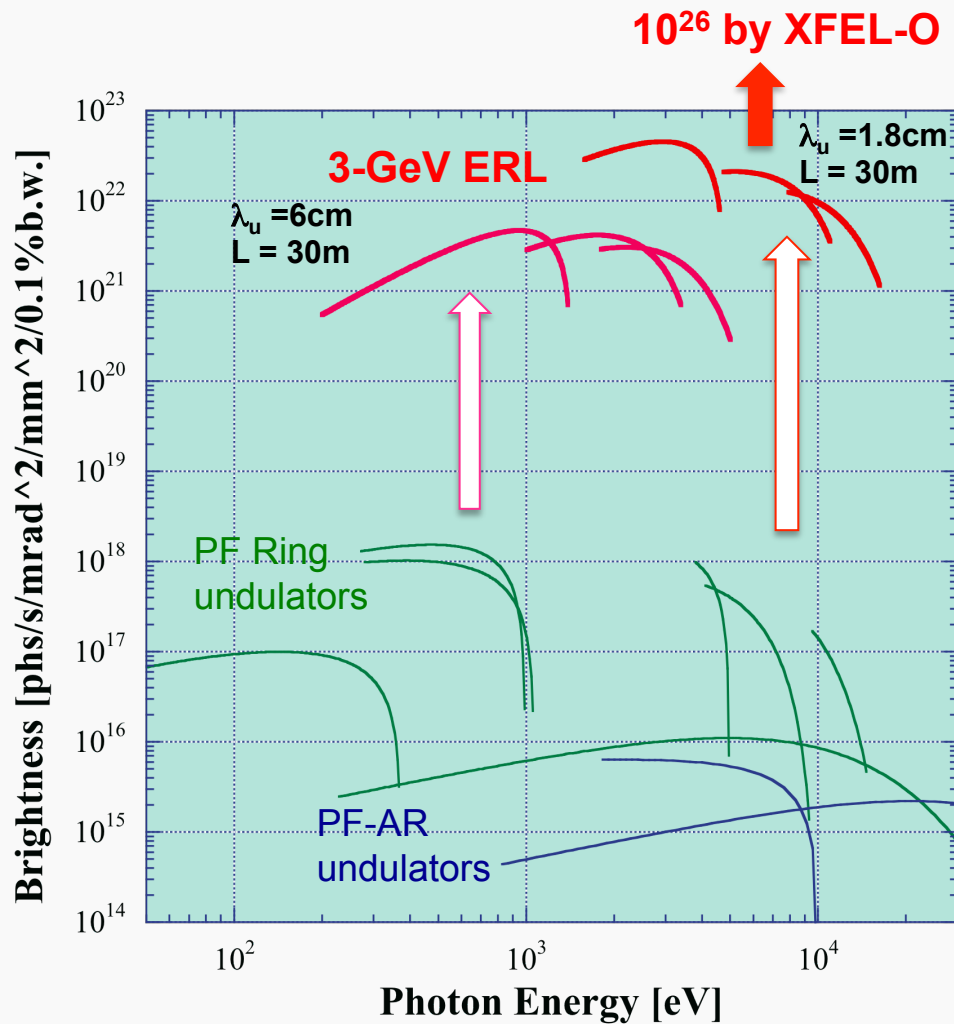
## Potential of 300-m long straight section (E=3GeV) :

- (1) 300-m Undulator – Spectral Brightness  $10^{23} - 10^{24}$
- (2) EEHG FEL including generation of attosecond VUV/X-ray pulses
- (3) Harmonic Lasing of XFEL-O

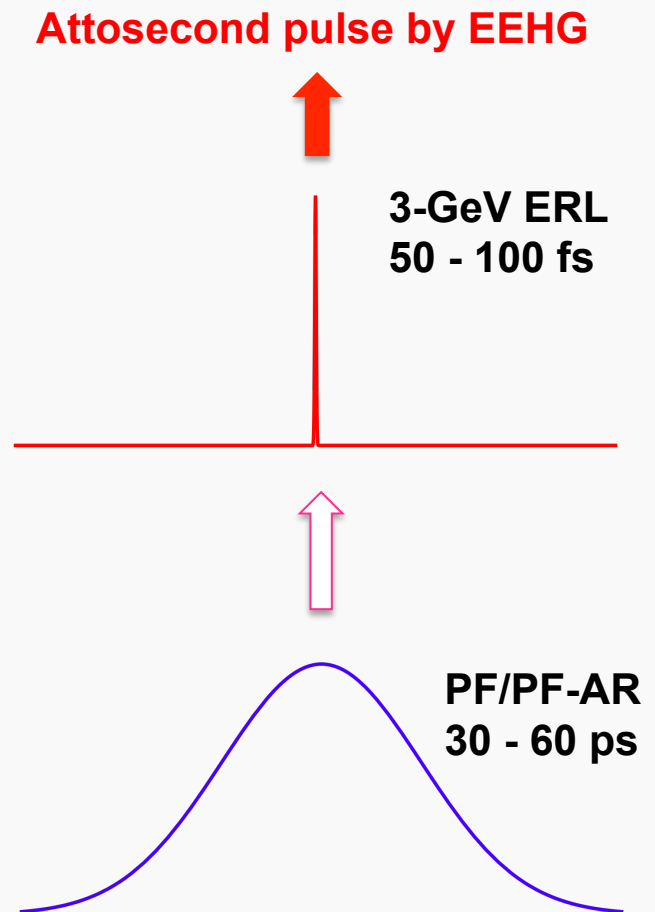


# Light Source Performance

## Spectral Brightness



## SR Pulse length



Calculated by K. Tsuchiya



# The Compact ERL (cERL) Project at KEK

# Compact ERL (cERL) Project

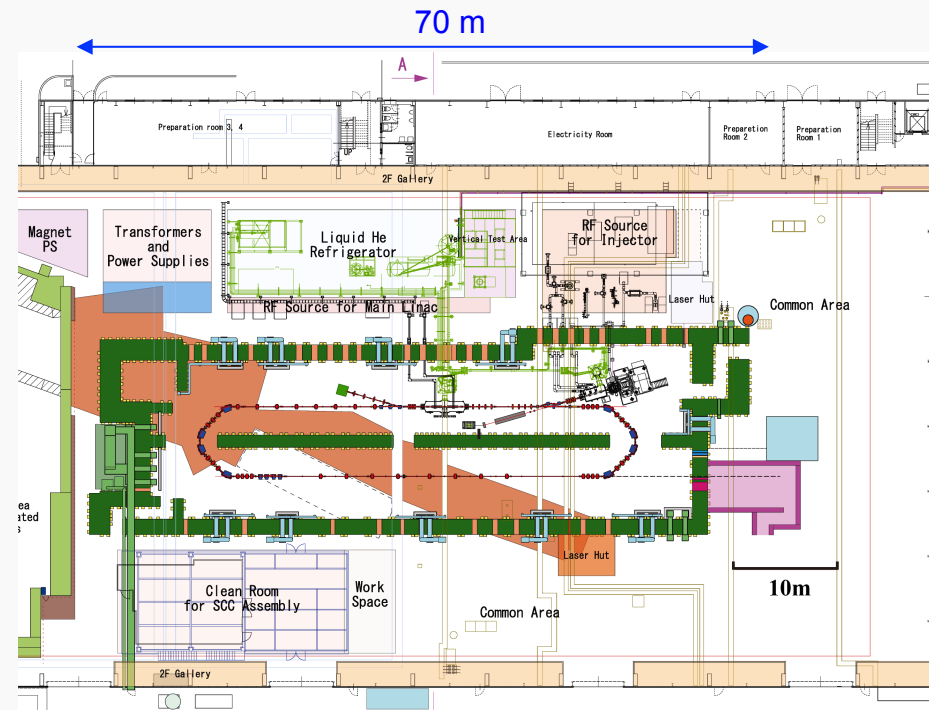
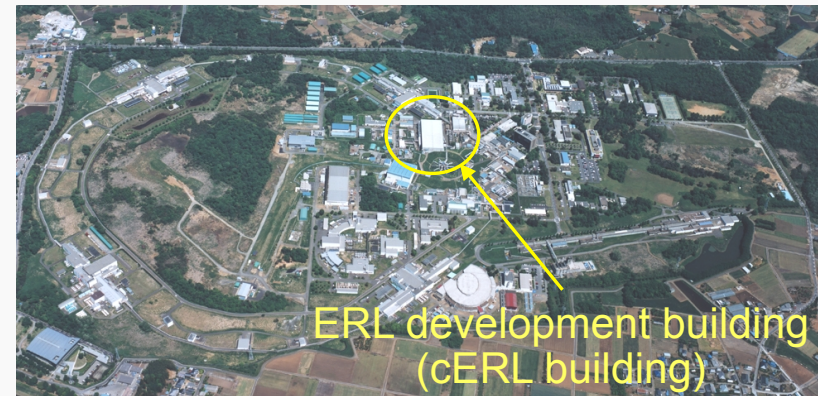
## Purposes of the compact ERL

- Demonstrating reliable operations of our ERL components (guns, SC-cavities, ...)
- Demonstrating generation and recirculation of ultra-low emittance beams at high currents
- 1<sup>st</sup> target : 1 mm·mrad for 10mA @ 35 MeV

## Parameters of the Compact ERL

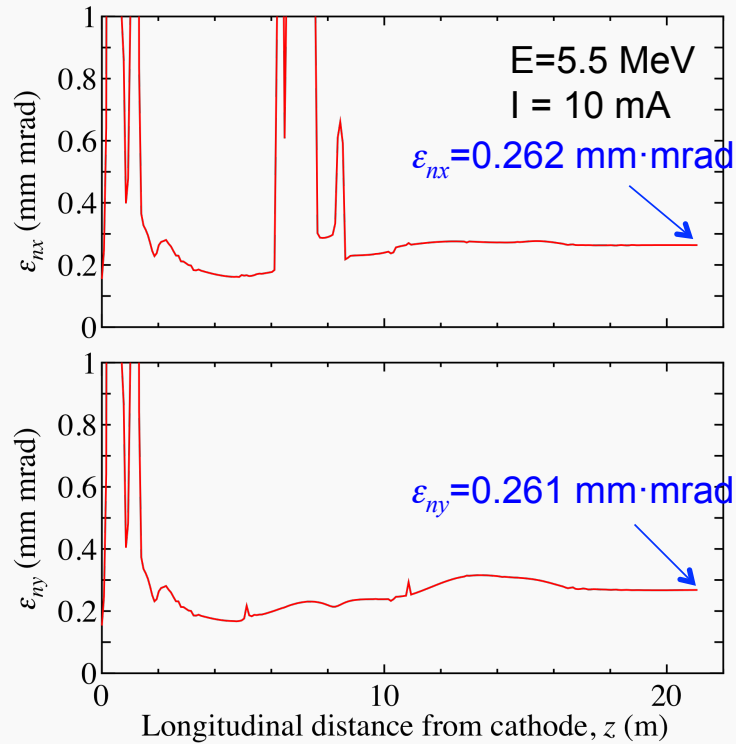
	Parameters
Beam energy (upgradability)	35 MeV 125 MeV (single loop) 245 MeV (double loops)
Injection energy	5 MeV (10 MeV in future)
Average current	10 mA (100 mA in future)
Acc. gradient (main linac)	15 MV/m
Normalized emittance	0.1 mm·mrad (7.7 pC) 1 mm·mrad (77 pC)
Bunch length (rms)	1 - 3 ps (usual) ~ 100 fs (with B.C.)
RF frequency	1.3 GHz

Commissioning is scheduled to start in 2013.



S. Sakanaka et al., MOPPP018

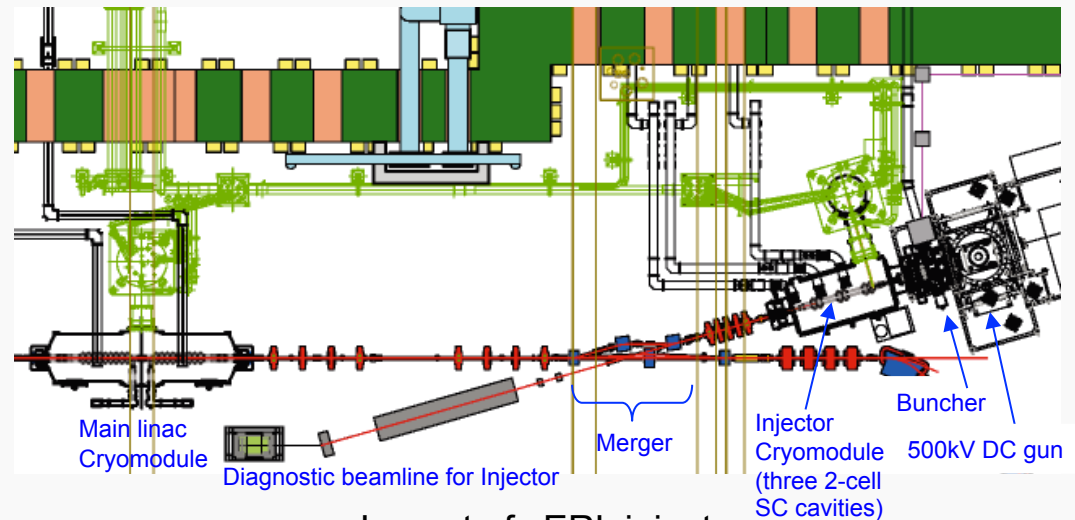
# Injector Design



Simulation result from the gun to just after the main linac.

**1<sup>st</sup> goal (1 mm·mrad for 10 mA) is achievable.**

T. Miyajima et al., MOPPP017

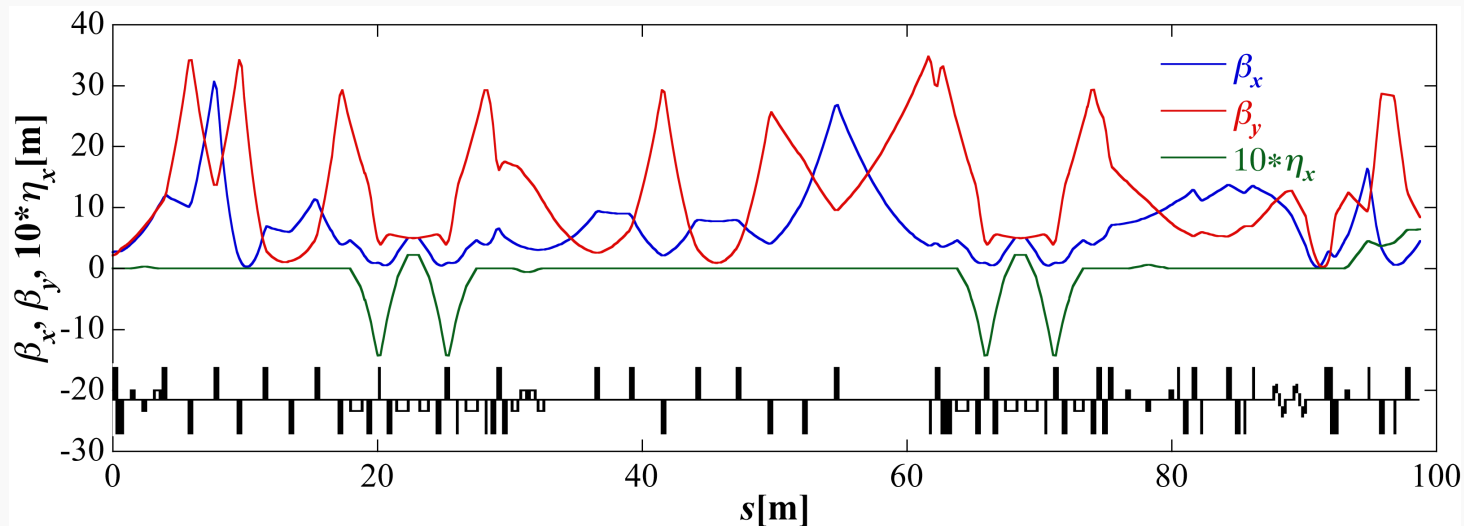
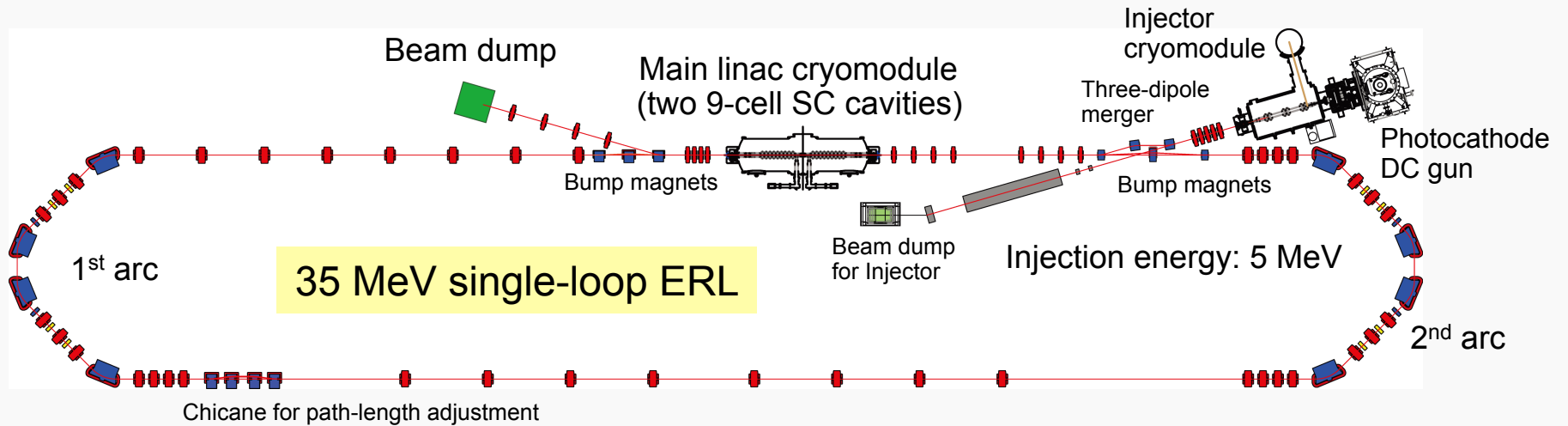


Layout of cERL injector.

## Injector parameters

Parameter	Value
Gun DC voltage	500 kV
Beam energy of injector	5 MeV
Charge/bunch (Current)	7.7 pC (10mA)
Full width of laser pulse	16 ps
Spot diameter of laser	0.52 mm
Magnetic fields of solenoids #1, #2	0.0364, 0.0146 T
Voltage of buncher cavity	105 kV
Eacc of 1st, 2nd, and 3rd SC cavity	6.84, 7.53, 7.07 MV/m
Offset phase of 1st, 2nd, and 3rd cavity	29.9, -9.8, -10.0 degrees

# Lattice and Optics of cERL



Betatron and dispersion functions (from after main linac to beam dump)

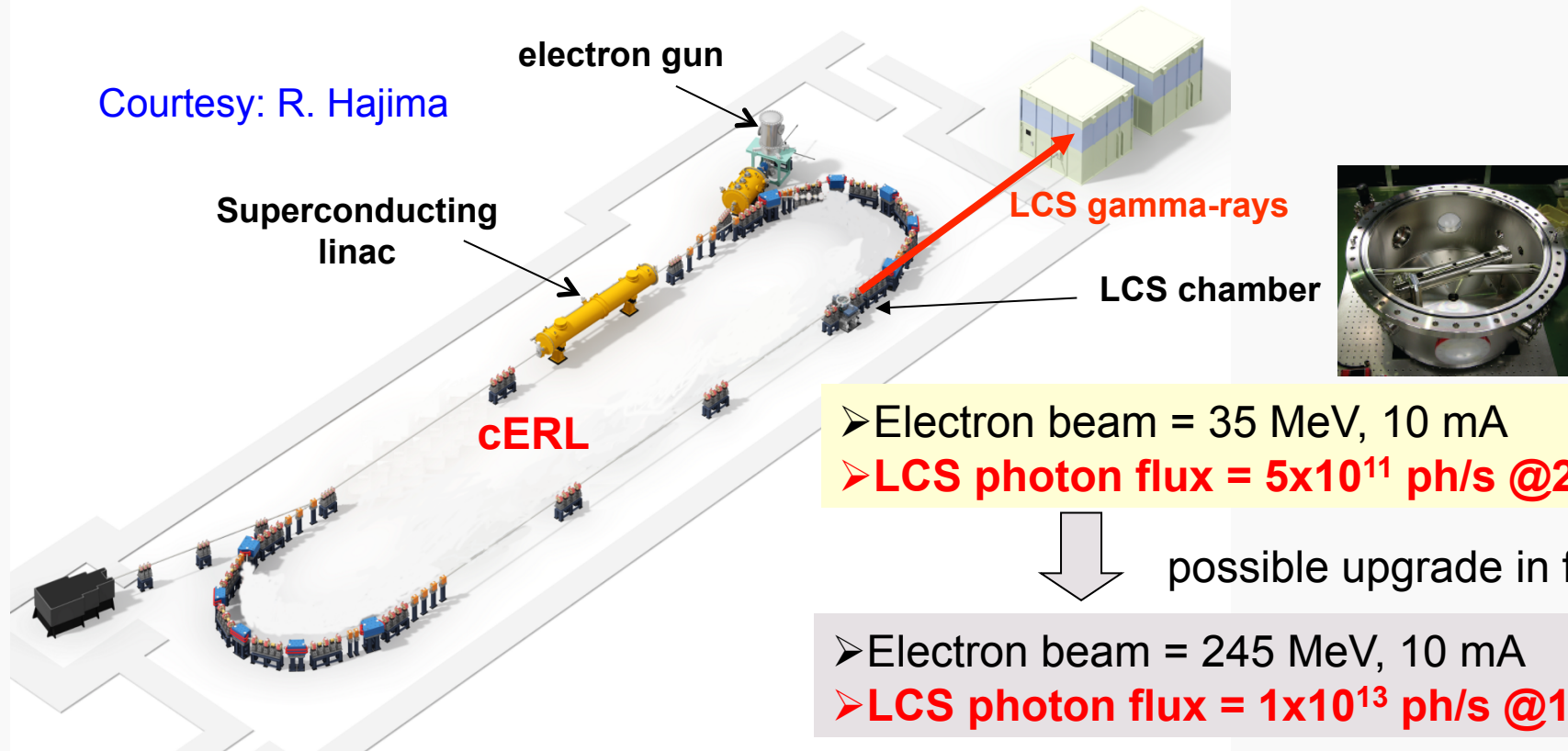
M. Shimada et al., MOPP019

# Laser Compton Scattering Experiment

## Nondestructive measurement of isotopes by LCS $\gamma$ -rays at the cERL

3-year R&D program of **JAEA** was funded from MEXT (FY2011-2013).

Courtesy: R. Hajima



Lattice and optics of the LCS section is being designed.  
A laser system including a laser cavity is being developed.

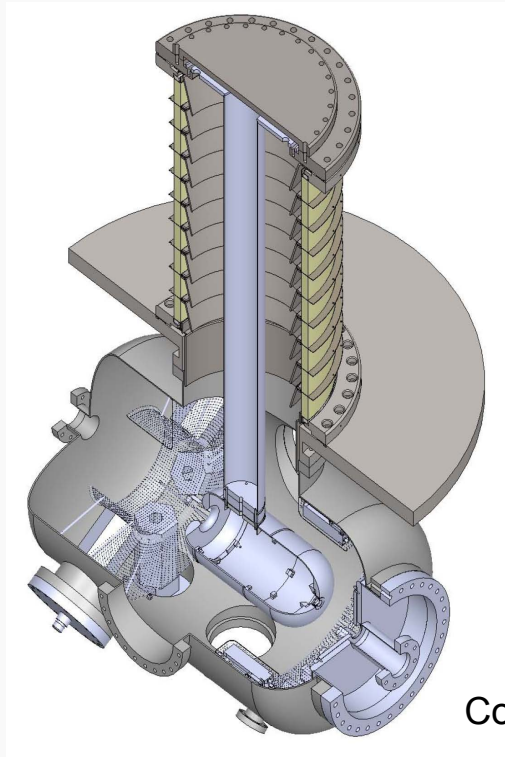
# Photocathode DC Gun #1 at JAEA

8-hour operation at 510 kV with a segmented ceramic insulator

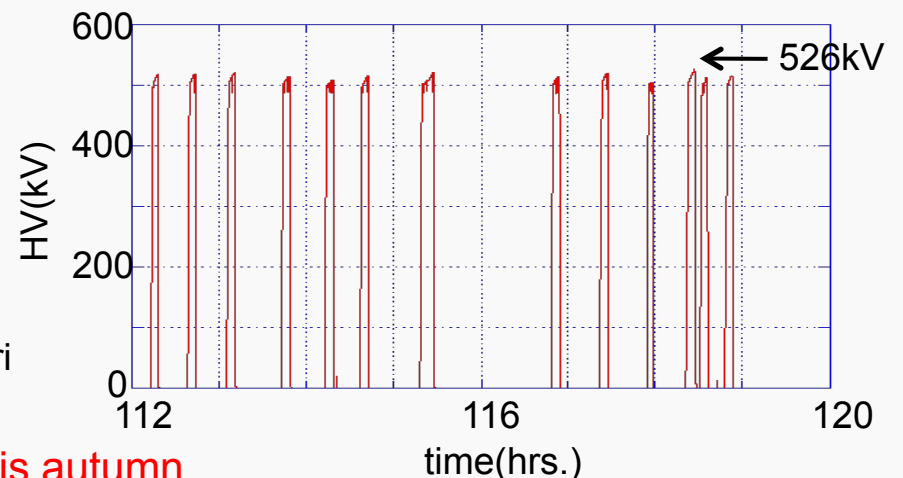
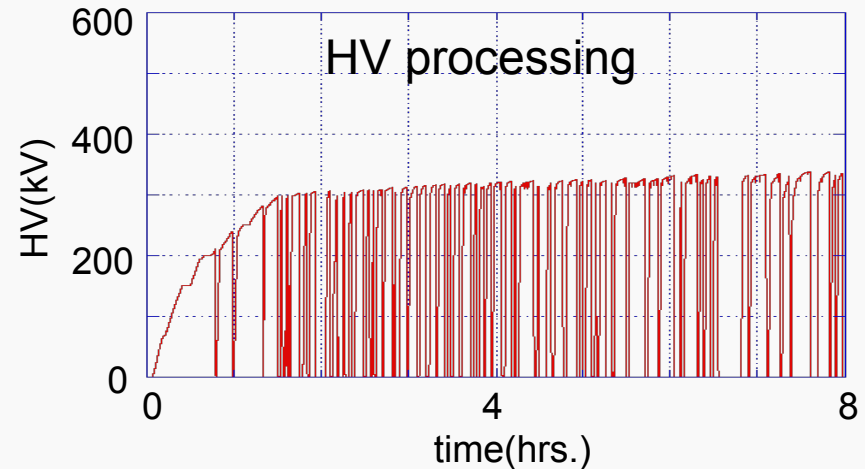
R. Nagai et al., Rev. Sci. Instrum. **81** (2009) 033304

HV processing with cathode electrode and NEG pumps in place

- HV processing up to 526 kV
- Local radiation problem needs to be solved



Courtesy: N. Nishimori



Scheduled to be installed in the cERL beamline this autumn



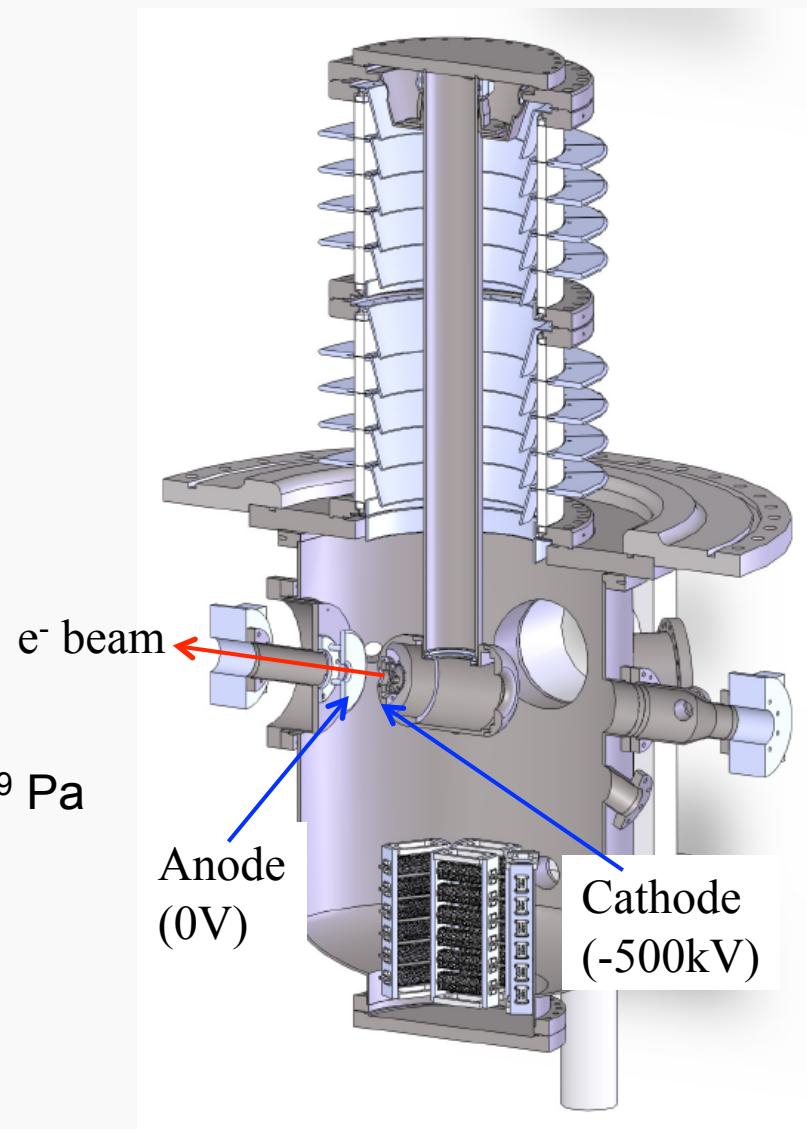
# Photocathode DC Gun #2 at KEK

Courtesy: M. Yamamoto

**Target pressure :  $1 \times 10^{-10}$  Pa**

(to preserve the NEA state on the cathode)

- High voltage insulator
  - Segmented structure
  - Special  $\text{Al}_2\text{O}_3$  material (TA010, Kyocera)
- Low outgassing system
  - Titanium chamber, electrode, guard rings
  - Total outgassing rate:  $\sim 1 \times 10^{-10}$  Pa·m<sup>3</sup>/s (actual measurement)
- Main vacuum pump system
  - 4K Bakeable cryopump
    - > 1000 L/s, for  $\text{CH}_4$ ,  $\text{N}_2$ ,  $\text{CO}$ ,  $\text{CO}_2$  @  $1 \times 10^{-9}$  Pa (actual measurement)
  - NEG pump
    - >  $1 \times 10^4$  L/s, for  $\text{H}_2$  (design value)
- 600-kV HV Power Supply system



# Laser System

## Laser system

- 1.3GHz Nd:YVO4 oscillator
- Yb photonic-crystal-fiber amplifier
- SHG with an external cavity
- Shaping system

## Specifications

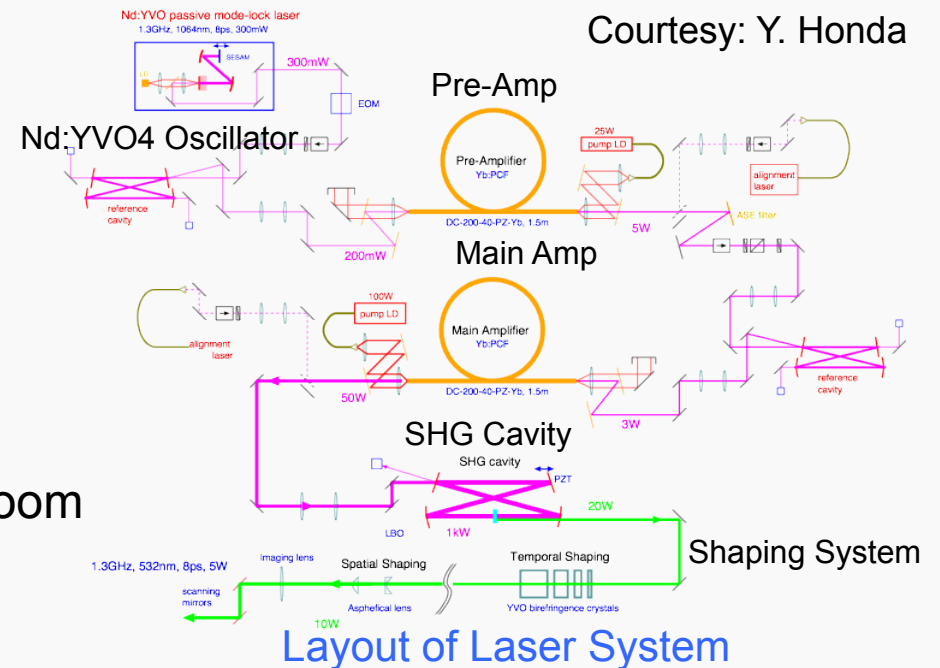
- 532 nm, 2.3 W on cathode for 10 mA  
→ 5W(532nm), 25W(1064nm) at laser room
- 32 ps pulse duration  
→ stacking of eight 8-ps pulses

## Achievements

- 38 W(1064 nm) at 1.3 GHz  
with a 1-stage fiber amplifier
- 70 W(1064 nm) at 1.3 GHz  
with a 2-stage fiber amplifier
- SH generation and pulse stacking

Operation of 10 mA or more is promising.

Y. Honda, TUPPD056

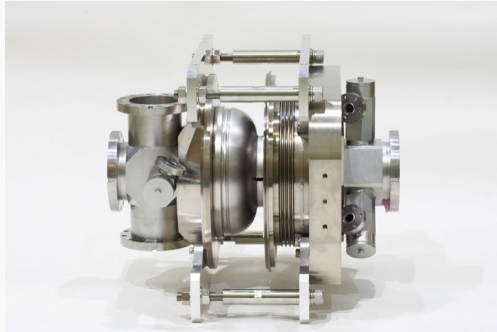


Yb Fiber Amplifier System

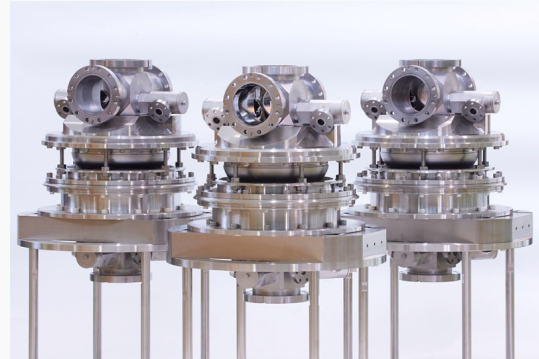


# SC Cavities for Injector (1)

Courtesy: E. Kako, K. Watanabe



2-cell cavity

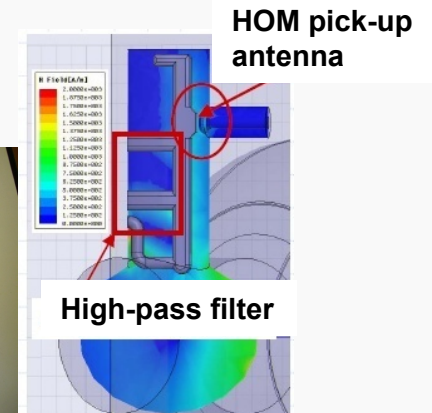


Cavities for cryomodule

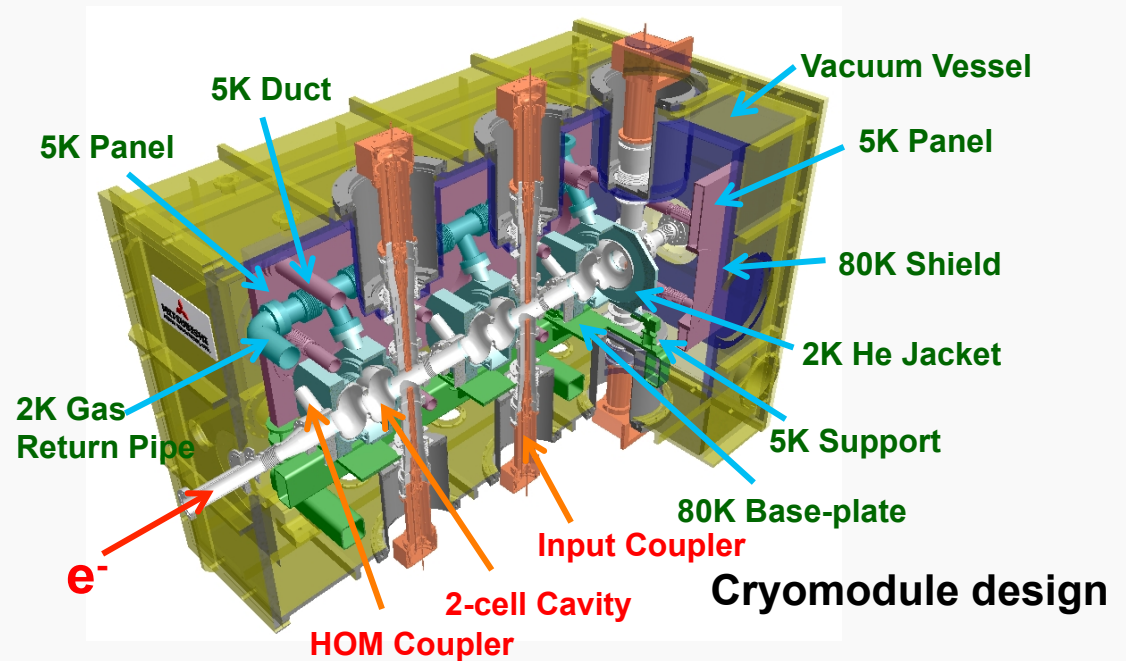
All HOM couplers are loop-type



HOM-couplers and their structure

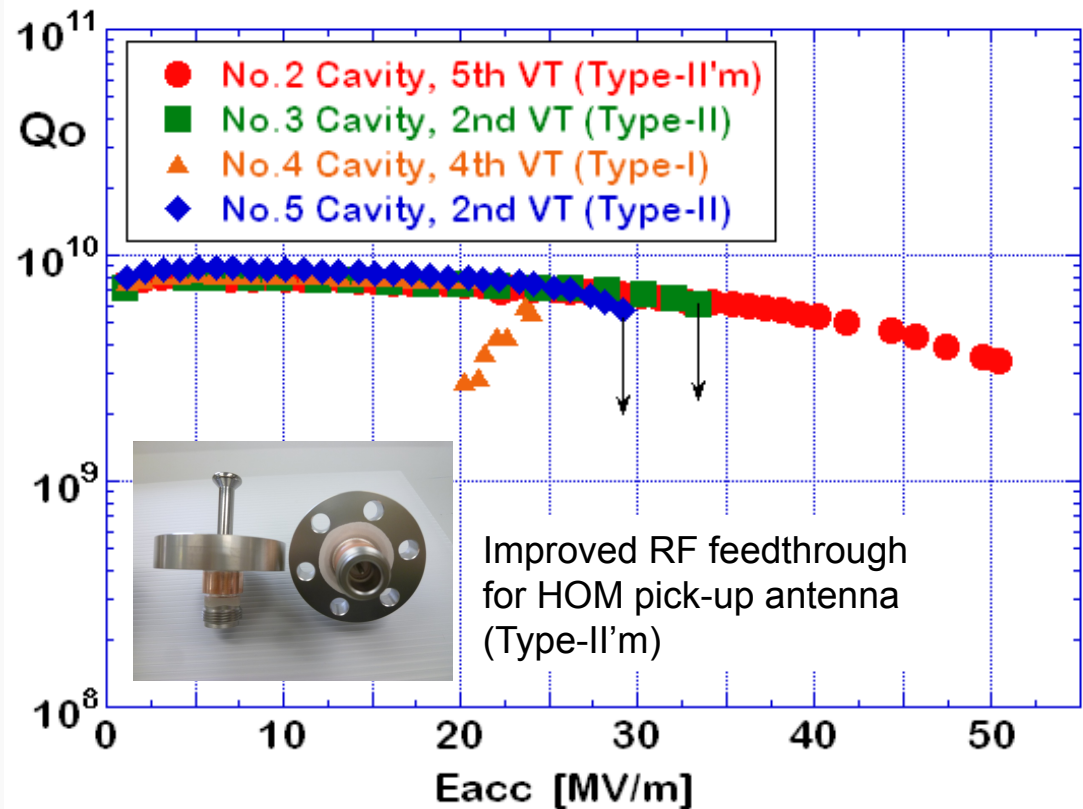


Input couplers



# SC Cavities for Injector (2)

## Results of Final Vertical Tests

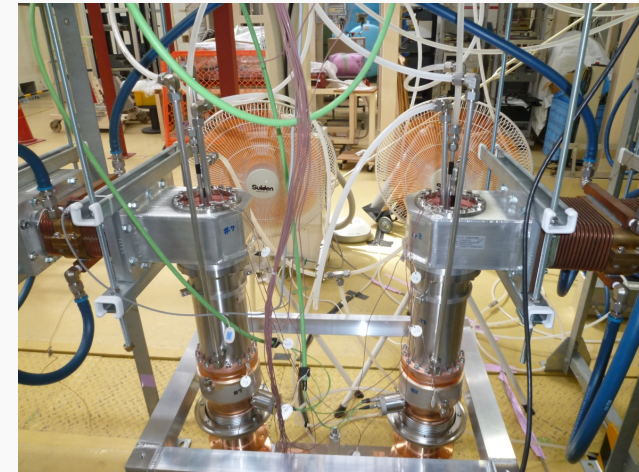


Improved RF feedthroughs in HOM couplers increased accelerating gradient (cERL specification:  $E_{acc} > 11$  MV/m).

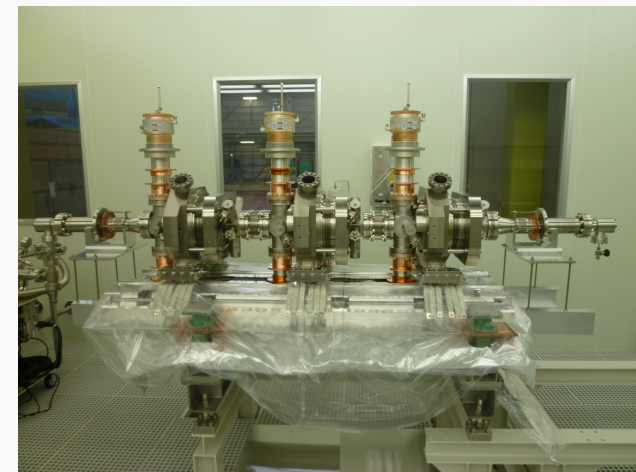
All the RF feedthroughs were replaced by Type-II'm.

Please see E. Kako et al., WEPPC012, WEPPC015 for details.

Courtesy: E. Kako



RF conditioning of input couplers



Assembly of cryomodule

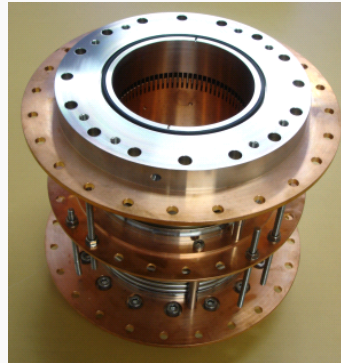


# SC Cavities for Main Linac (1)

Courtesy: K. Umemori

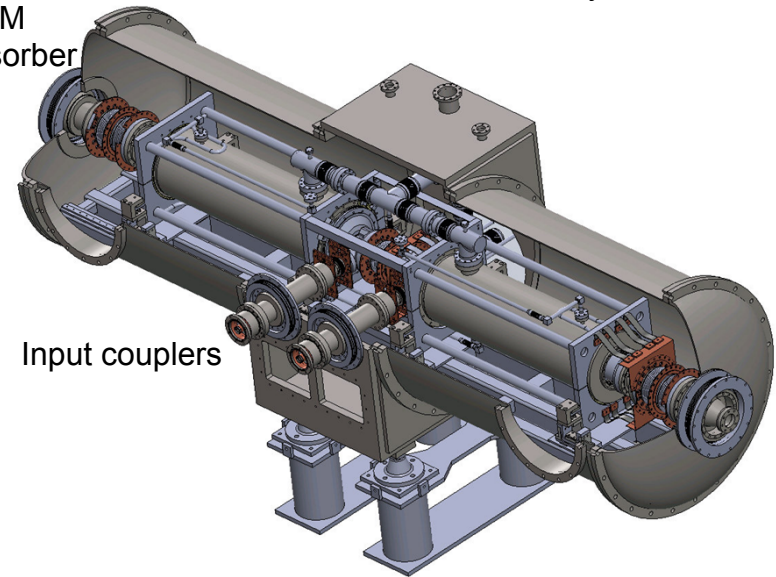


**9-cell Cavities**



**HOM Absorber**

HOM absorber

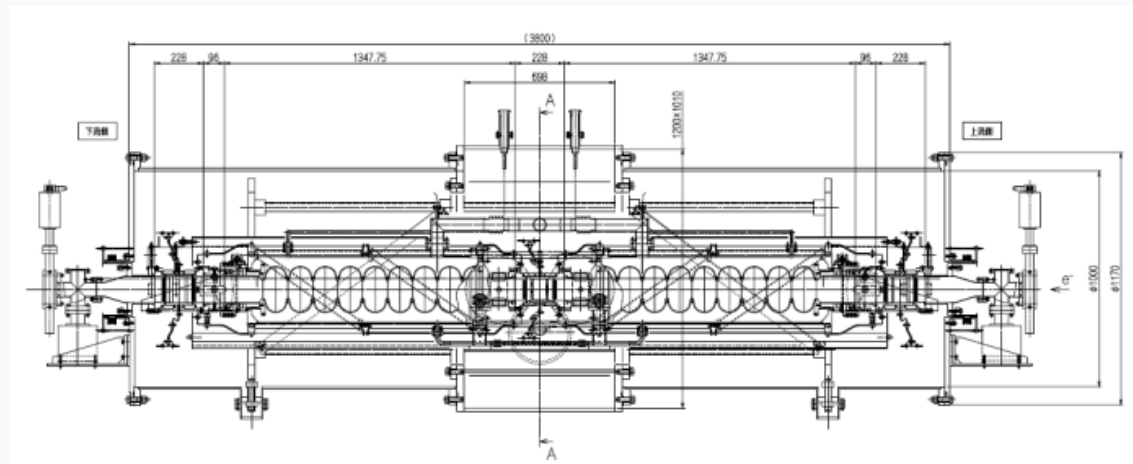


Input couplers

**Cryomodule design**



**Input coupler**

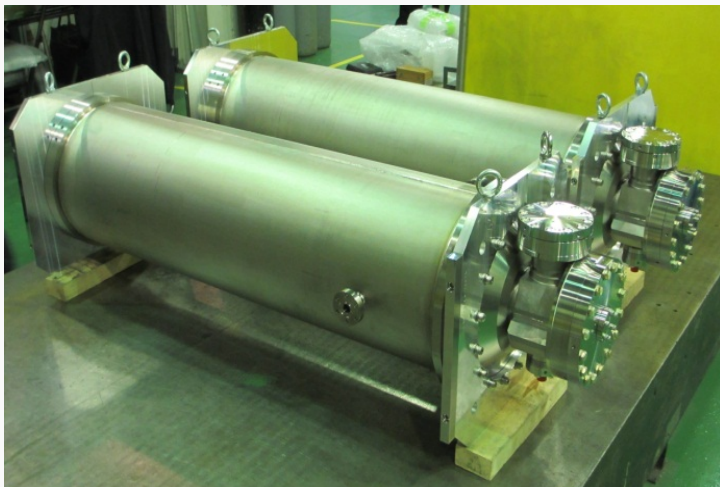


**Cryomodule design (side view)**

# SC Cavities for Main Linac (2)

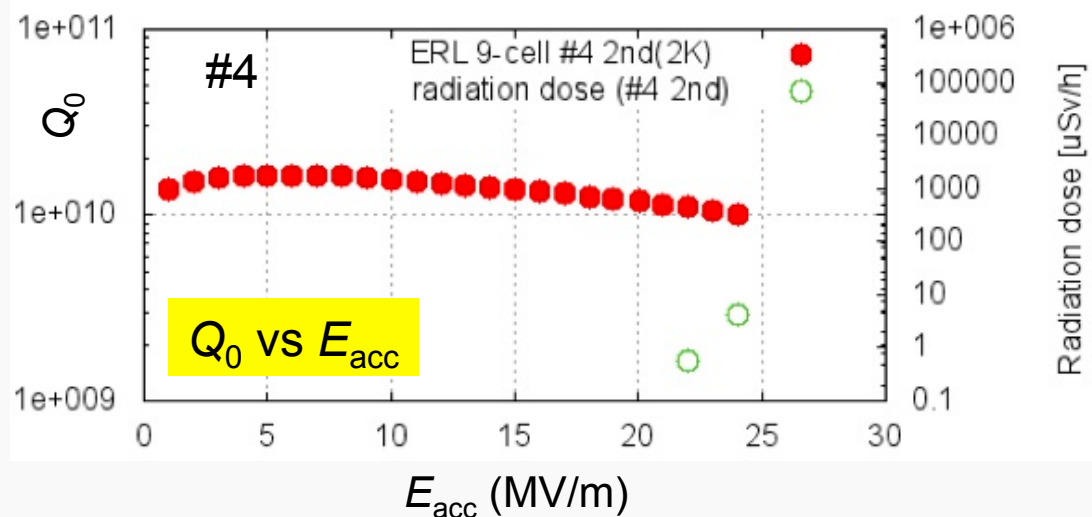
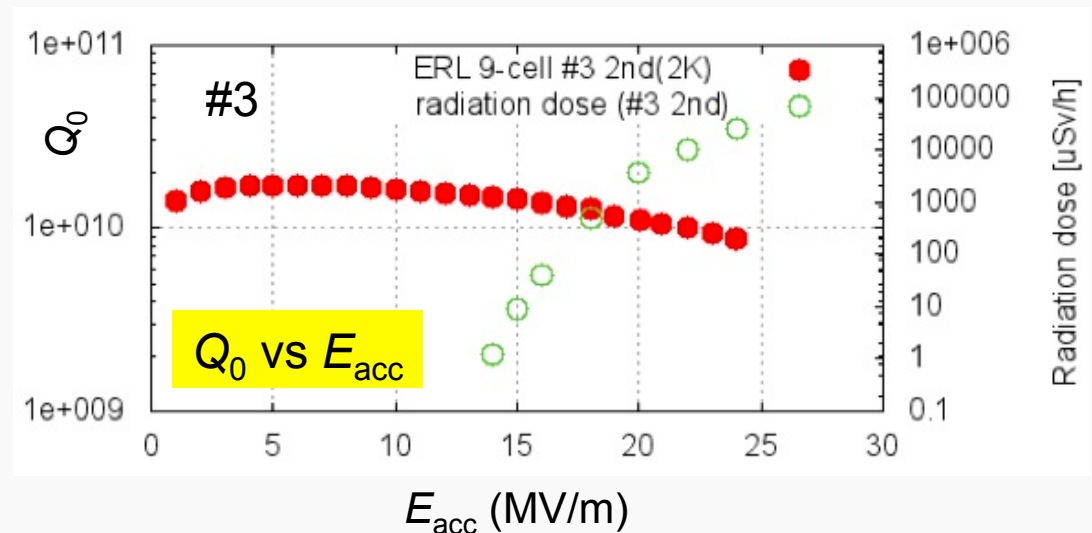
## Results of final vertical tests

- $E_{acc}$  of higher than 25 MV/m could be achieved in both cavities.
- Cavities satisfied cERL specification ( $Q_0 > 10^{10}$  at 15 MV/m)
- Onsets of X-ray were 14 MV/m and 22 MV/m for the cavities #3 and #4, respectively.



- Cavities are dressed with Helium jackets and waiting for installation into cryomodule.

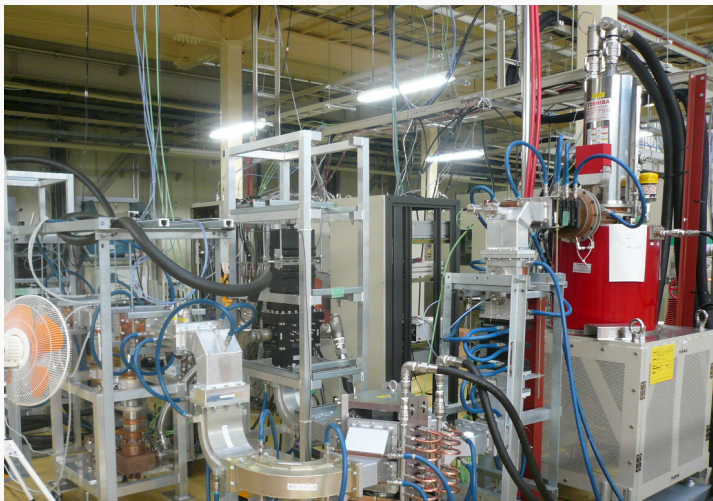
Courtesy: K. Umemori



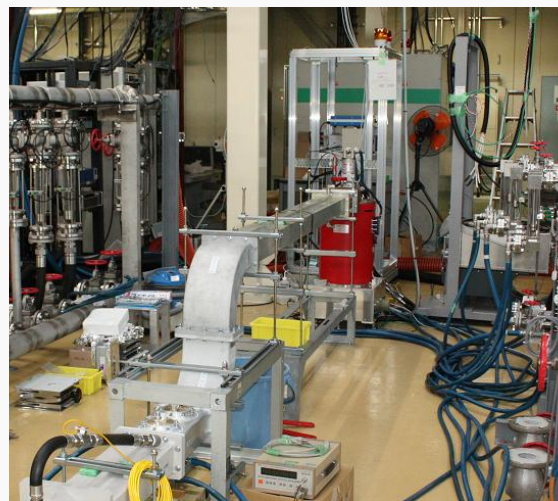
K. Umemori et al., MOOBC02, WEPPC011



# 1.3 GHz CW RF Sources



300kW CW Klystron for injector SCC



30kW CW Klystron for injector SCC



30kW CW IOT for main SCC

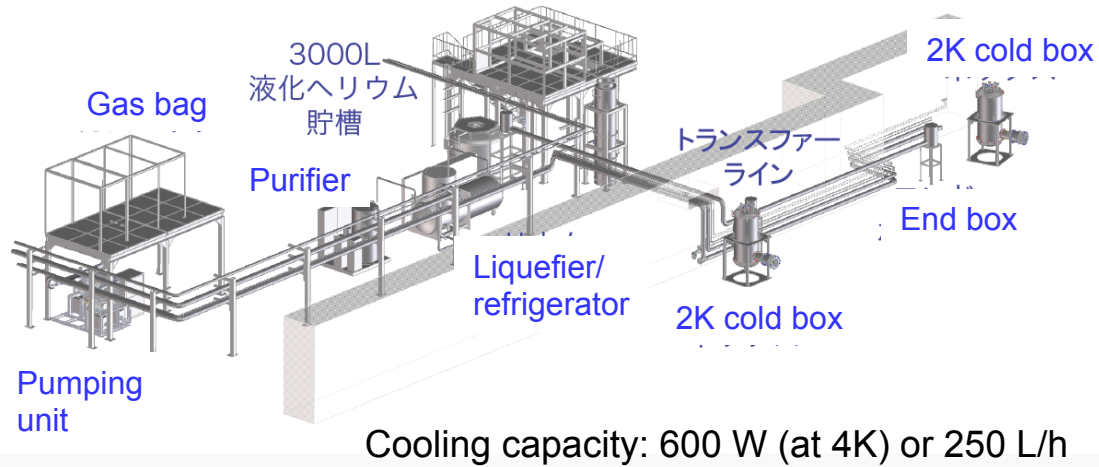
Courtesy: T. Miura



20kW CW IOT for buncher

# Liquid-Helium Refrigerator

## Overview of the system



Courtesy: H. Nakai



**3000L liquefied helium storage vessel**



**2K cold box and end box**



**TCF200 helium liquefier/refrigerator**



# Magnet/Vacuum/Monitor

Courtesy: K. Harada, Y. Tanimoto, T. Honda, T. Obina, R. Takai



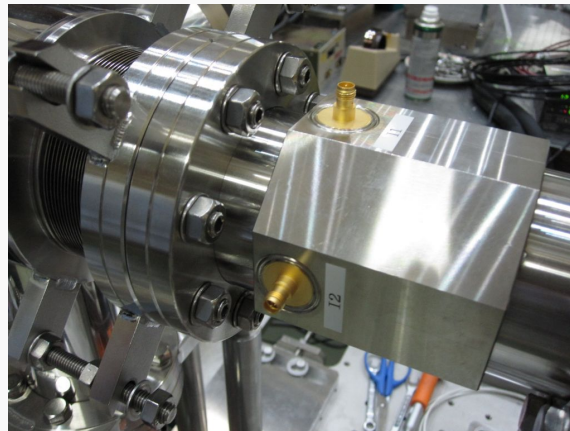
**Bending magnet**



**Quadrupole magnet**



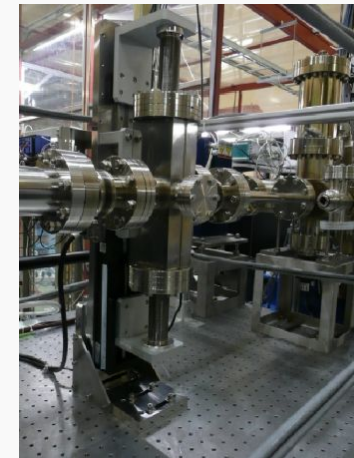
**Zero-gap Flange**



**Stripline BPM  
with glass-type feedthrough**



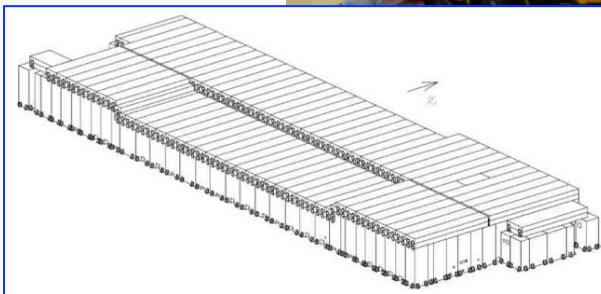
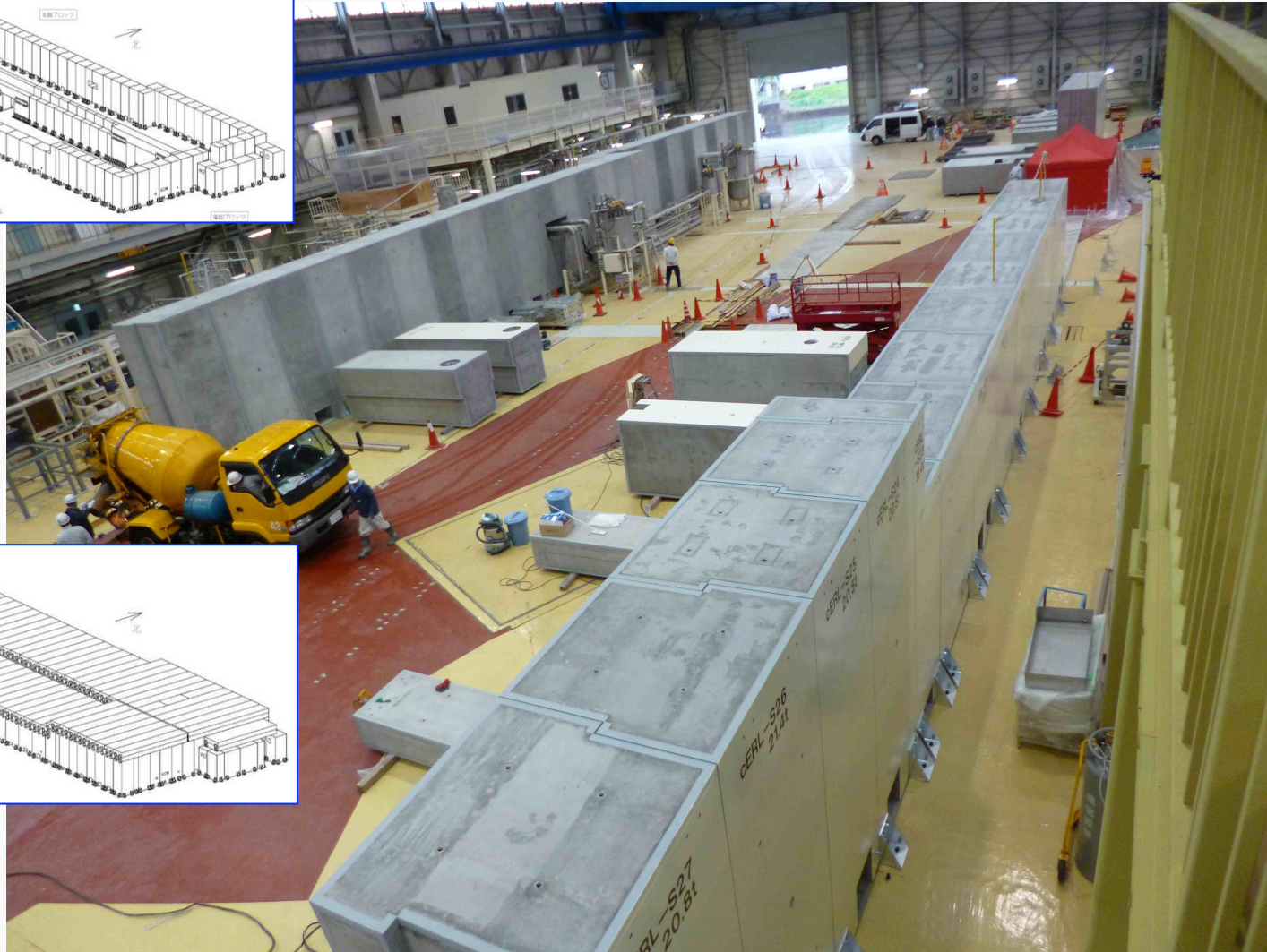
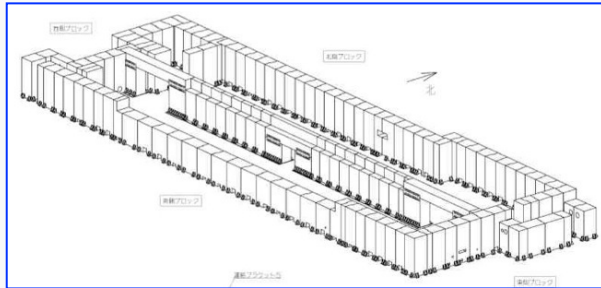
**Screen monitor**



**Slit for emittance  
measurement**

# Radiation Shield for cERL

Courtesy: K. Haga



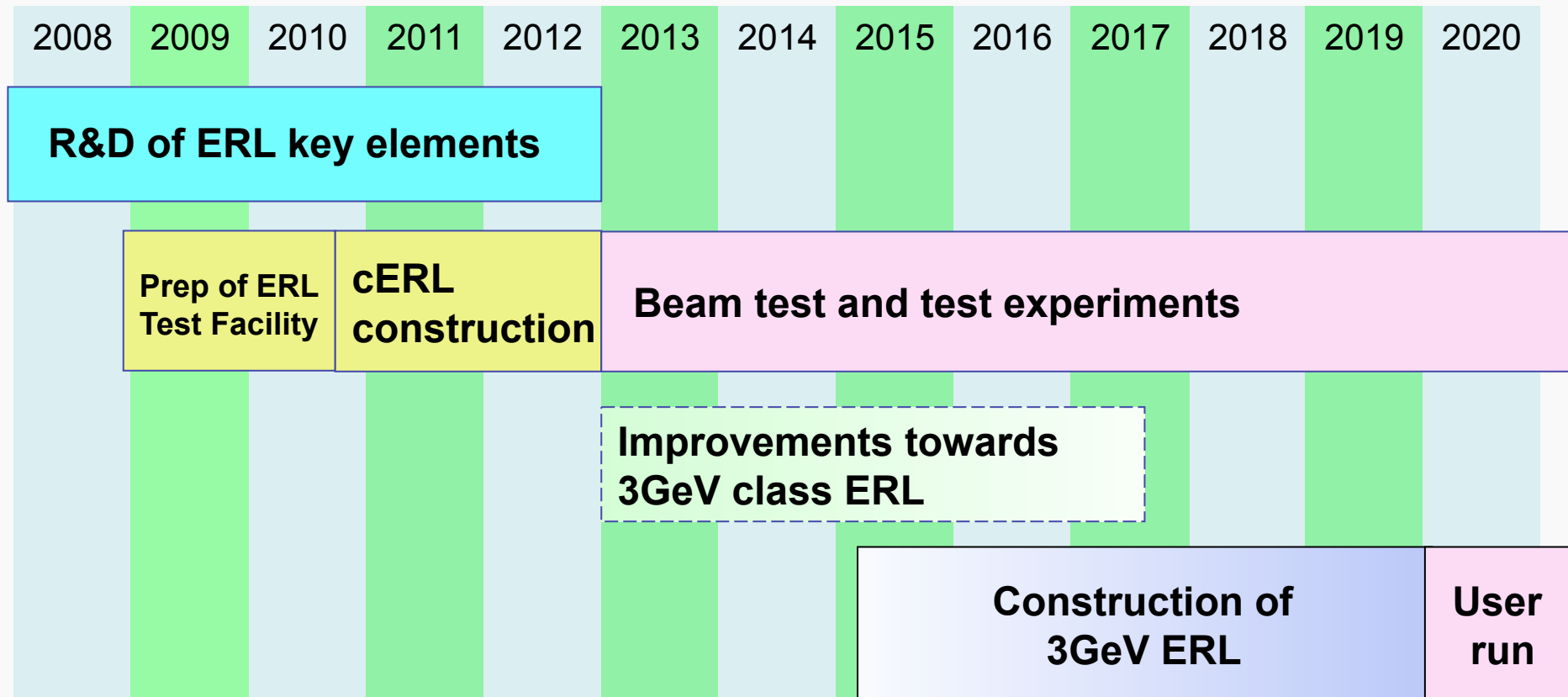
Construction of the radiation shield is on going and will be completed this autumn.



# Road Map of ERL Projects

Courtesy: H. Kawata

Japanese Fiscal Year (from April to March)



Present time

# ERL Projects around the World

# Jefferson Lab

Beam Parameters	Specification	Achieved
Energy [MeV]	145	160
Peak Current [A]	240	400
$\sigma_t$ [ps] at wiggler	0.20	0.13
$\sigma_{\Delta E}$ [%] at wiggler	0.4	0.3
$\epsilon_{x,y}$ (rms) [mm-mrad]	30	7
$\epsilon_z$ (rms) [keV-ps]	65	80

- **IR FEL**
  - High power FEL (>10kW)
  - Beam dynamics studies
- **UV FEL**
  - High gain near 700 and 400 nm
  - 3rd harmonics at 10eV
- **THz source**

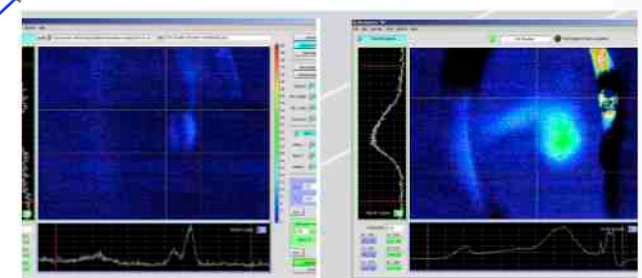
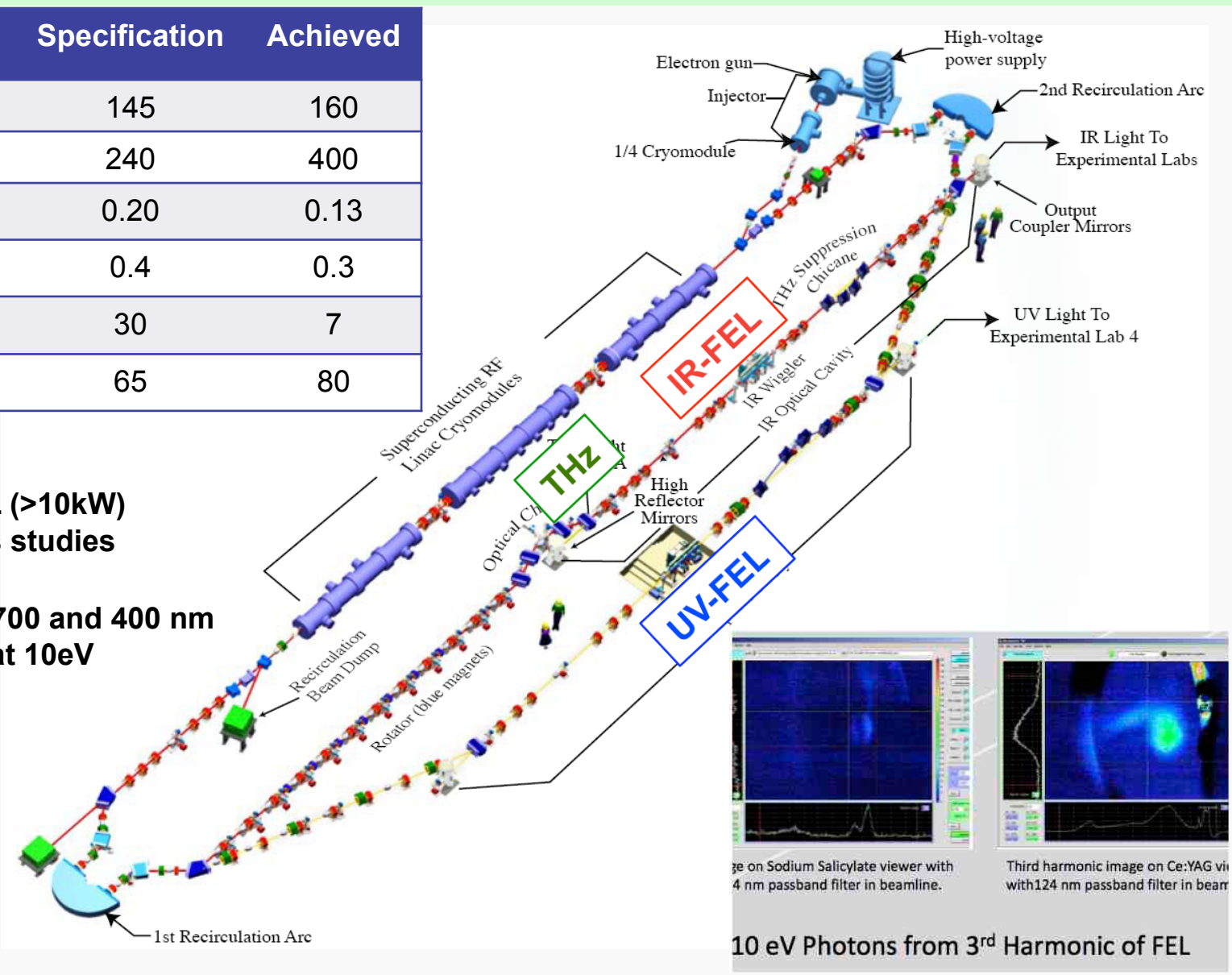
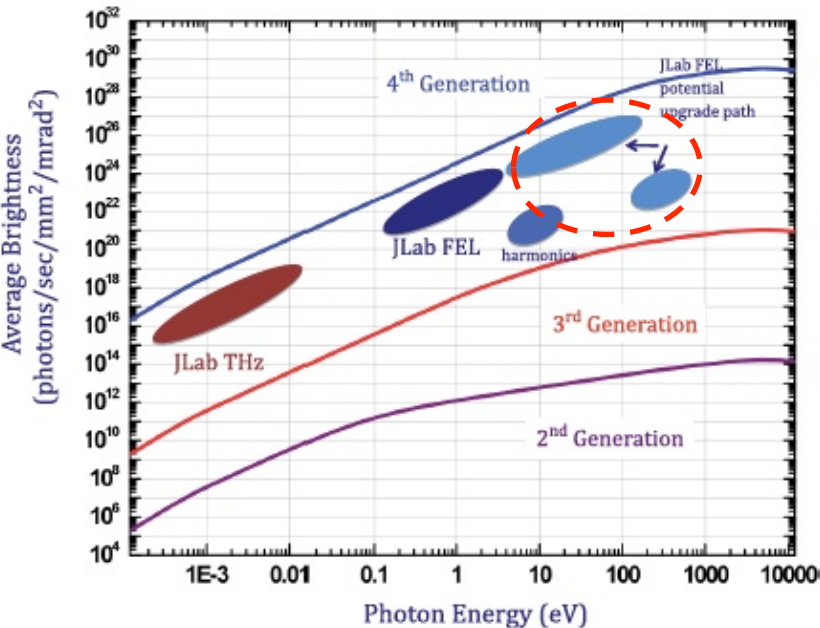


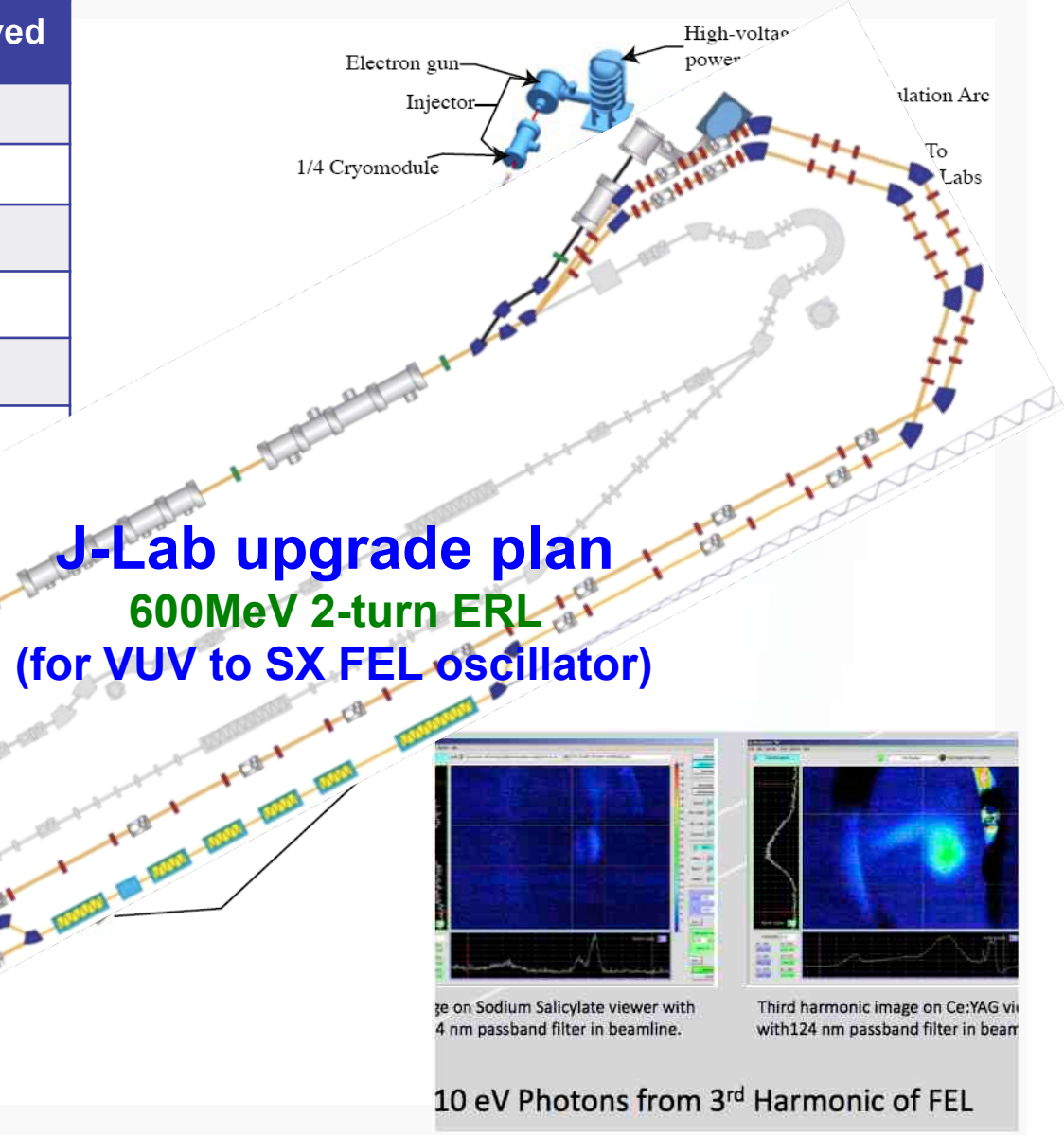
Image on Sodium Salicylate viewer with 4 nm passband filter in beamline. Third harmonic image on Ce:YAG viewer with 124 nm passband filter in beamline.

10 eV Photons from 3<sup>rd</sup> Harmonic of FEL

# Jefferson Lab



ved



- Beam dynamics studies
- UV FEL
- High gain n
- 3rd har
- THz

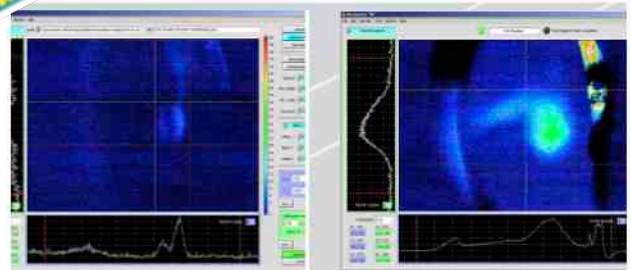


Image on Sodium Salicylate viewer with 4 nm passband filter in beamline. Third harmonic image on Ce:YAG viewer with 124 nm passband filter in beamline.

10 eV Photons from 3<sup>rd</sup> Harmonic of FEL

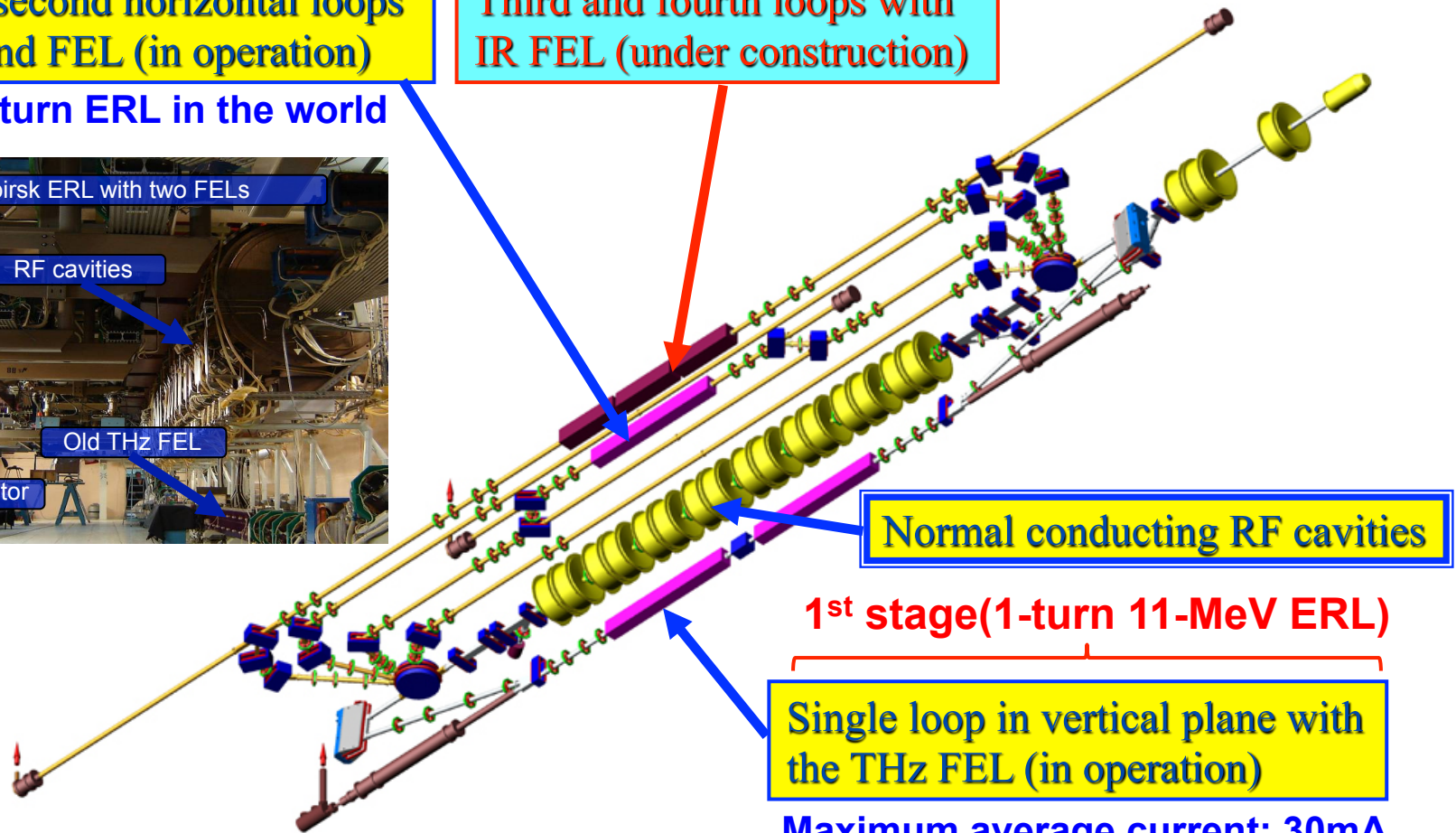
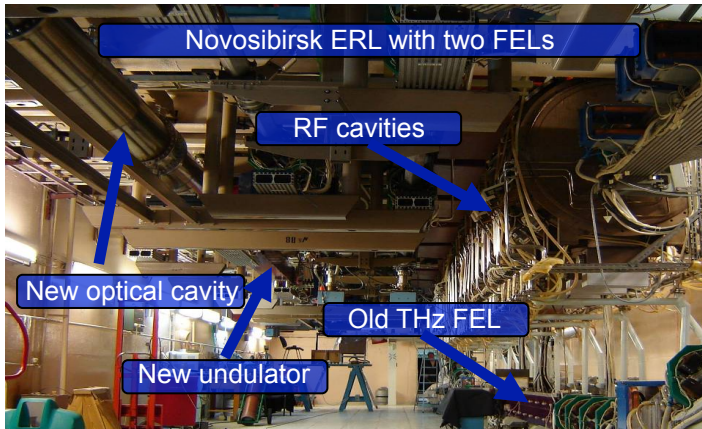
# BINP

2<sup>nd</sup> stage(4-turn 40-MeV ERL)

First and second horizontal loops with second FEL (in operation)

First multi-turn ERL in the world

Third and fourth loops with IR FEL (under construction)

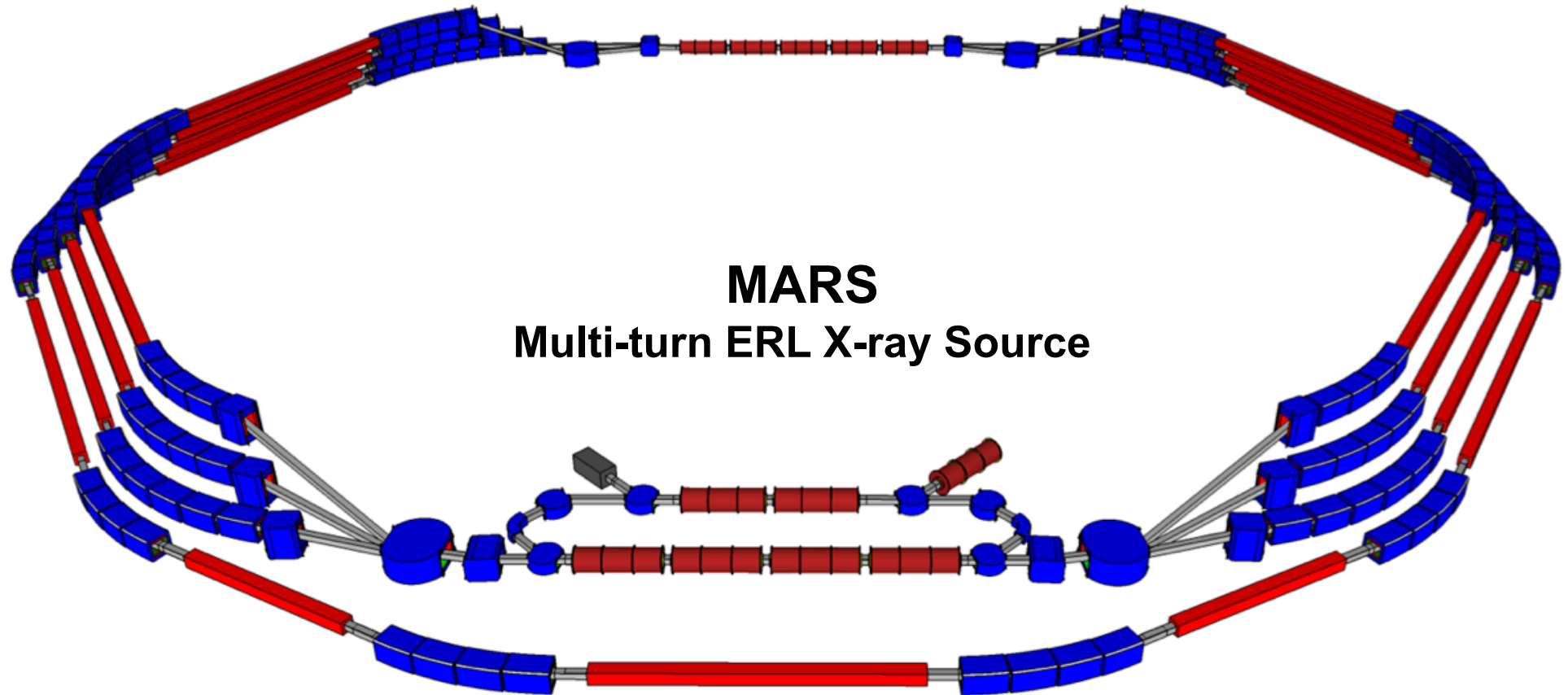


Full-scale ERL with 3 FELs at Novosibirsk

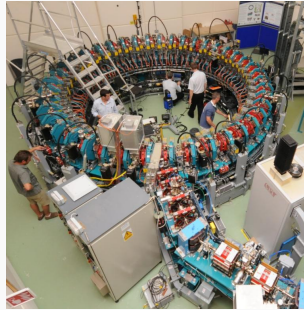
Maximum average current: 30mA  
(world record for ERLs)



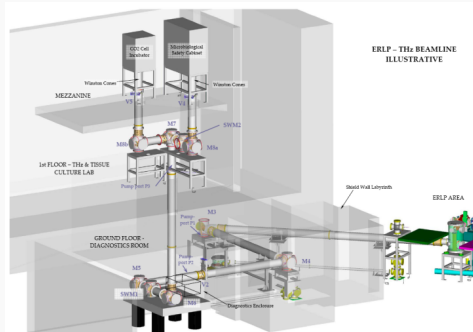
# BINP



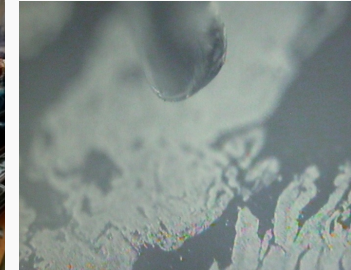
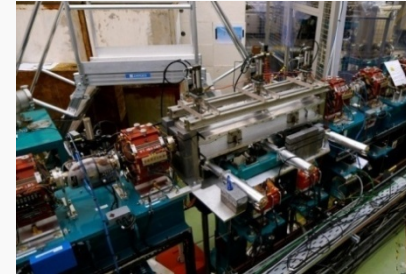
# ALICE @ Daresbury Laboratory



**EMMA(first NS-FFAG)**

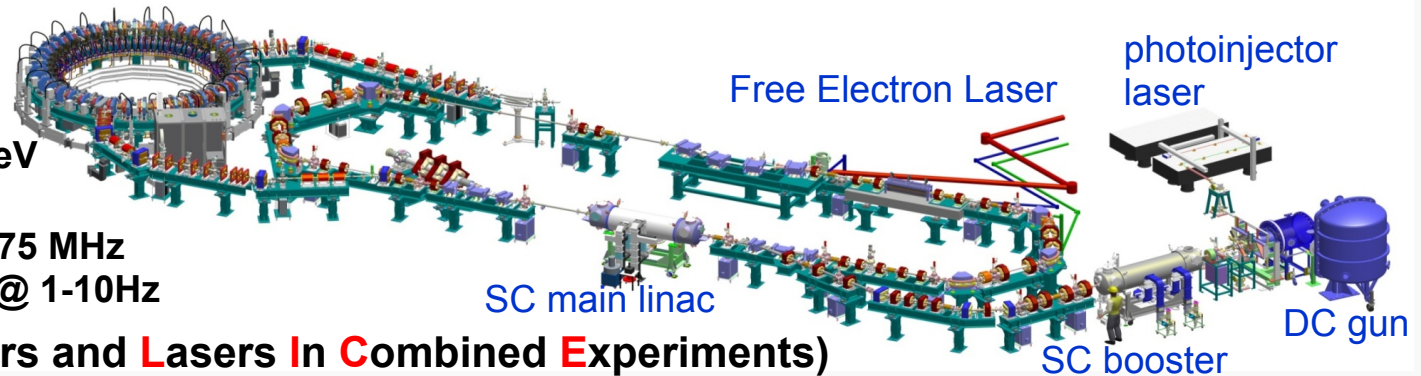


**THz for biology**

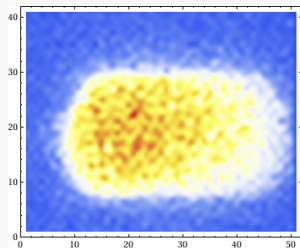


**IR FEL & SNOM experiment**  
(5.7-8um, ~3MW peak power)

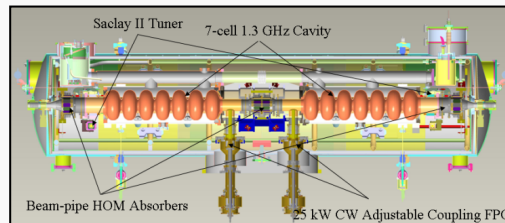
Energy: up to 27.5 MeV  
 Bunch : up to 100 pC  
 Repetition : up to 81.75 MHz  
 Bunch train : 100  $\mu$ s @ 1-10Hz



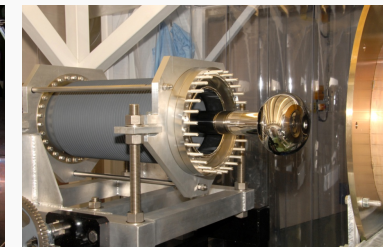
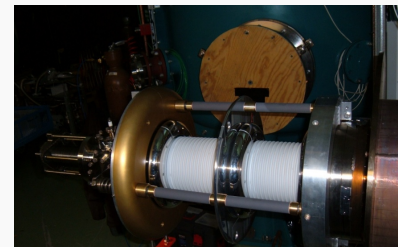
**ALICE (Accelerators and Lasers In Combined Experiments)**



**Compton Scattering**  
**X-ray generation**



**Development of SRF module**

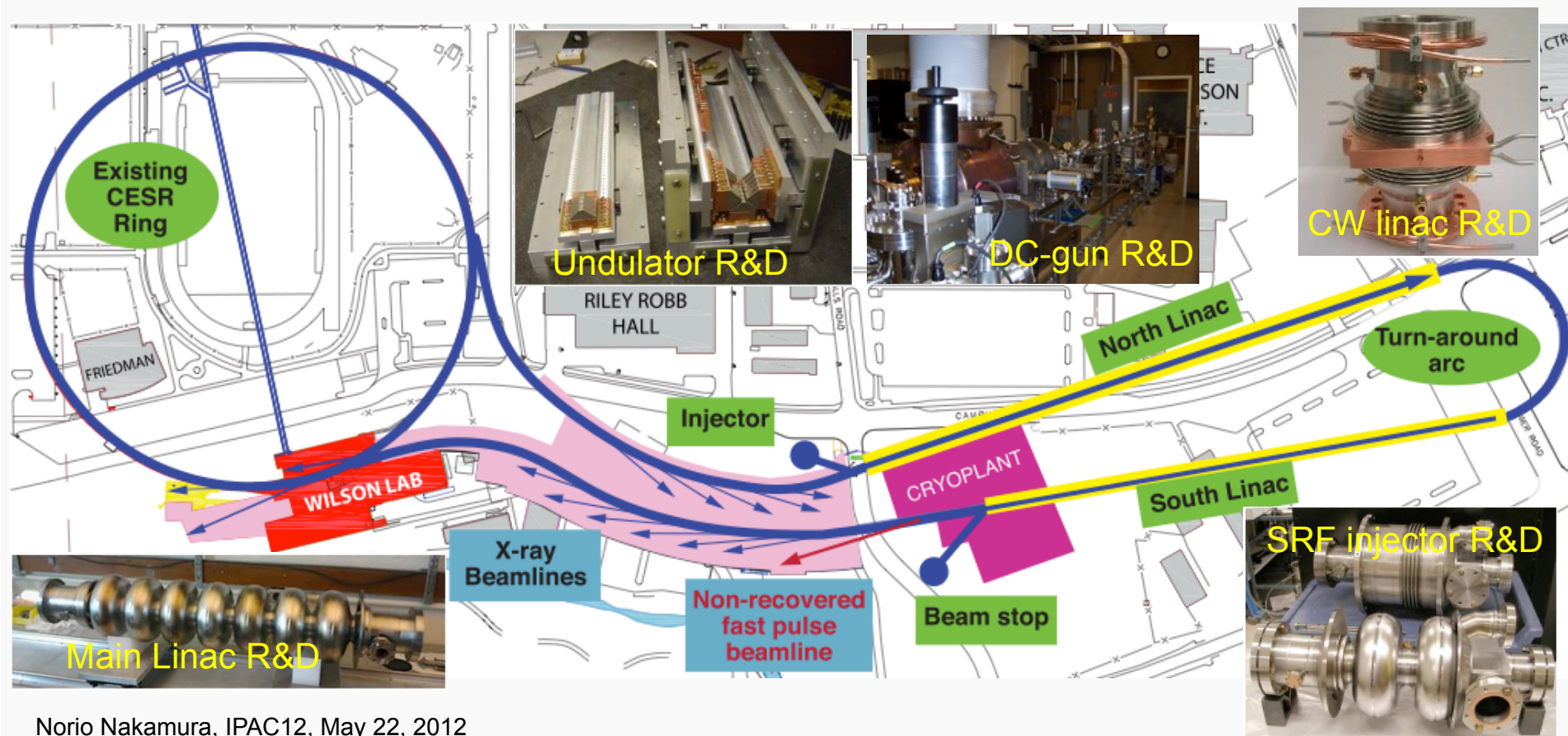


**Gun Ceramic Change(230→325kV)**

# 5-GeV ERL @ Cornell University

## Cornell ERL Project

- 5-GeV ERL light source as extension of CHESS
- R&D for realizing the ERL X-ray source
- PDDR(Project Design Definition Report) ready for submission

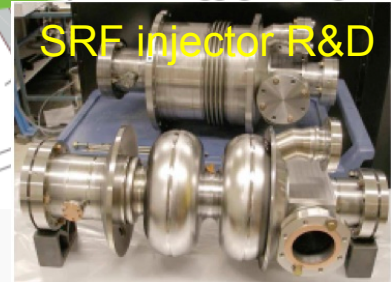
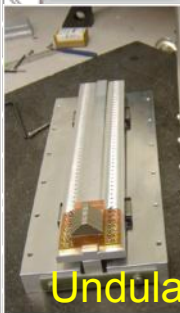
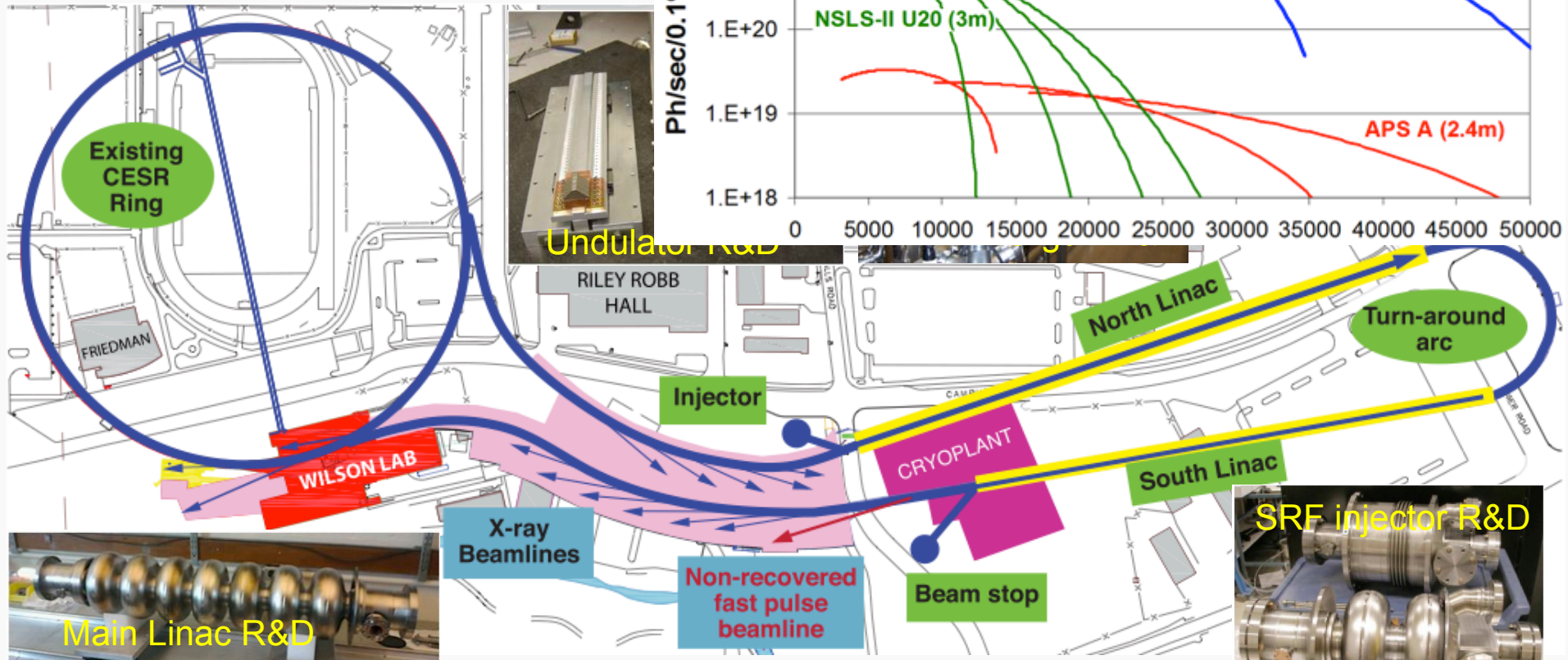
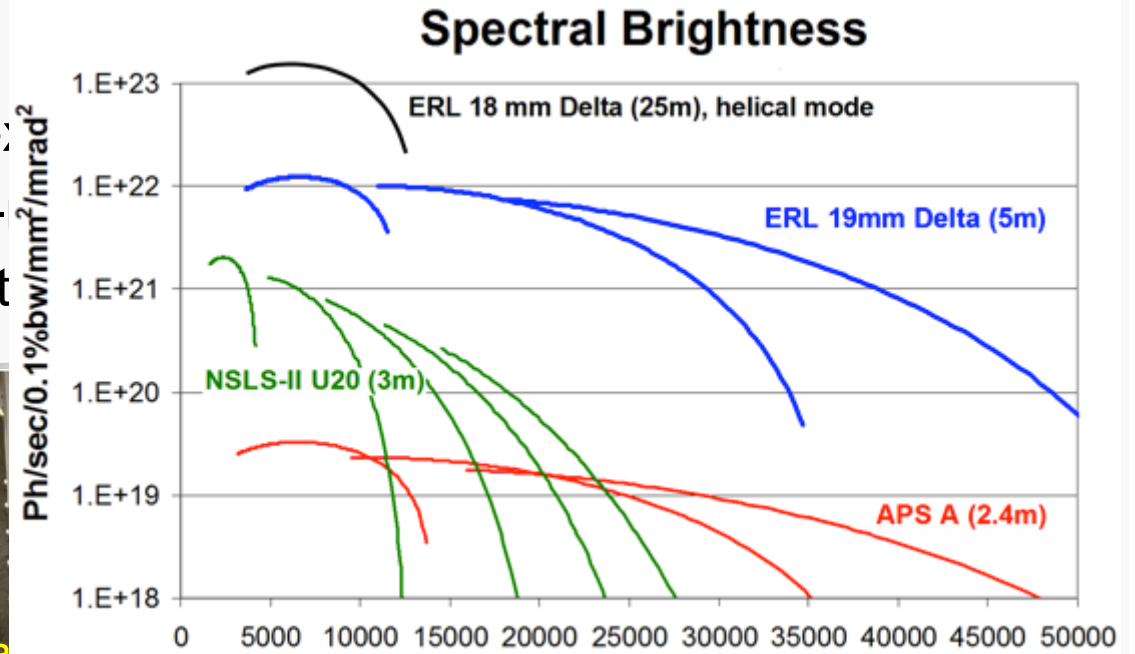




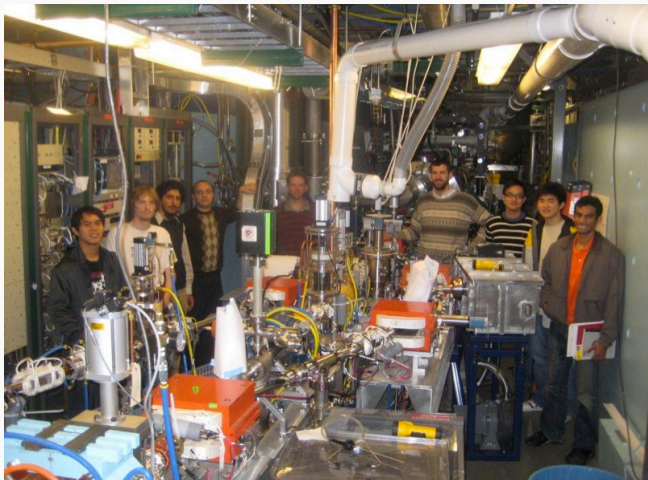
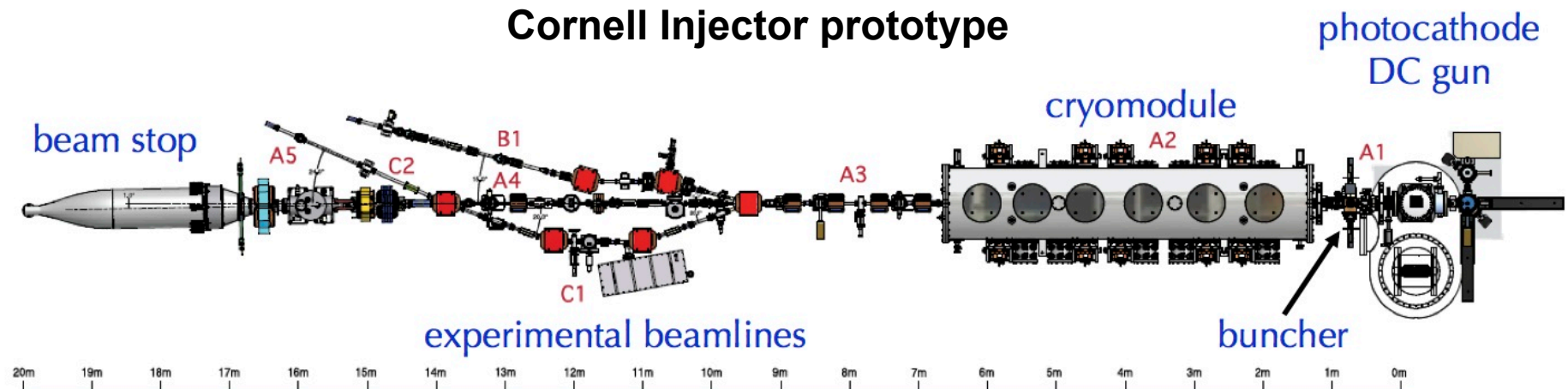
# 5-GeV ERL @ Cornell University

## Cornell ERL Project

- 5-GeV ERL light source as e
- R&D for realizing the ERL X-
- PDDR(Project Design Definit



# Injector Prototype @ Cornell University



## Achievements:

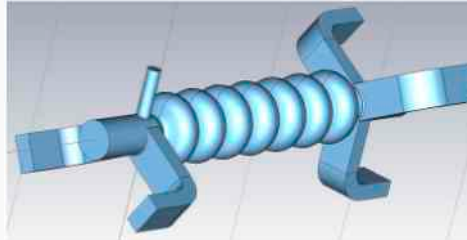
- 1) Max. DC-gun voltage: 440kV
- 2) Max. beam current: **52mA** with GaAs (world record for photocathode guns)
- 3) **8-hour** operation at **20mA** with CsK<sub>2</sub>Sb
- 4) Min. norm. emittance at **80pC**: **0.7 mm·mrad** with core norm. emittance : **0.3 mm·mrad**
- 5) Largest injector-coupler power: 60kW
- 6) Largest SRF-cavity voltage: 13MV/m

**Achieved beam sufficient for an ultra-bright X-Ray ERL**

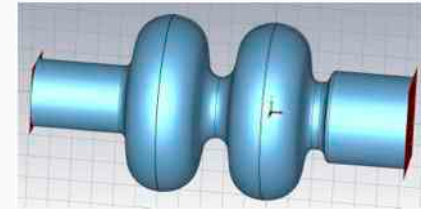
# BERLinPro @ HZB

## BERLinPro: Main Project Parameters

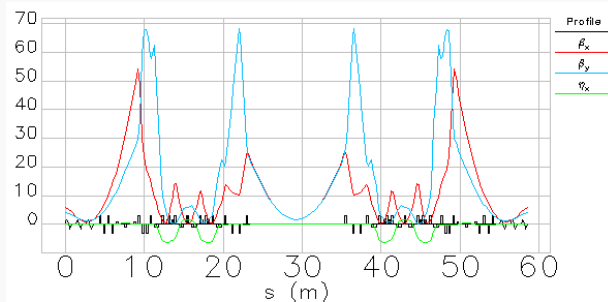
Beam kinetic energy	50 MeV
Max average current	100 mA
Bunch charge	77 pC
Emittance (norm.)	1.0 mm·mrad
Bunch repetition rate	1.3 GHz



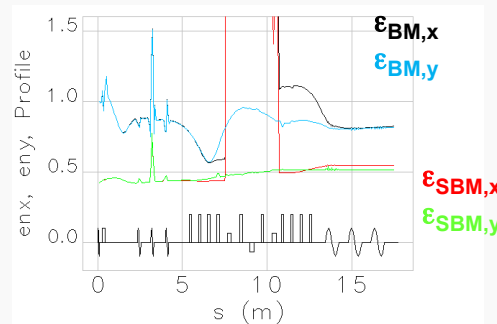
SC cavity for Main Linac



SC cavity for Injector

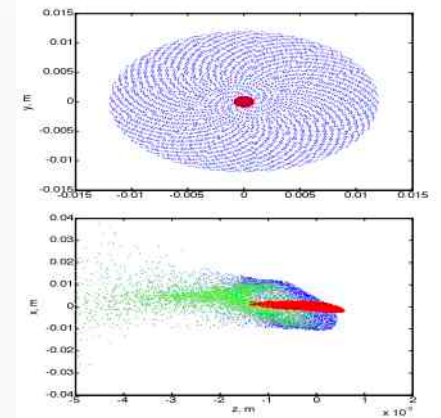


Optics for recirculation path



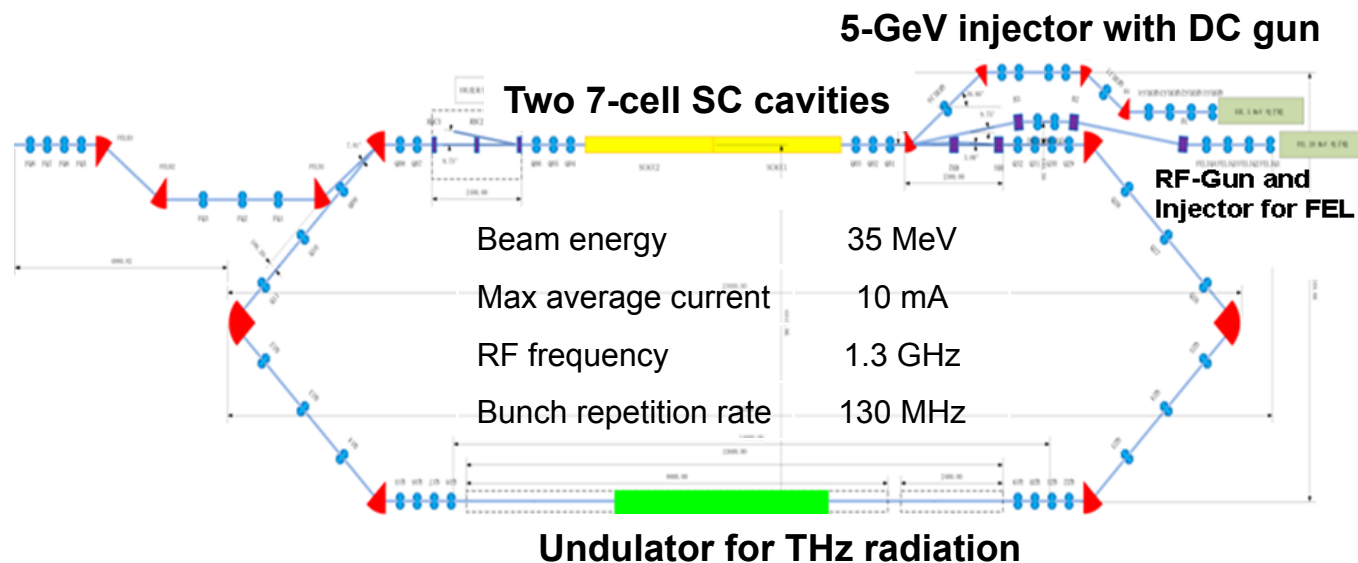
Injector optimization

Halo simulation

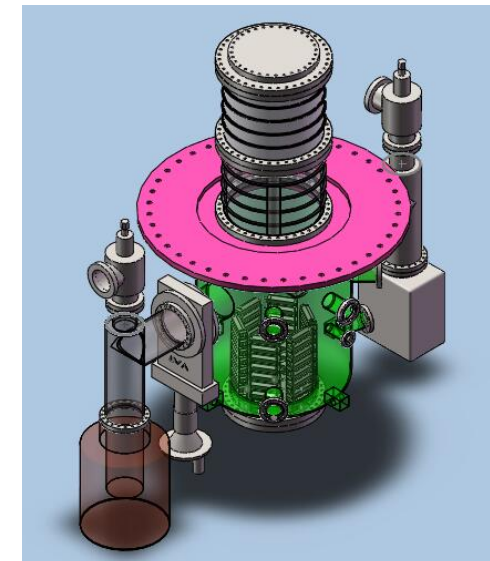


# IHEP-Beijing

- 500 kV DC-gun (with GaAs cathode as the 1<sup>st</sup> test) design is completed, and is funded by IHEP's innovation program, its construction is started.
- The 1<sup>st</sup> 1.3 GHz 9-cell ILC type SC cavity (with large grain and low loss) has obtained 20 MV/m; the preliminary design of CW 7-cell cavity is done.
- The conceptual design of the 35MeV-10 mA TF is almost completed, and is in the further improvement.



Layout of the ERL-FEL Test Facility at IHEP



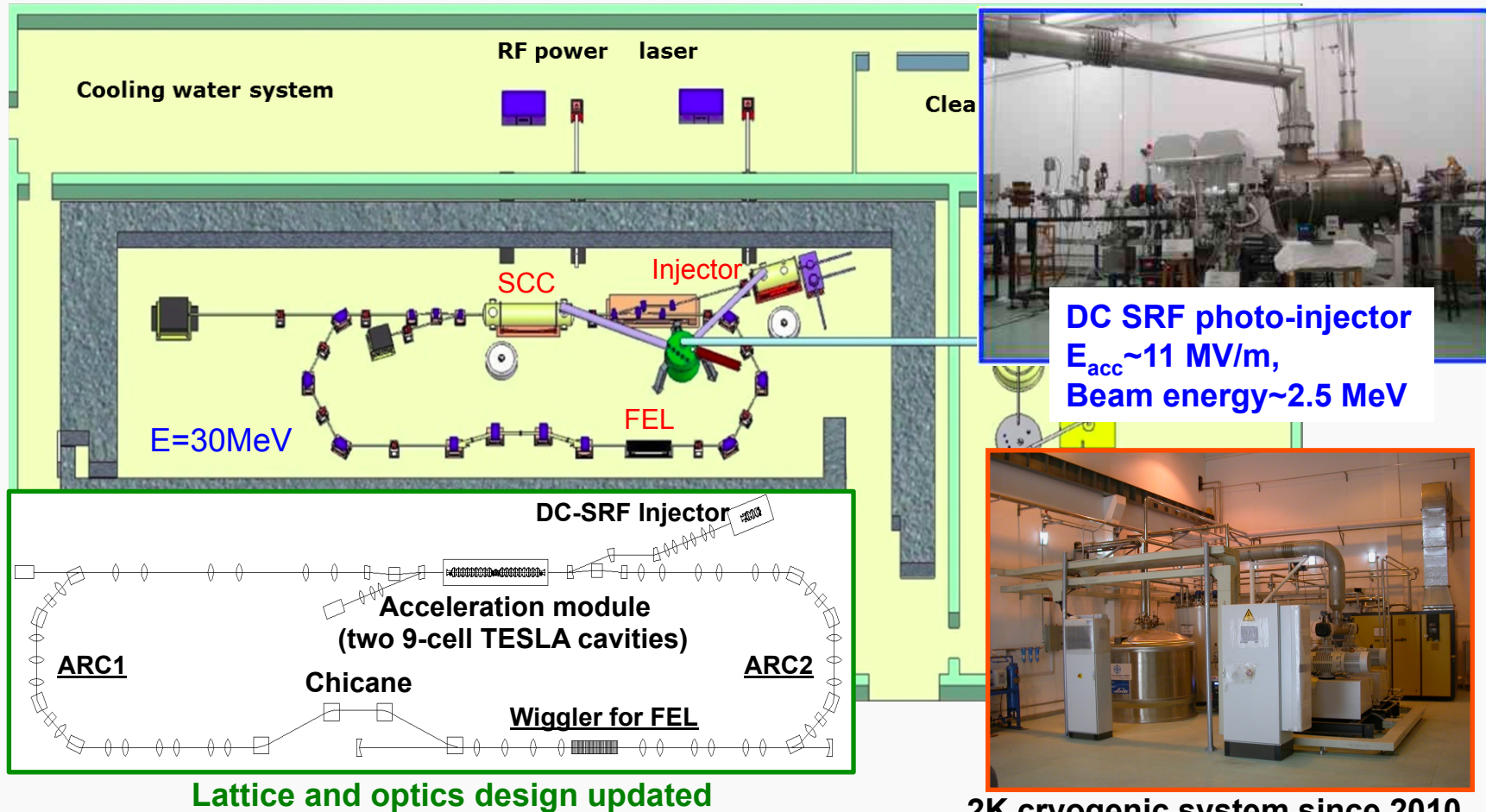
DC photocathode gun



# Peking University

## Plan view of Peking University Superconducting ERL Test Facility(PKU-SETF)

To demonstrate energy recovery, ERL-based FEL and radiation sources and ERL key technologies (DC SRF injector & Acceleration module)



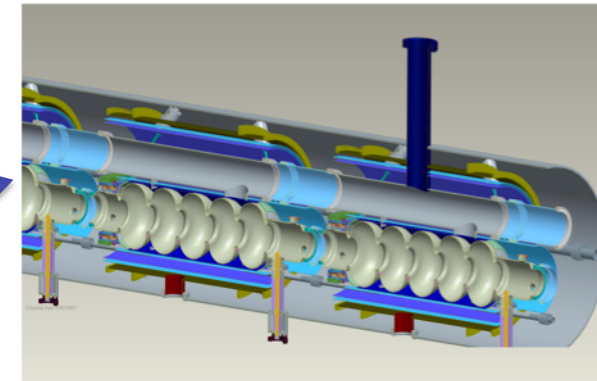
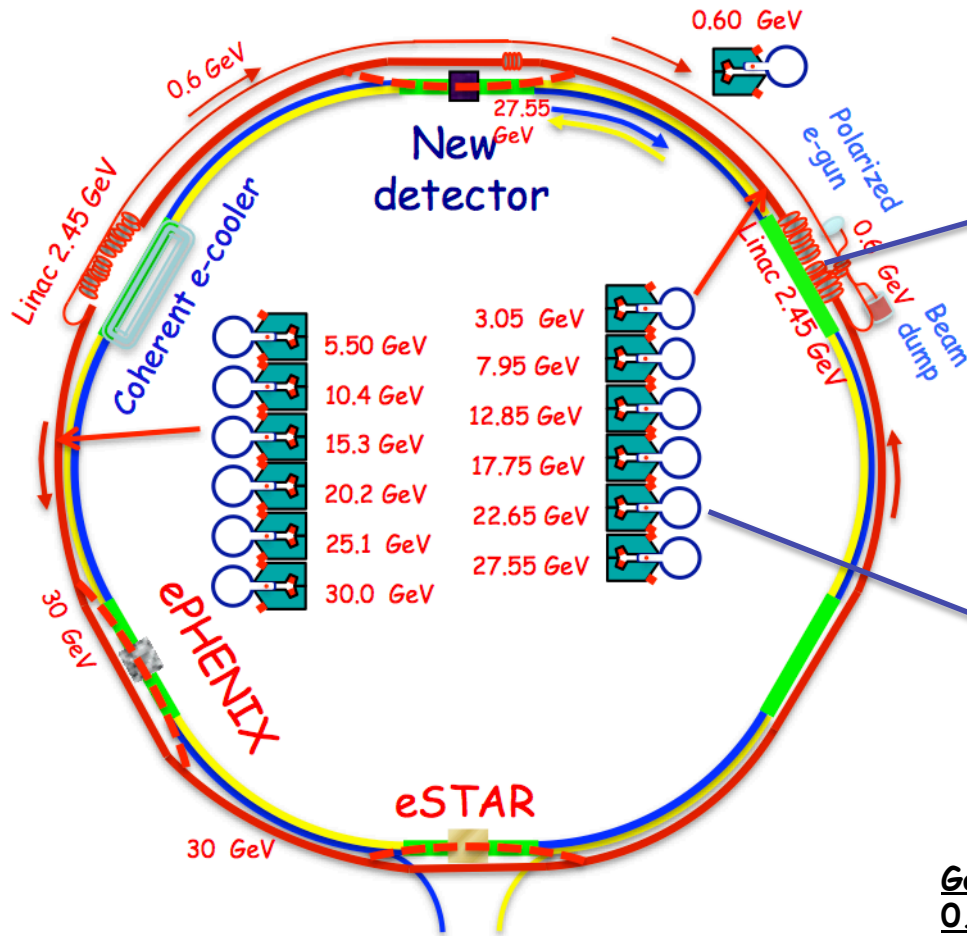
# eRHIC @ BNL

eRHIC (future electron-hadron collider at RHIC)

$E_{\max} = 30 \text{ GeV}$  (electron),  $L = 10^{33}\text{-}10^{34} \text{ cm}^{-2} \text{ s}^{-1}$

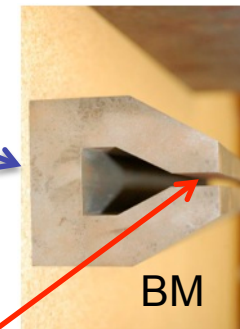
6-turn ERL for acceleration/1-turn ERL for e-cooling

Total linac length : 200 m  
 Max. energy gain per pass : 2.45 GeV  
 Accelerating gradient : 19.2 MV/m

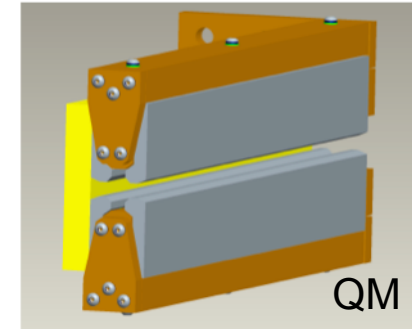


SRF Linac

More than 14000 magnets



BM



QM

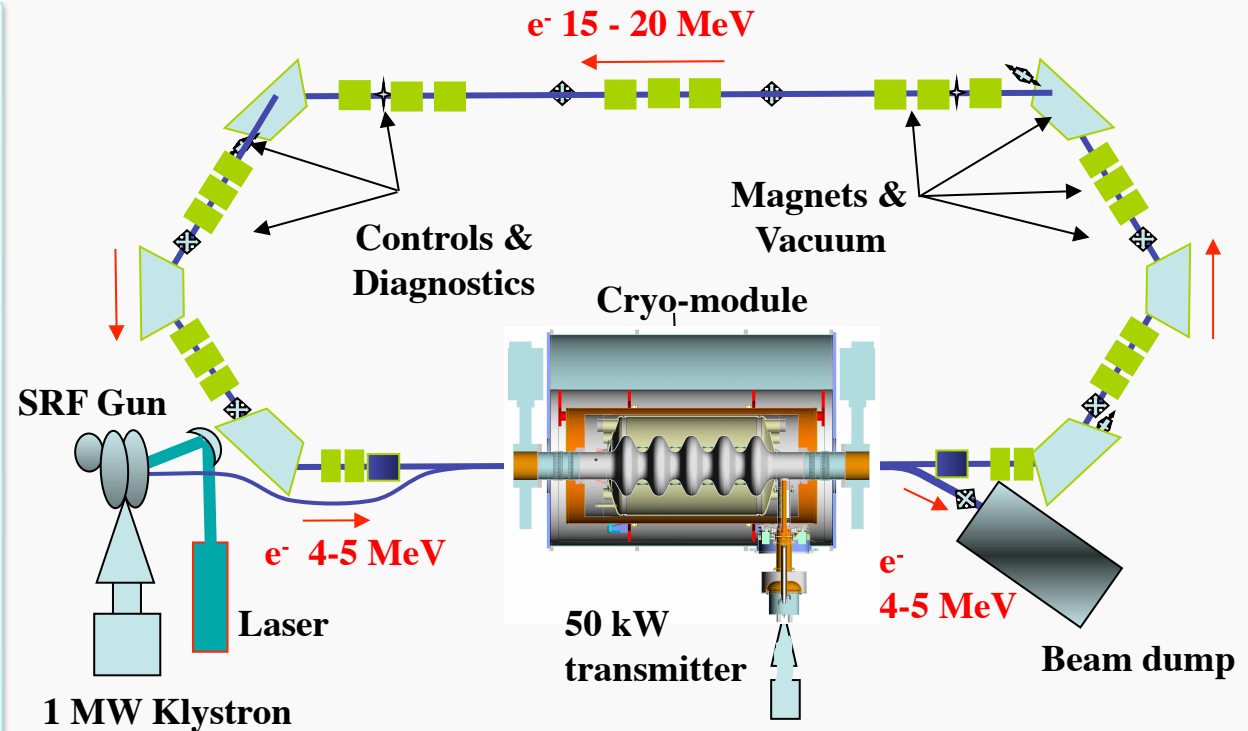
Gap 5 mm total  
 0.3 T for 30 GeV

Compact magnets

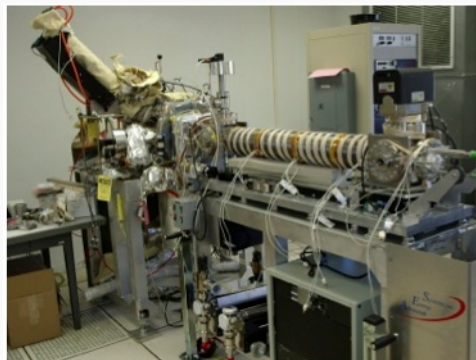
# ERL Test Facility @ BNL

## ERL Test Facility at BNL

- Max. energy : **20 MeV**
- Max. current : **0.5 A CW**
- 704 MHz **SRF gun**
- **704 MHz** 5-cell SC cavity
- Study items :
  - HOMs and BBU
  - Emittance growth
  - Halo
- First beam from **SRF gun** :  
**September 2012**
- First **ERL** beam :  
**May 2013**



SRF gun

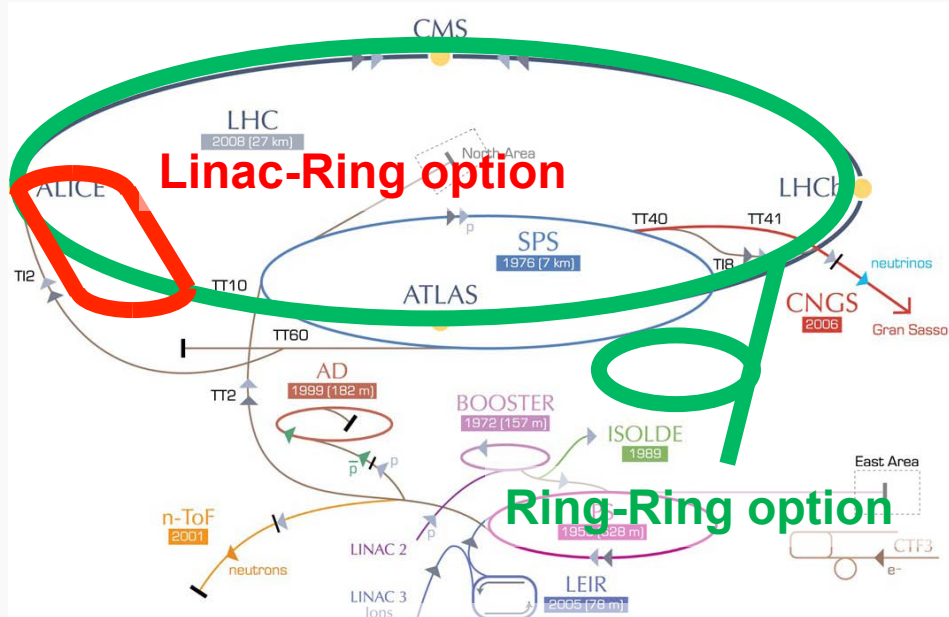


SRF gun  
In cryomodule



Cryomodule  
for SC cavity

# LHeC @ CERN

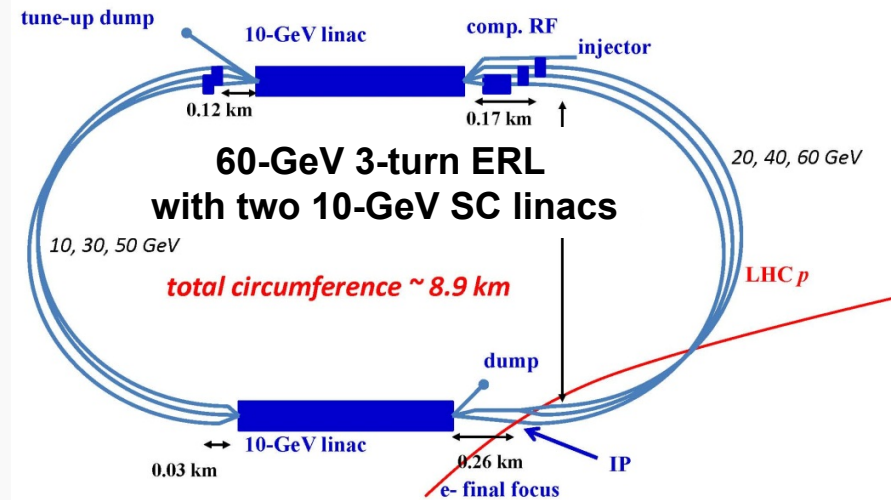


## Large Hadron electron Collider (LHeC)

### Advantages of Linac-Ring option :

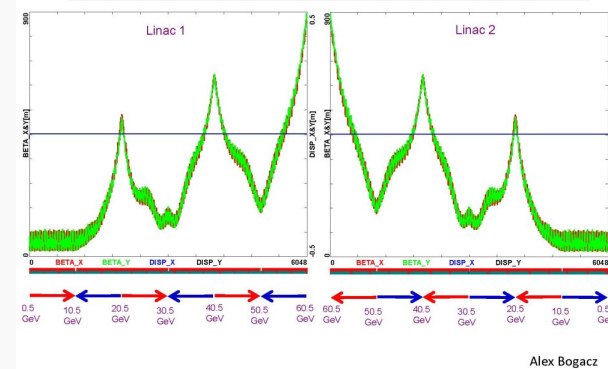
- (1) Higher luminosity potential up to  $10^{34} \text{ cm}^{-2} \text{ s}^{-1}$
- (2) Decoupling from LHC operation/infrastructure
- (3) Higher polarization degree of electrons
- (4) Reusable SC linacs for other projects

**Draft CDR completed 2011, TDR by 2014, first beam by 2022**



## ERL configuration for Linac-Ring option

### Linac beam optics



Alex Bogacz



# Summary and Outlook

## ERL-based Light Source Project at KEK

- 3-GeV ERL with 6-7 GeV XFEL-O
- Possible further upgrades in 300-m straight section

Combination of a multi-GeV ERL and an FEL seems promising.

## Compact ERL project at KEK

- 35 MeV single loop for 1<sup>st</sup> commissioning in 2013
- R&D and construction in progress

Target specifications of key components are being satisfied.

## ERL Projects around the World

- 10 - 100 MeV ERLs established as high-power IR and THz sources
- R&D toward future VUV to X-ray light sources and colliders
- Significant progress in ERL technologies and operational experiences

Encouraging us to work on further development for future ERL projects.

# ERL2011 Workshop at KEK

**Thank you for your attendance  
in spite of the difficult situation  
after the Great East Japan Earthquake.**

- The 50<sup>th</sup> ICFA Advanced Beam Dynamics Workshop on Energy Recovery Linacs
- Venue: KEK, Tsukuba, Japan
- Date: October 16 – 21, 2011
- Number of Participants : ~120



<http://erl2011.kek.jp>

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Particle Accelerator Society of Japan / The Japanese Society for Synchrotron Radiation Research

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- G. Hoffstaetter (Cornell. U) and his colleagues
- A. Jankowiak (HZB) and his colleagues
- S. H. Wang, J. Q. Wang (IHEP) and their colleagues
- L. X. Liu (Peking U.) and his colleagues
- V. Ptitsyn, I. Ben-Zvi (BNL) and their colleagues
- F. Zimmermann (CERN) and his colleagues

**Thank you for providing material for my presentation.**

**Thank you for your attention.**