

# Superconducting Cavity for ERL Main Linac

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# outline

- Introduction
- Designed Cavity
  - Dipole (incl. BBU simulation)
  - Monopole
  - Quadrupole (eccentric flute)
- Measurement of Eccentric flute
- Conclusion

# Strategy of cavity design for ERL

## HOW about the TESLA cavity ...

- HOM damping is not enough for ERL operations
- Loop-type HOM coupler has heating problem for the CW operation



TESLA cavity is not adequate for ERL operations

Need L-band superconducting cavity optimized for ERL

## Policy of KEK-ERL cavity design

- Suppress dipole modes as strong as possible
- No monopole modes around multiples of 2.6 GHz
- Damp quadrupole modes
- Keep Rsh of accelerating mode as high as possible

# HOM requirement

[I.V.Bazarov et al., EPAC04 p2197,

M.Liepe, Proc. of the 11<sup>th</sup> workshop on Superconductivity (SRF2003)]

- **Dipole mode (BBU)**

- HOM requirement for 100mA beam current

$$\left(\frac{R}{Q}\right)\frac{Q}{f} < 1.4 \times 10^5 \left[ \frac{\Omega}{cm^2 GHz} \right]$$

- **Monopole Mode (Heat load)**

- 100W heat load

$$\left(\frac{R}{Q}\right)Q < 2500 [\Omega]$$

- **Quadrupole Mode (Quad. BBU)**

- HOM requirement for 100mA beam current

$$\left(\frac{R}{Q}\right)\frac{Q}{f} < 4 \times 10^6 \left[ \frac{\Omega}{cm^4 GHz} \right]$$

# KEK-ERL model-2 cavity

## 1) Cavity cell shape

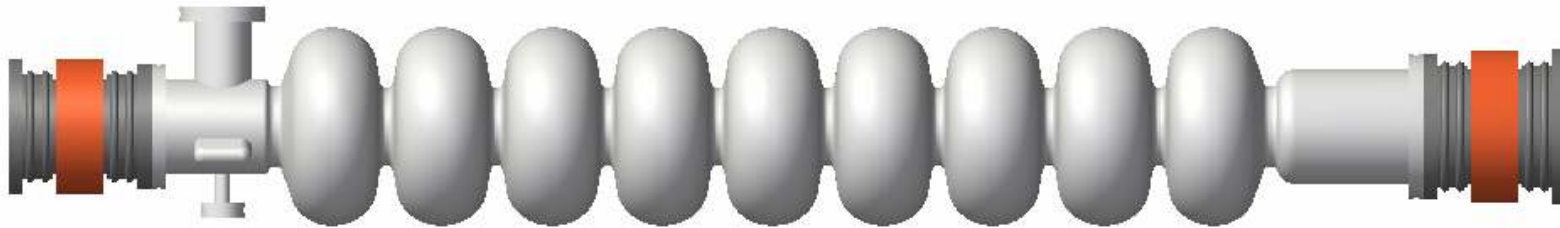
- Iris diameter 80mm, elliptical shape at equator
- Cavity diameter 206.6mm

## 2) Large beampipe with microwave absorbers

- Beampipe diameter 120mm & 100mm

## 3) Eccentric fluted beampipe

- Damp quadrupole HOMs



Parameters for accelerating mode

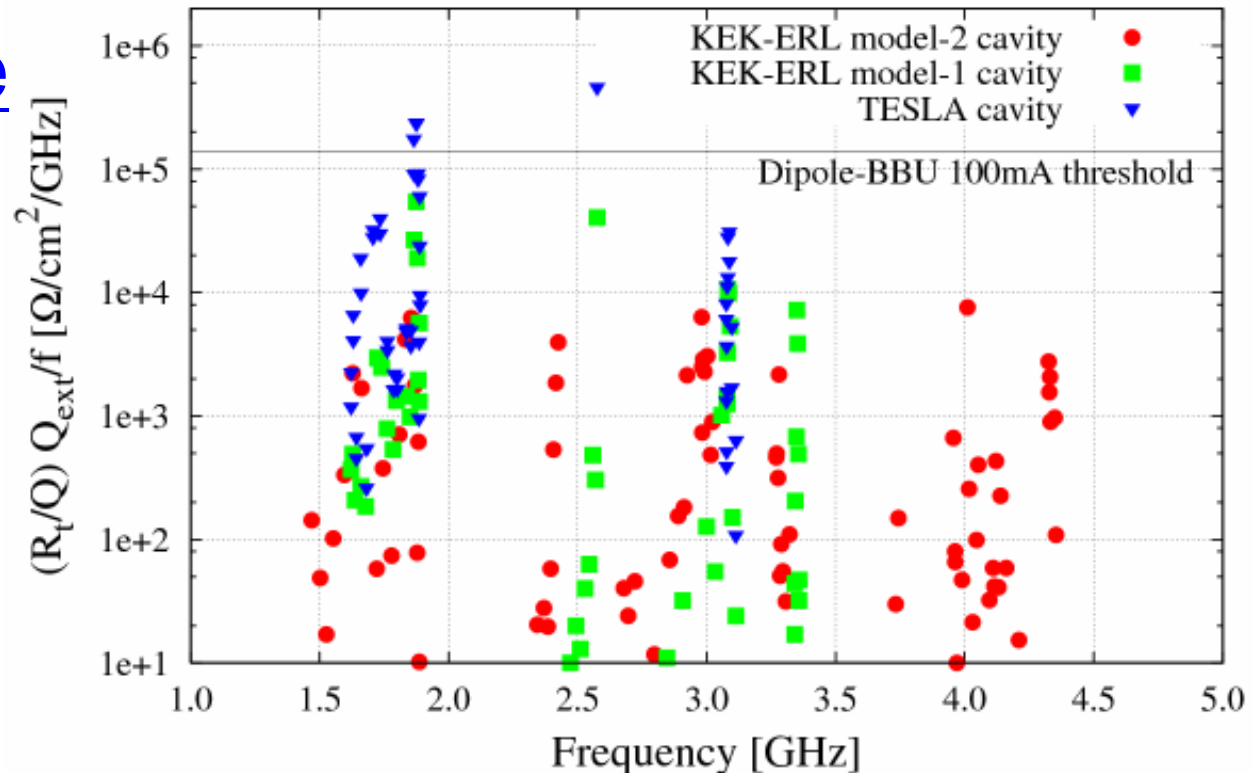
Frequency	1300 MHz	Coupling	3.8 %
Rsh/Q	897 $\Omega$	Qo x Rs	289 $\Omega$
Ep/Eacc	3.0	Hp/Eacc	42.5 Oe/(MV/m)

KEK-ERL model-2 cavity	New cavity shape + Large beampipe damper
KEK-ERL model-1 cavity	TESLA cavity shape + Large beampipe damper
TESLA cavity	TESLA cavity shape + Loop-type HOM coupler

## Dipole mode

KEK-ERL cavity  
Impedances are calculated by MAFIA

TESLA cavity  
Impedances are from TESLA and TTF design report

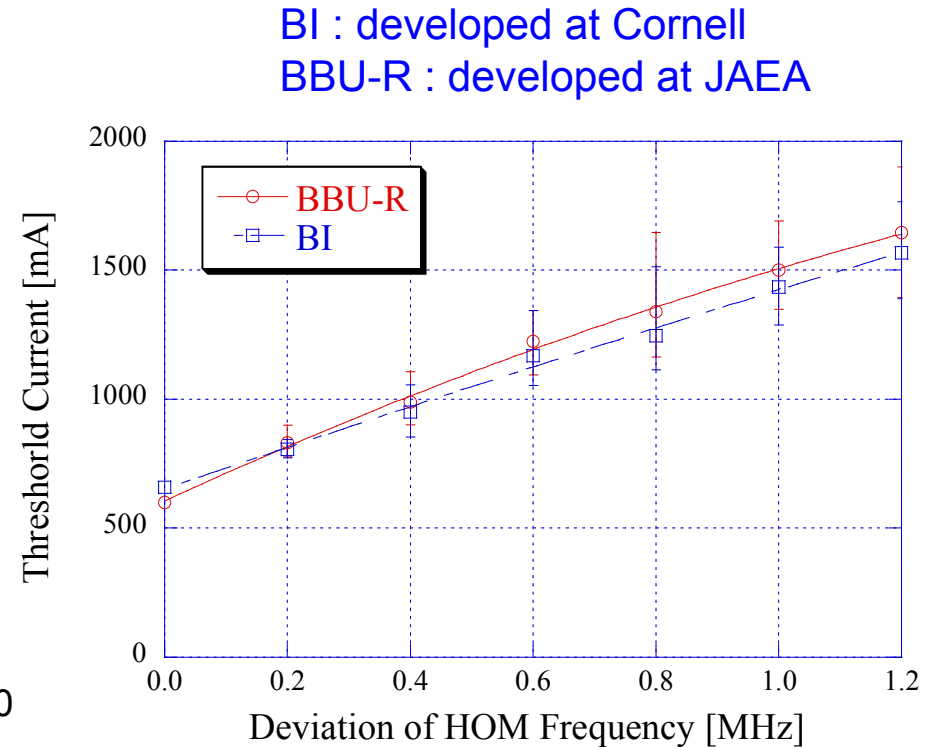
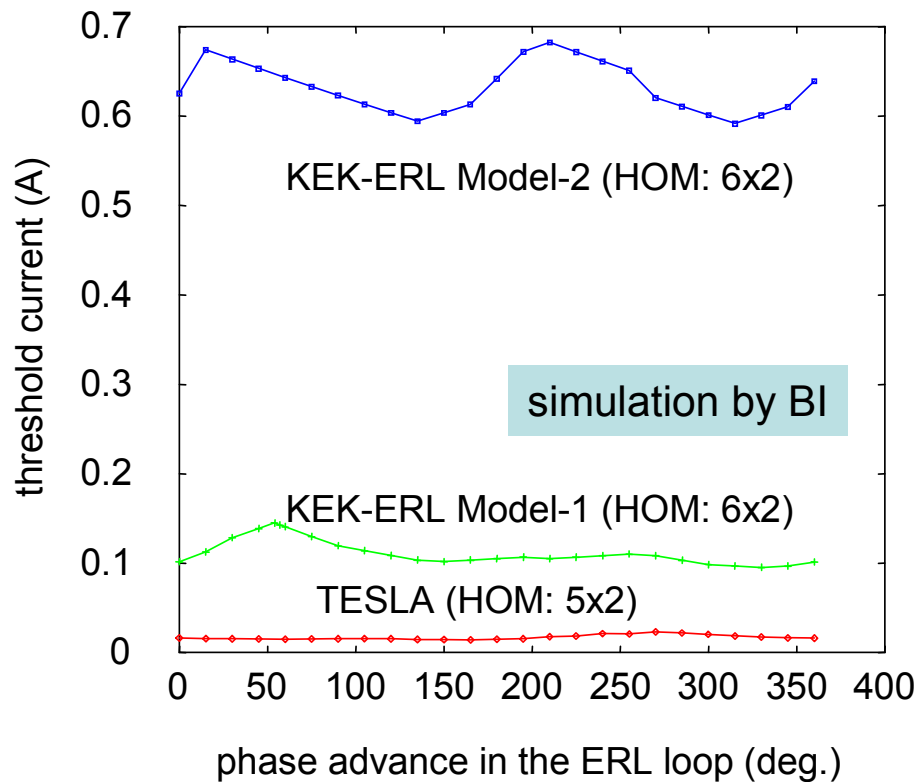


- New cavity cell shape and large beampipe damper is effective for HOM damping
- HOM impedances are one order smaller than BBU 100 mA threshold for KEK-ERL model-2 cavity

# HOM-BBU threshold current

(Calculation performed by R. Hajima and R.Nagai, JAEA)

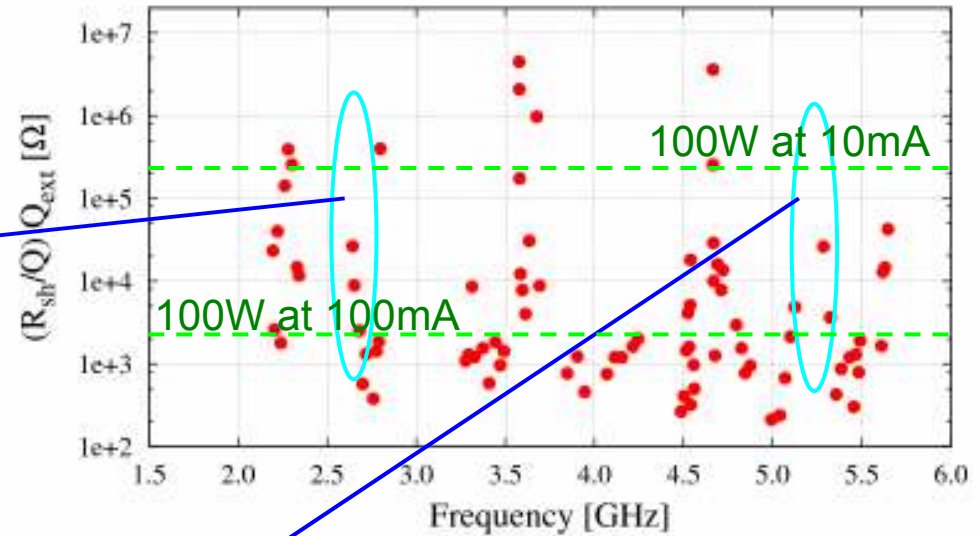
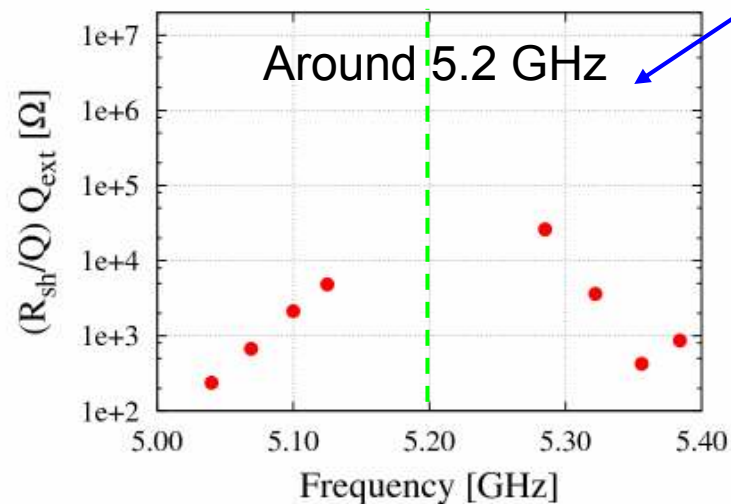
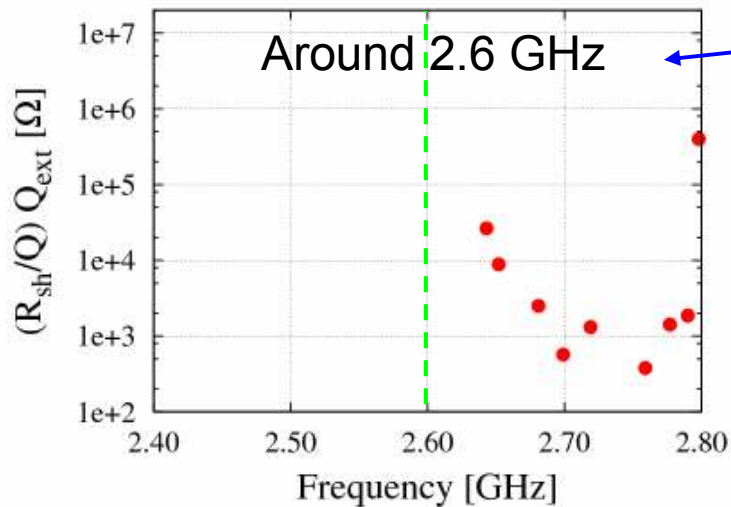
$E_{inj} = 10 \text{ MeV}$ ,  $E_{loop} = 5 \text{ GeV}$ ,  $E_{acc} = 20 \text{ MV/m}$



**BBU threshold are significantly improved**  
**More than 600mA is possible for KEK-ERL model-2 cavity**

# Monopole mode

KEK-ERL model-2 cavity

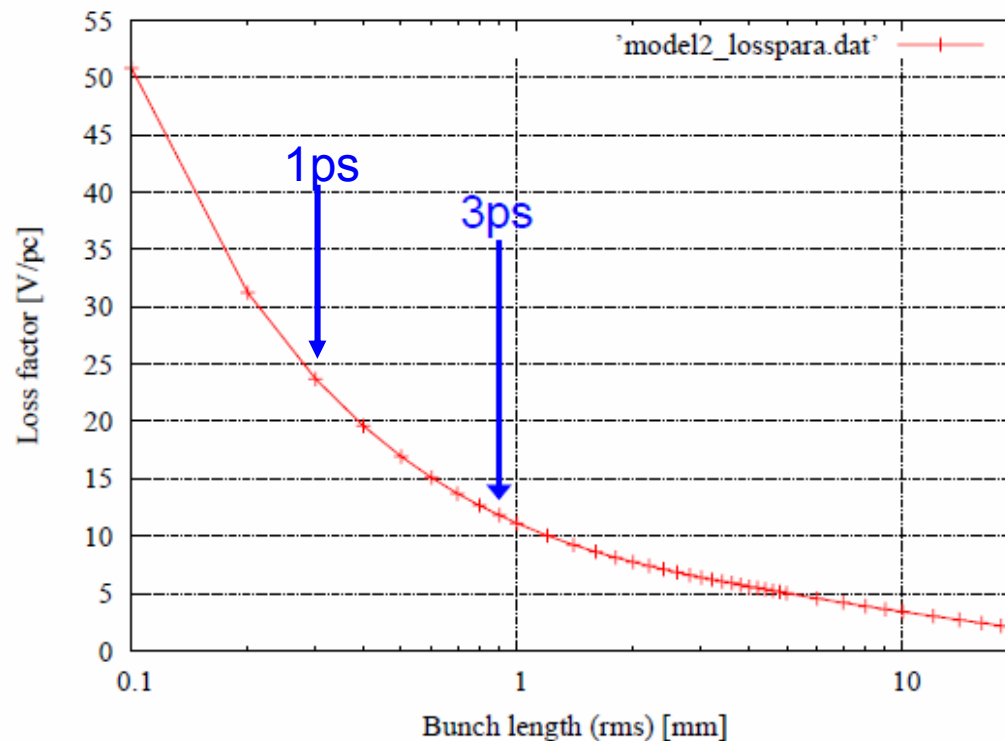


No monopole modes around 2.6GHz and 5.2GHz, within +/- 40MHz

Need to avoid resonant excitation for the case of lower frequency ERL operations.



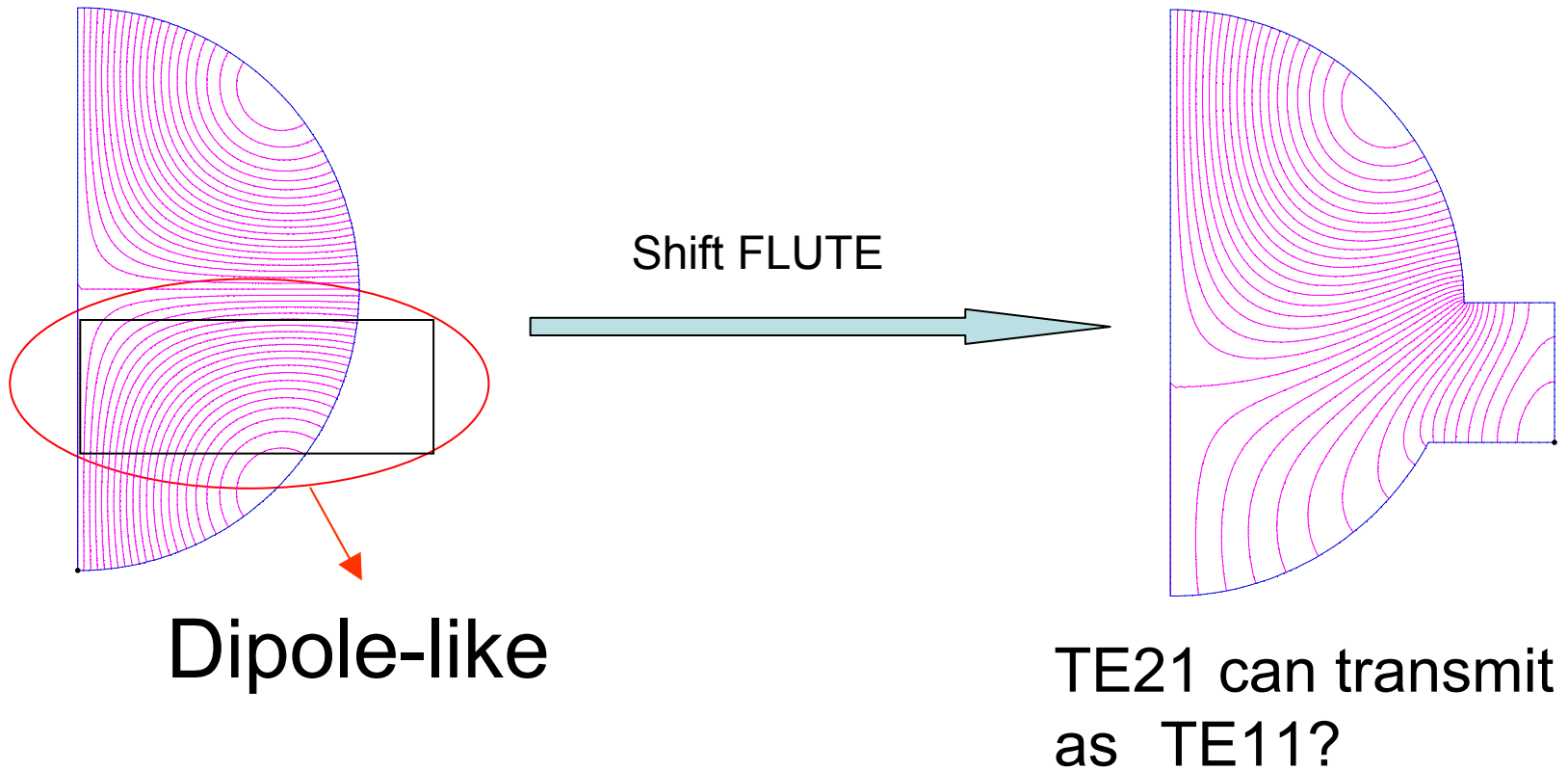
# Loss Factor



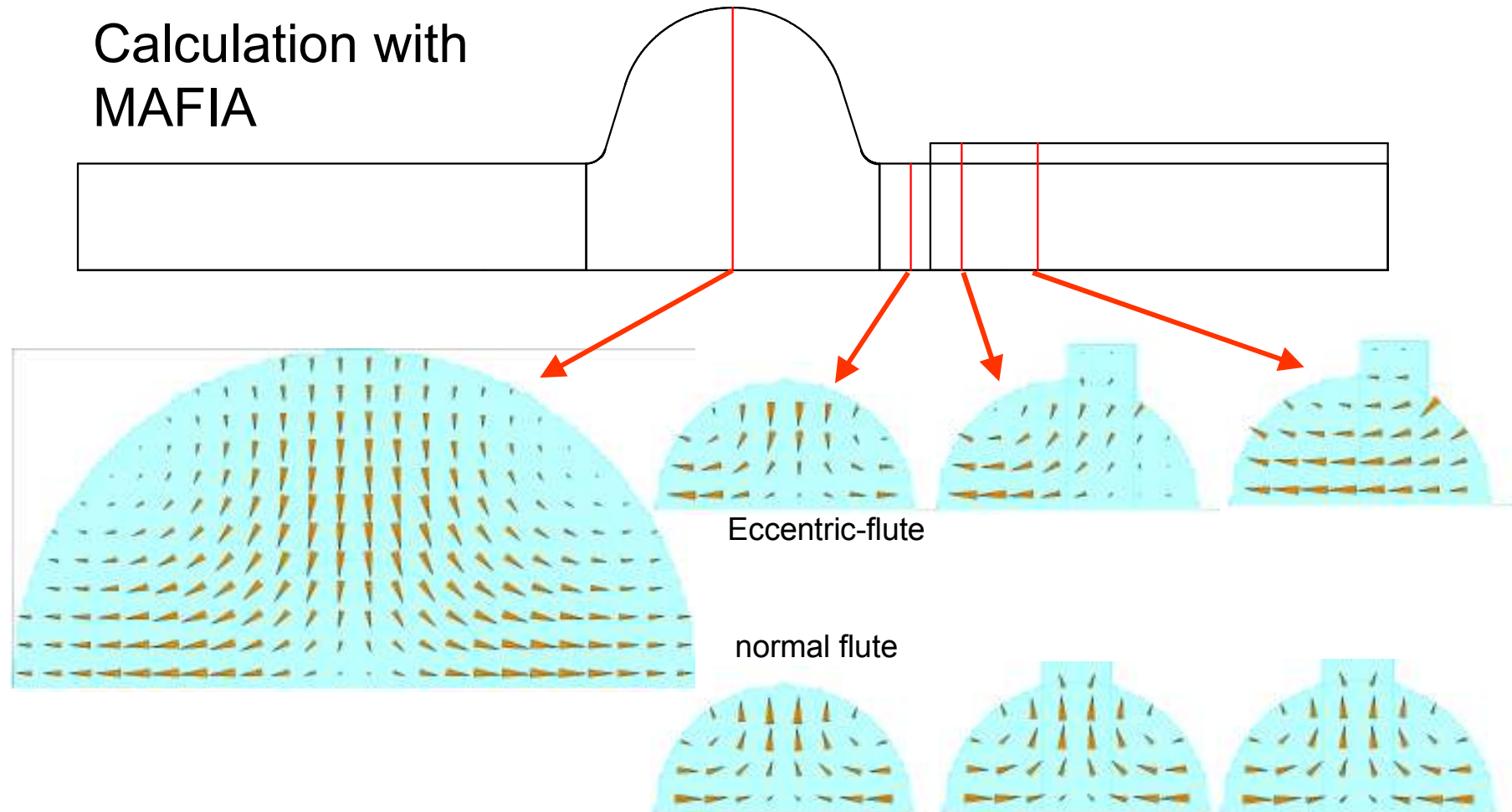
- Including loss factor for accelerating mode (2V/pC)
- Calculated from only cavity shape, not including RF absorber
- For 3ps bunch length, loss factor of HOM is  $12-2=10\text{V/pC}$ . Power is  $10\text{V/pC} \times 77\text{pC} \times 0.2\text{A}=154\text{W}$ .

# Eccentric-flute Basic Idea for Quadrupole damping

- Quadrupole in Beam Pipe

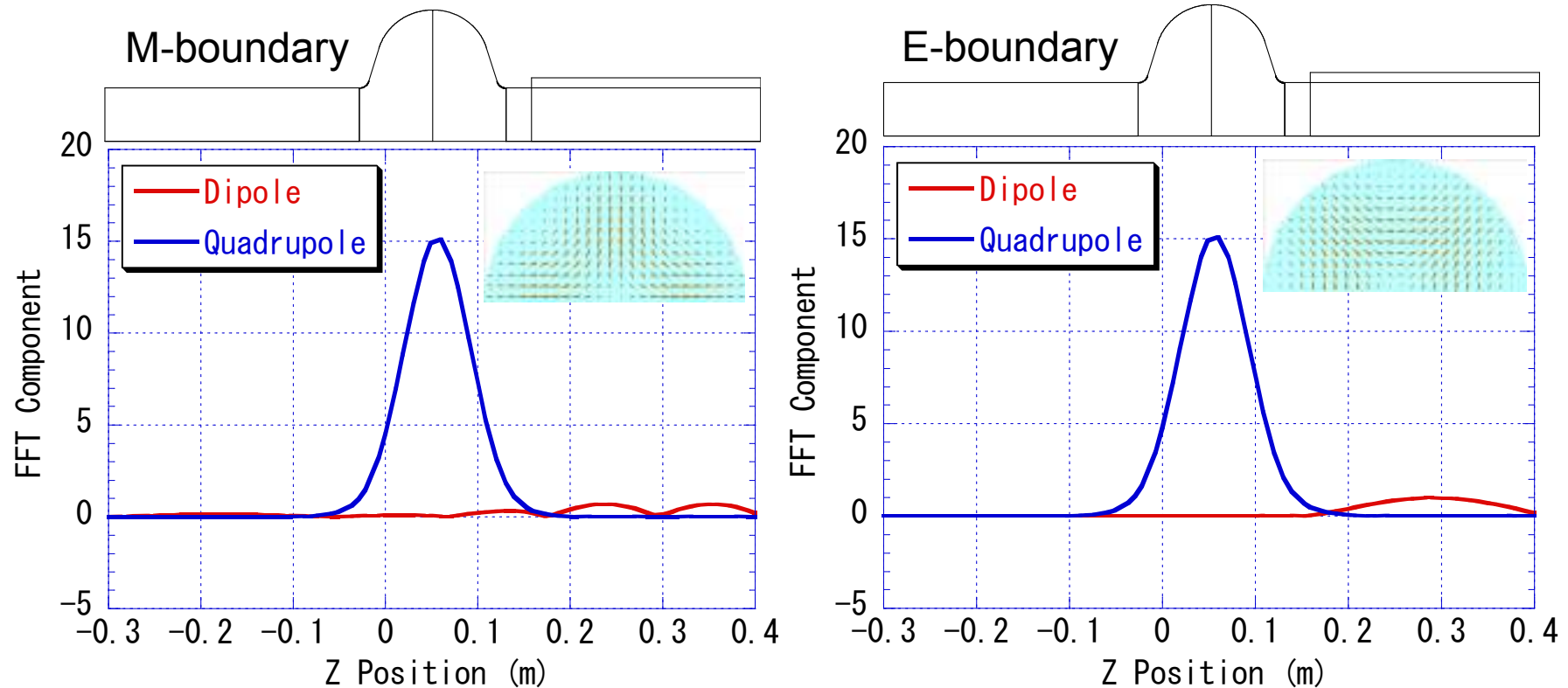


# Cross-section of Electric field



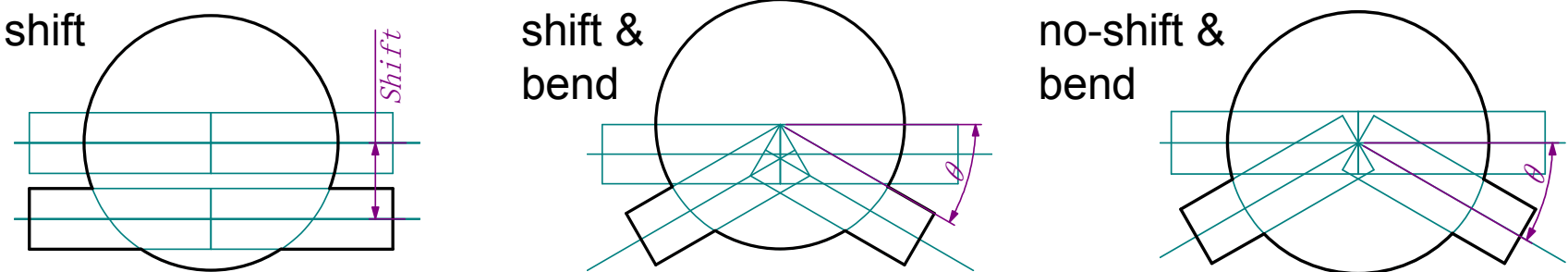
- Quadrupole is transformed to Dipole with eccentric-flute

# Fourier Component of Electric Field

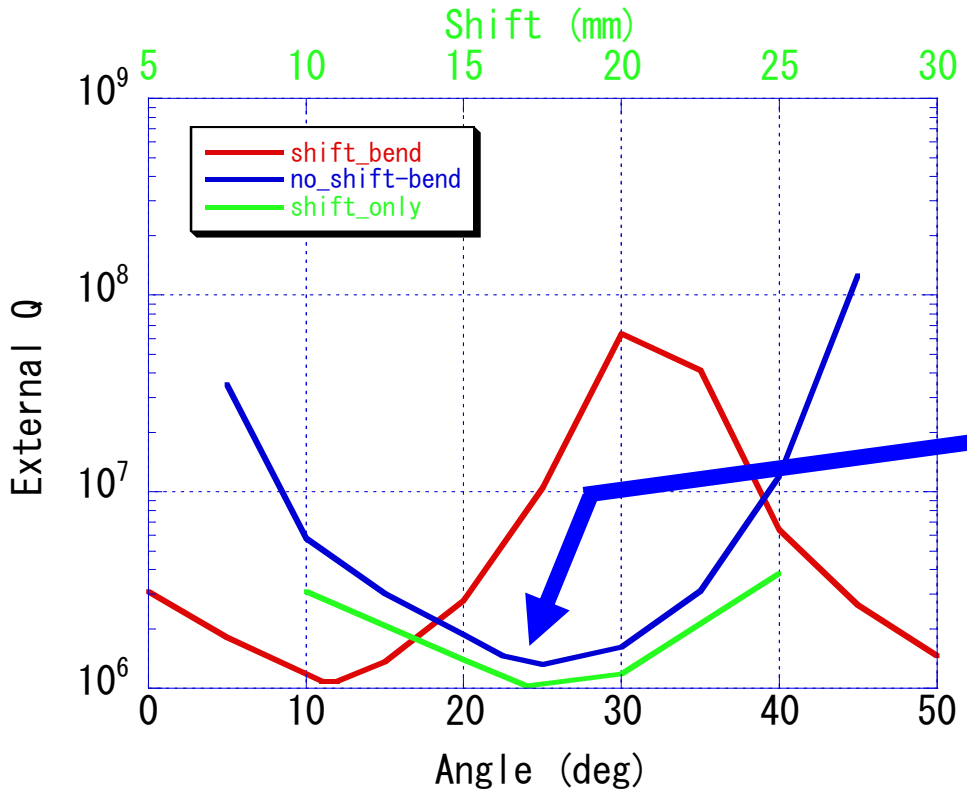


- Both modes (M-,E-boundary) are transformed to Dipole modes.
- After transformation to Dipole, flute is not necessary ?

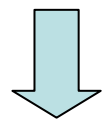
# Comparison of 3 types of eccentric flute



Maximum Qext among all modes

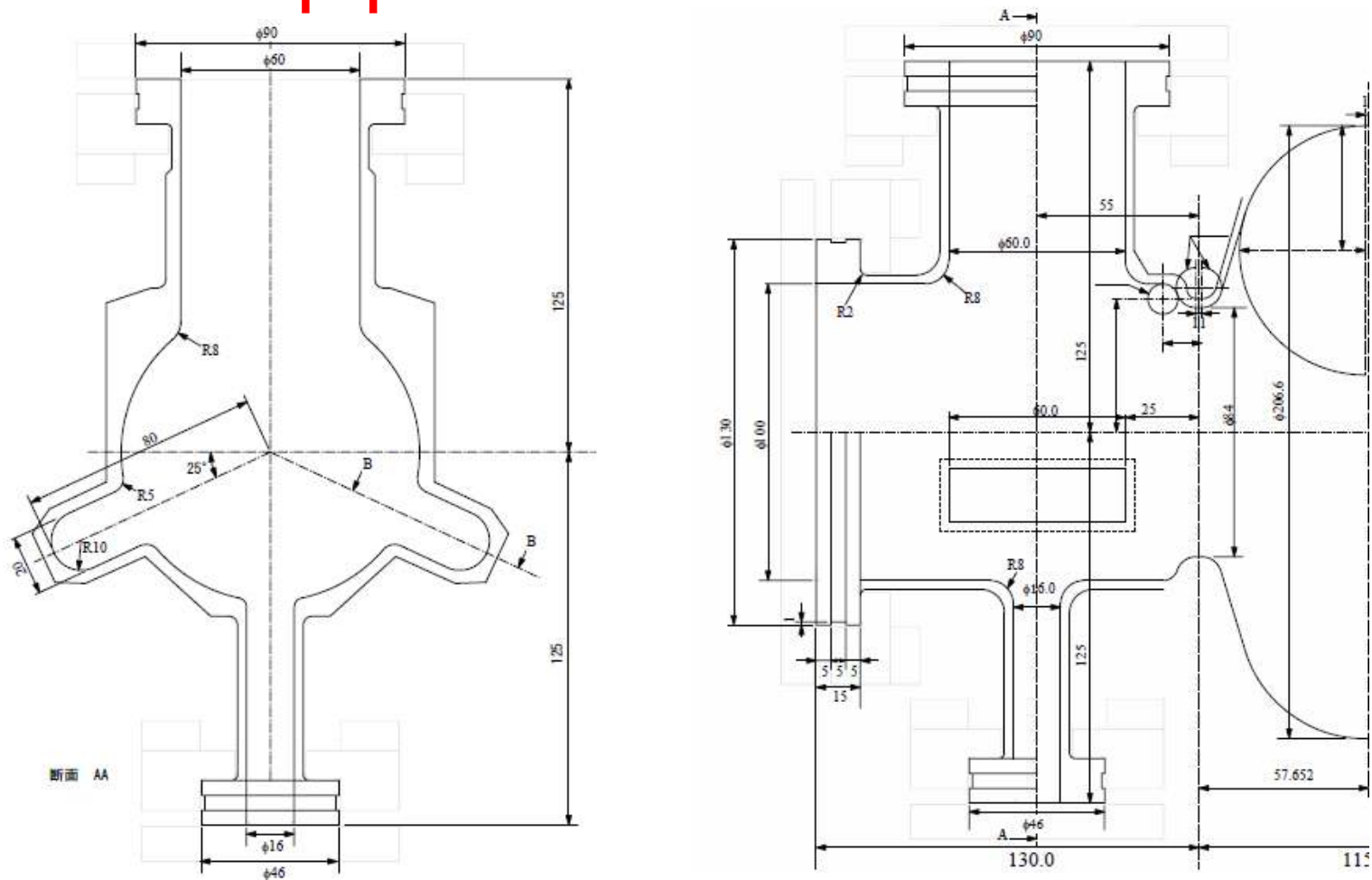


- A little difference among 3 types
- Considering fabrication



We adopt type of no shift & bend bending angle of 25°

# Beam pipe view on the FLUTE side

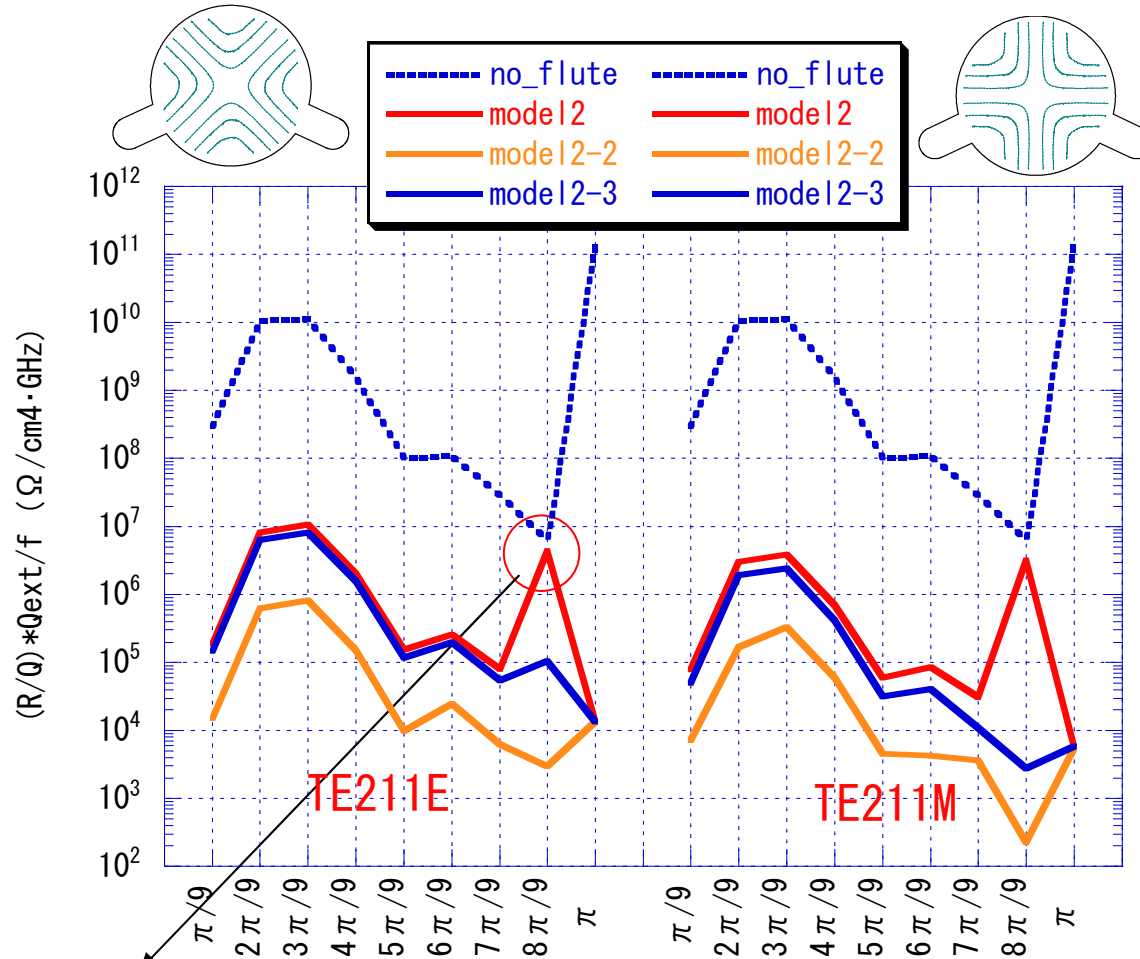


Check: Multipacting

Surface treatment

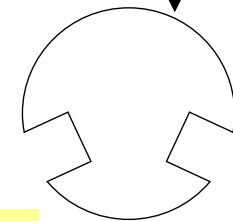
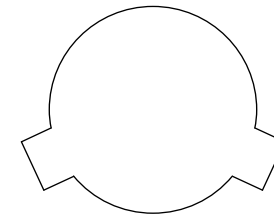
Affect into other modes (fundamental, dipole)

# Quadrupole of Model2



$8\pi/9 \rightarrow$  field in end cell opposite eccentric flute is excited

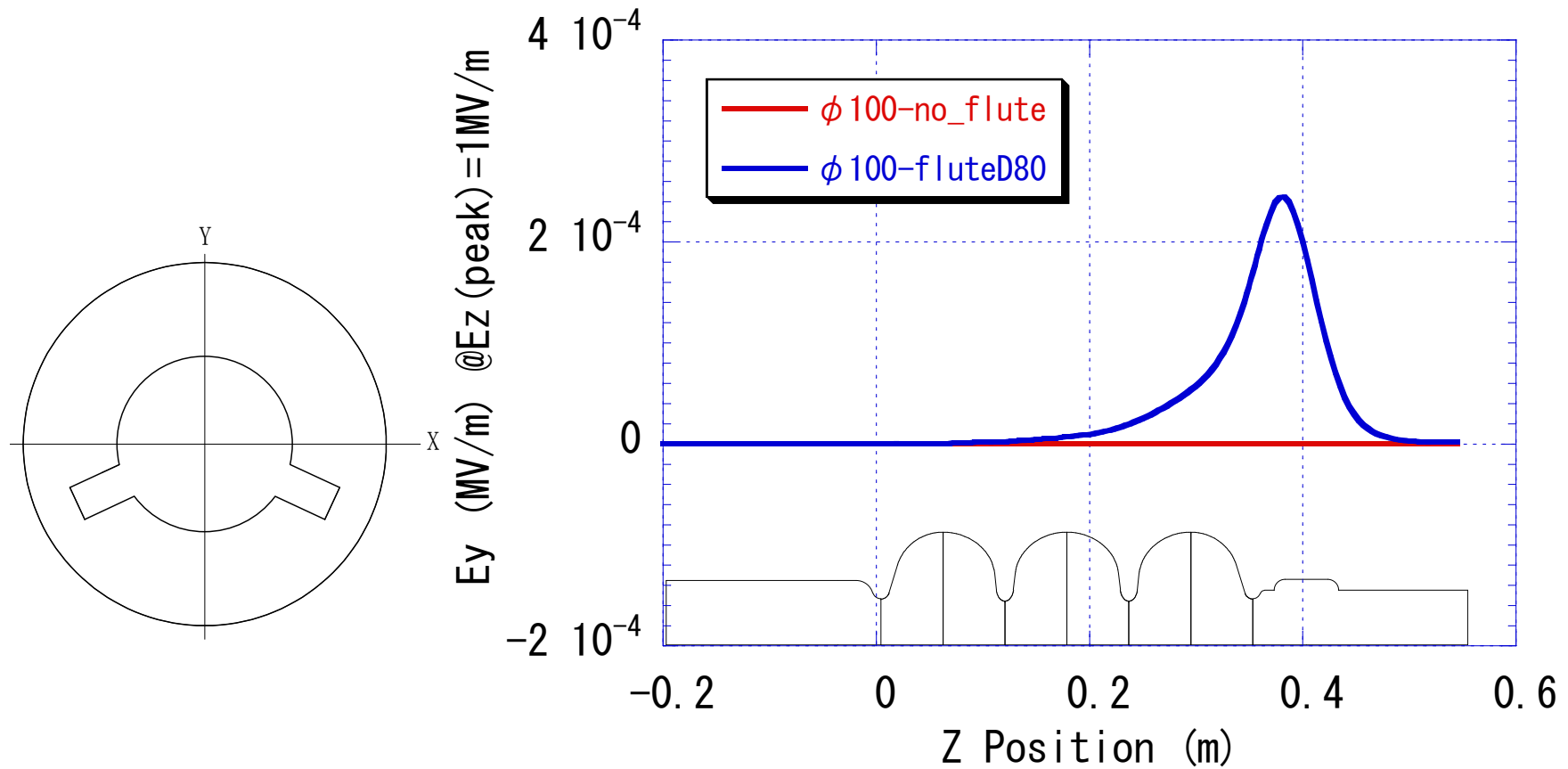
	SBP	LBP
Model 2	Eccentric flute ↓	Non
Model 2-2		Reverse Eccentric flute
Model 2-3		Eccentric flute



Q<sub>ext</sub> would be lowered by optimization of eccentric flute parameters or adoption of eccentric flutes on both sides.

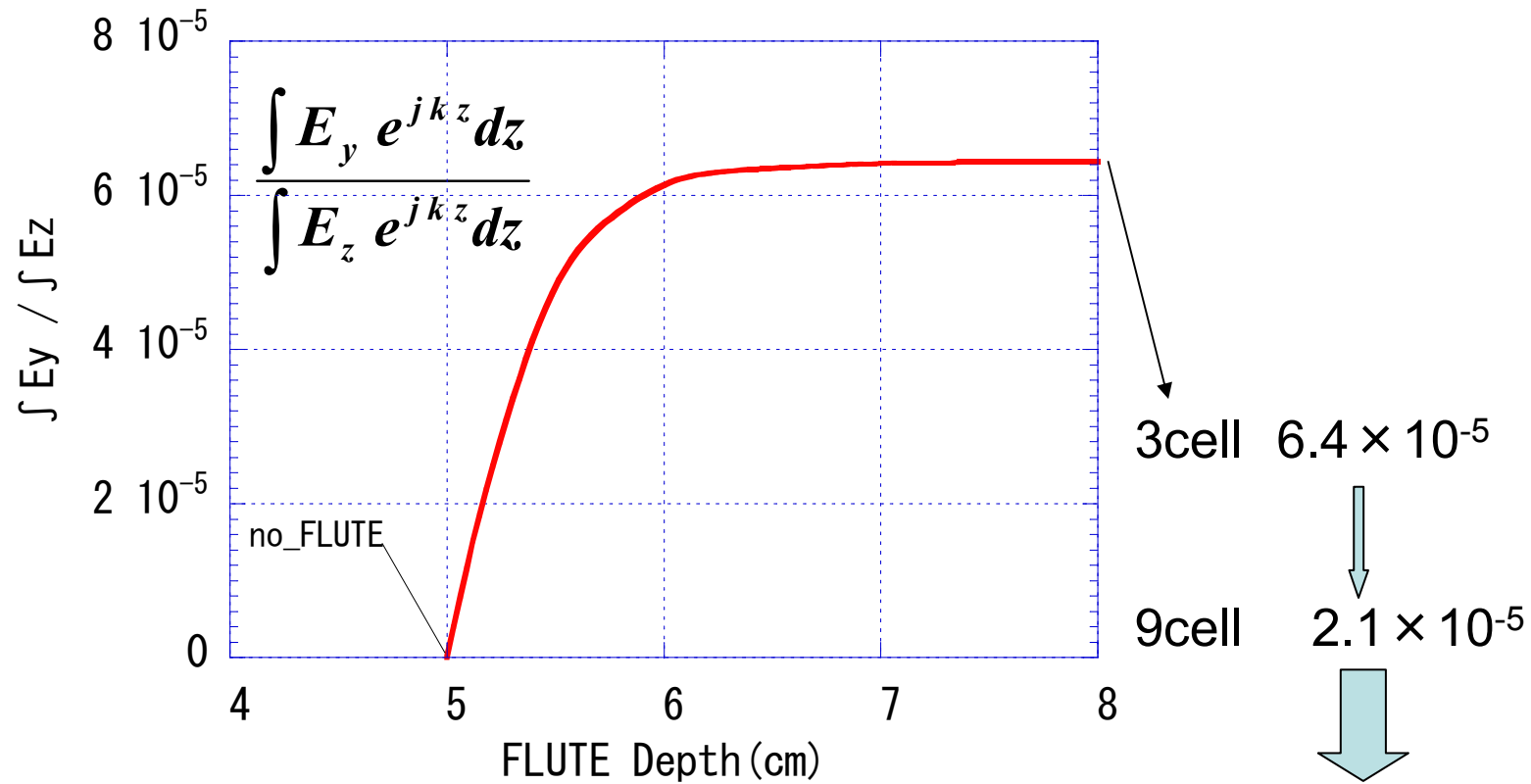
# Transverse field due to FLUTE

- Does eccentric flute affect fundamental field?





# Ration of transverse/longitudinal forces



Transverse kick is small due to flute.

# Measurement of low power model with eccentric flute



TESLA type cavity

Eccentric flute

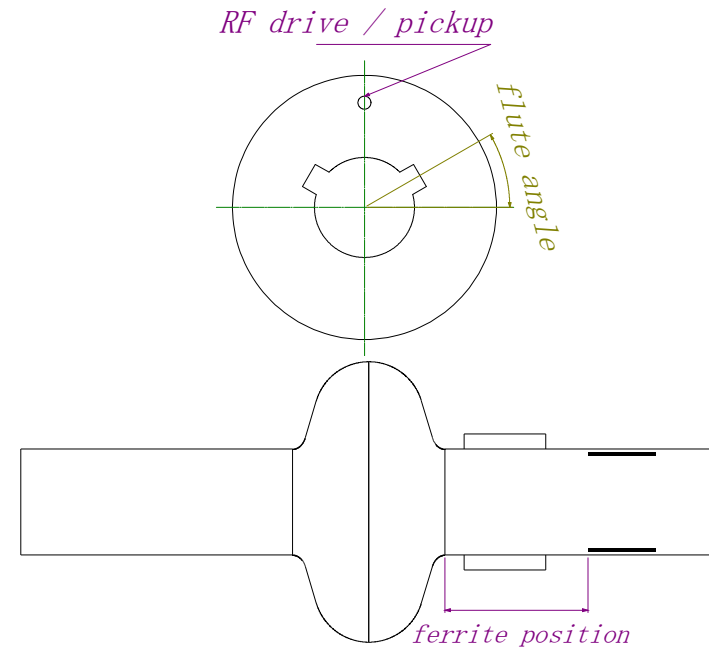
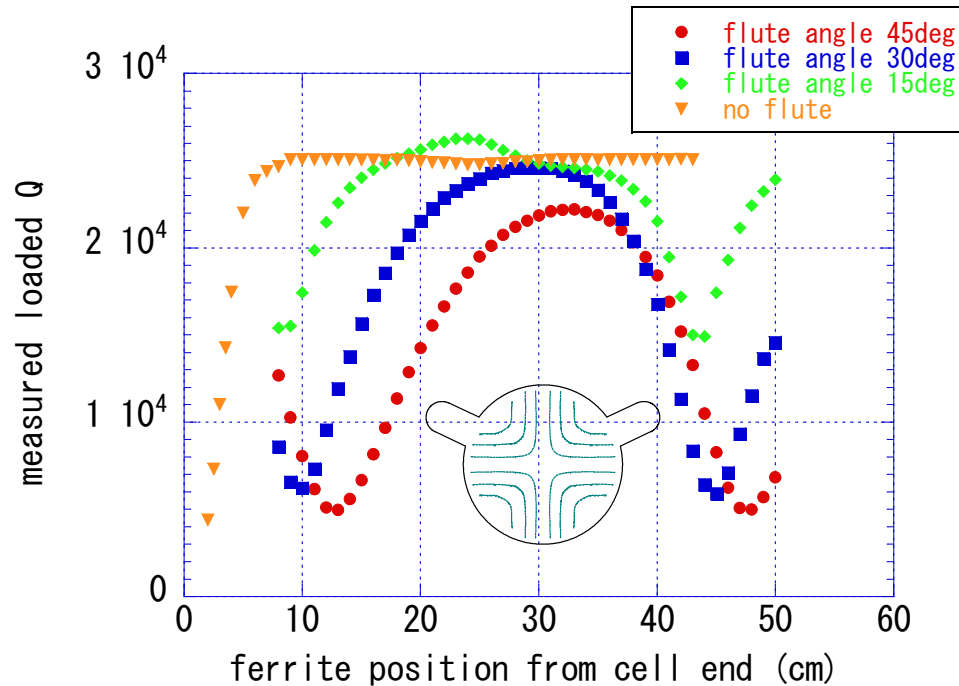


Eccentric flute consists of 7 pieces.

The flute angle can be changed from 0 to 45 degree by 5-degree step.

The flute length and depth are also variable.

# Loaded Q with eccentric flute



Without eccentric flute, no field inside the beam pipe far from the cell.

With eccentric flute, field transmits through the beam pipe.

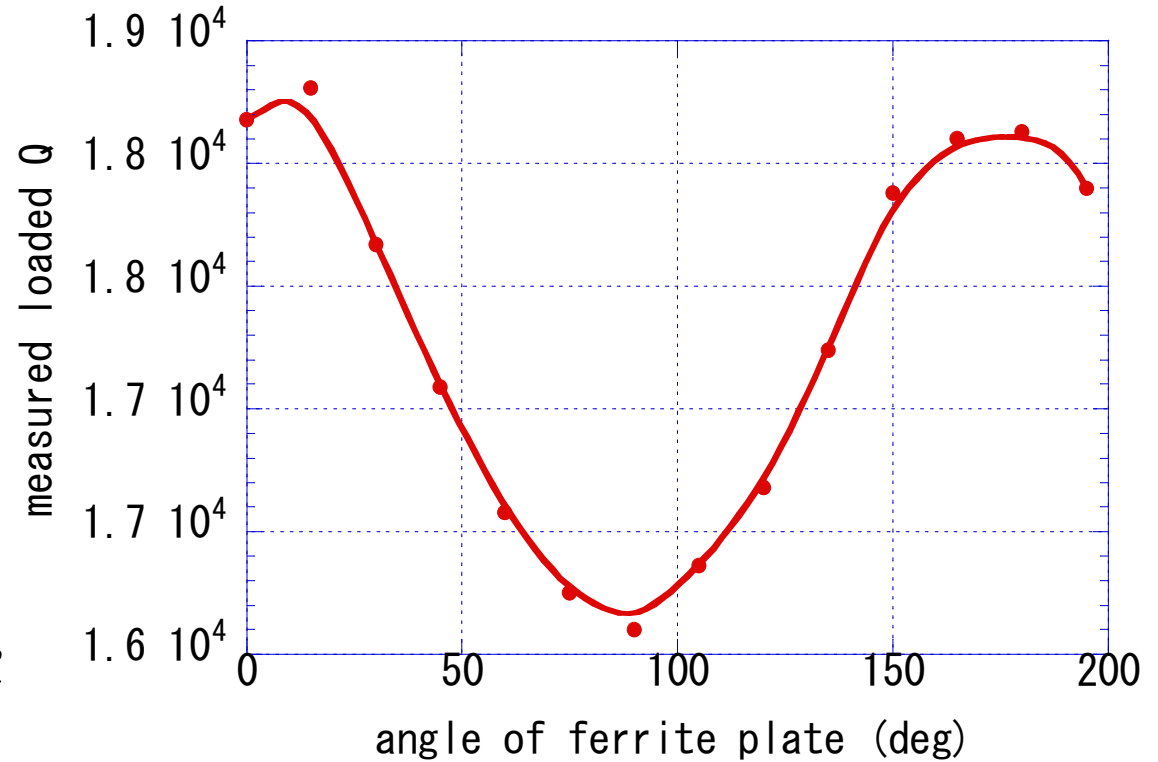
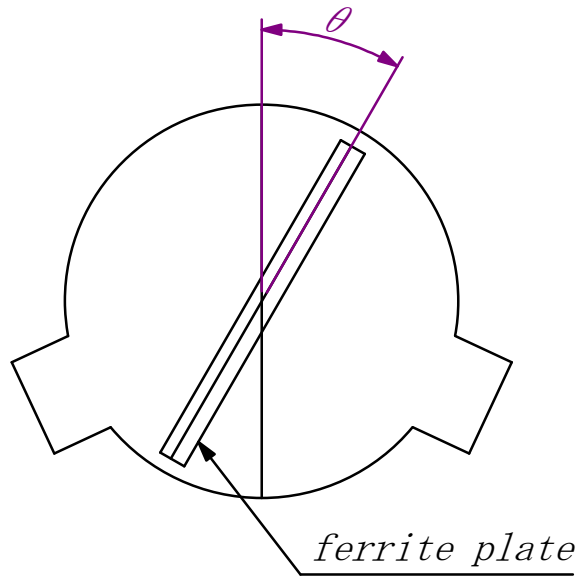
Loaded Q varies with ferrite position

⇒ Ferrite sheet(15cm long, 2mm thick) might be unsuitable for absorber.

$$(\mu_r' = 5.10, \mu_r'' = 6.29 @ 2\text{GHz})$$

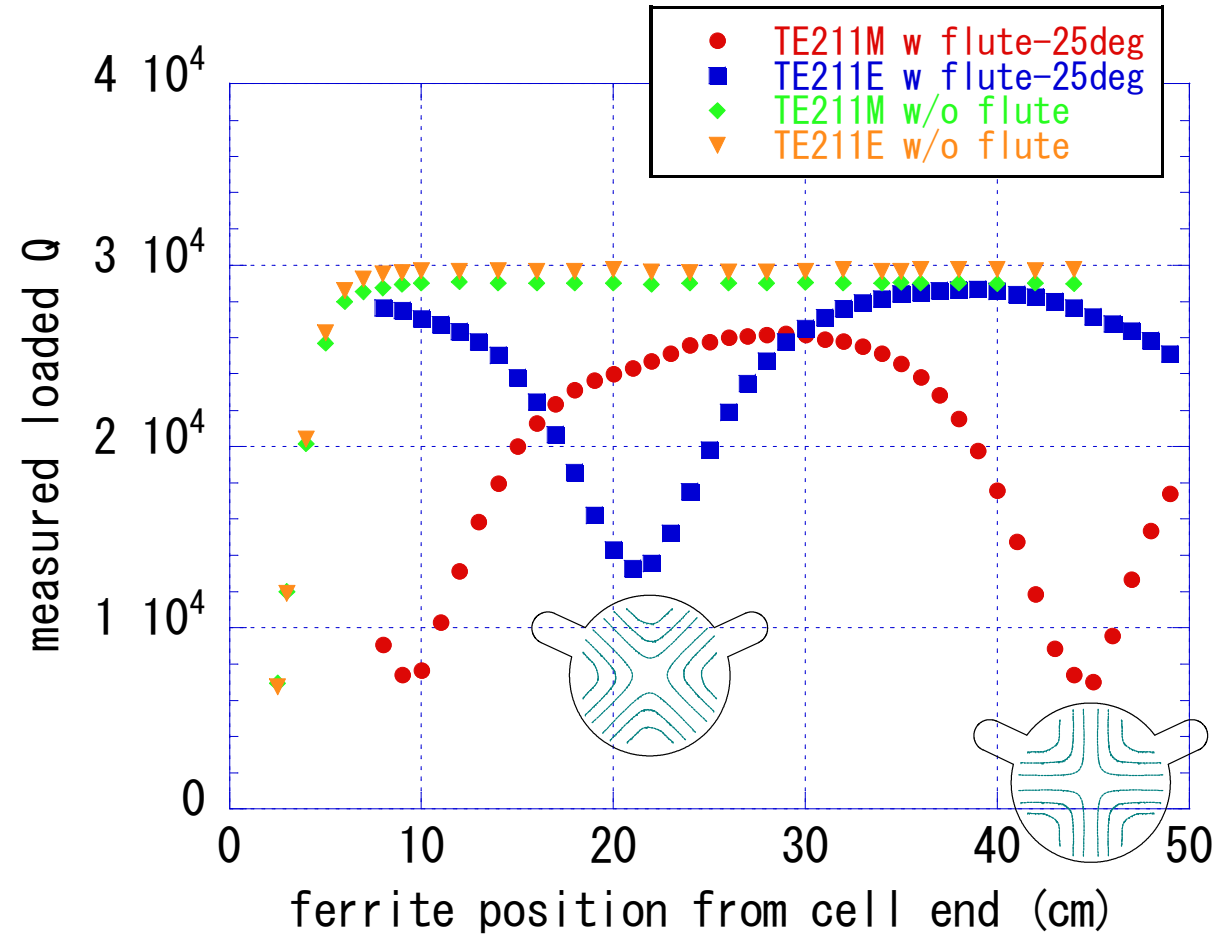
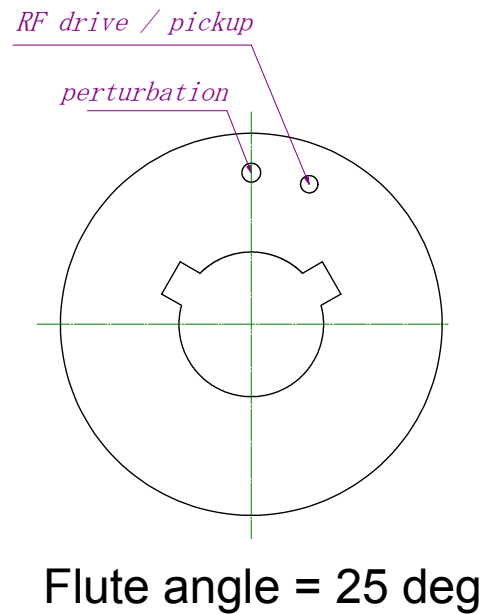
$$[\text{ref. KEKB } \mu_r' = 0.964, \mu_r'' = 5.93 @ 2\text{GHz}]$$

# Field Polarization in Beam Pipe



Field inside the beam pipe is DIPOLE mode.

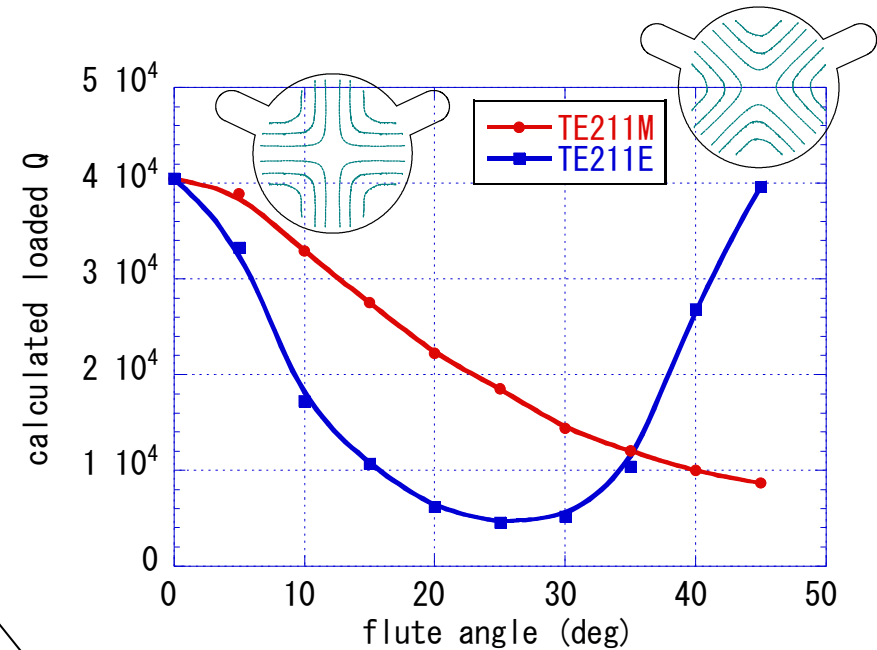
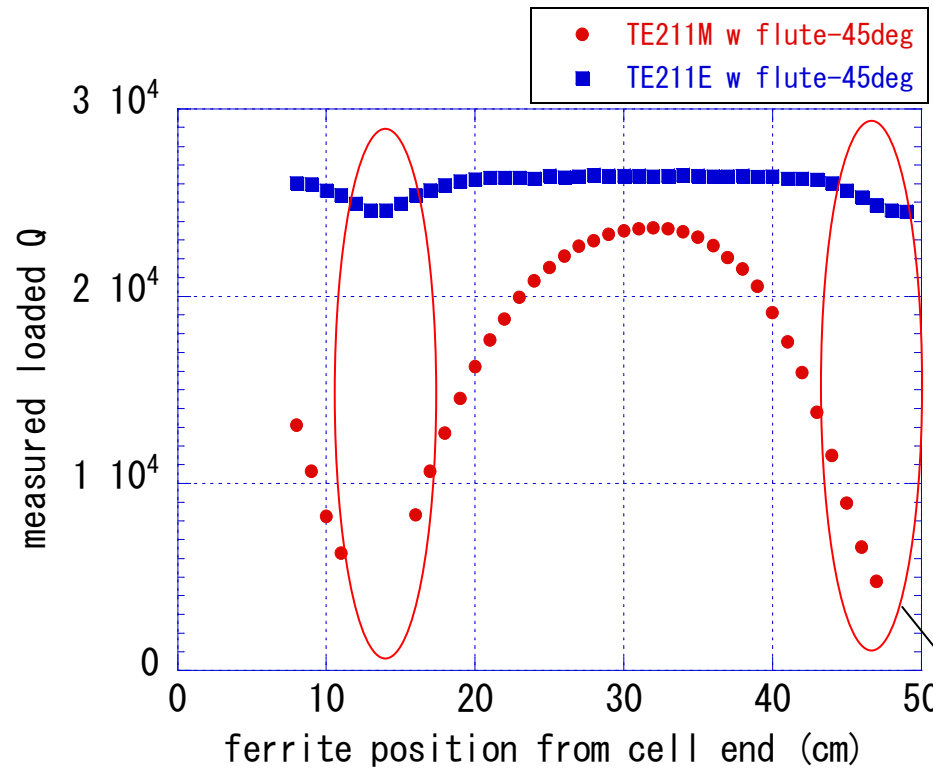
# Loaded Q for two degenerated modes



Perturbation can separate TE211 mode into 2 modes.

⇒ Eccentric flute is effective for both modes.

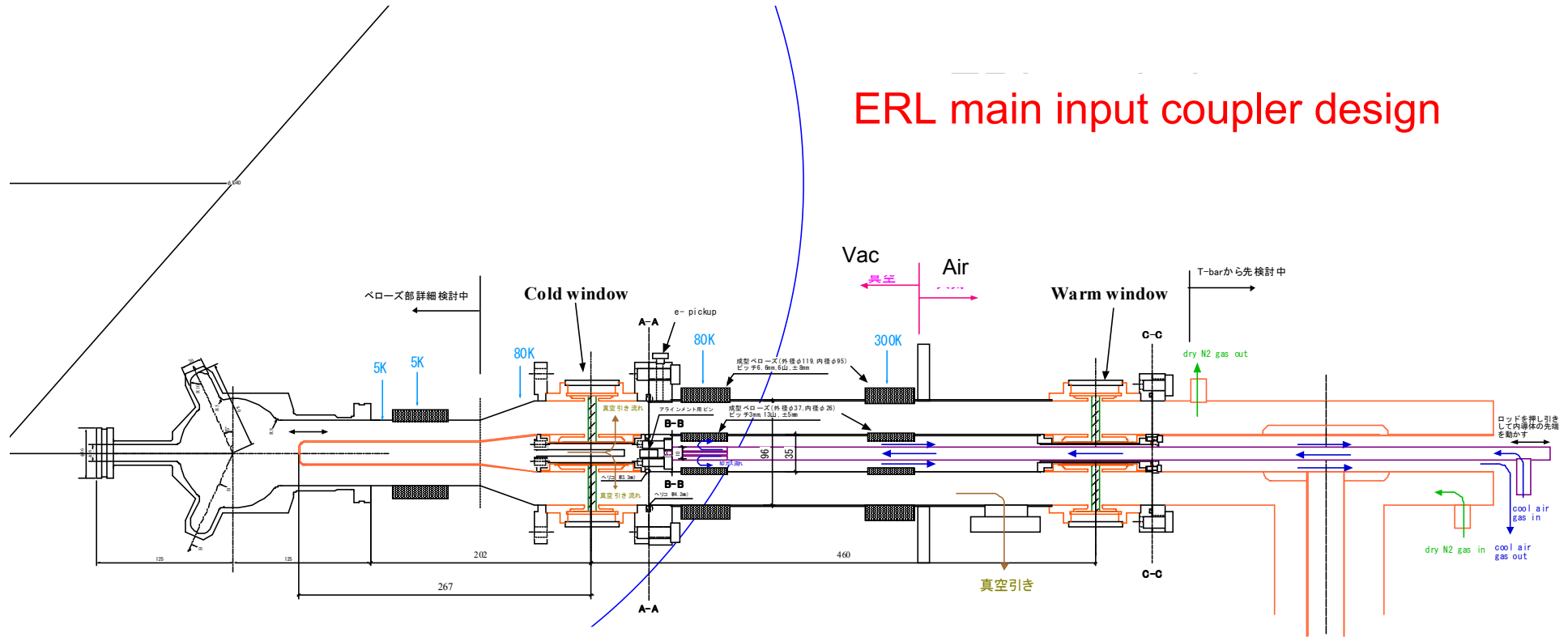
# Loaded Q for two degenerated modes (cont.)



Q value of TE211M is so low that two modes overlap.

- For 45-deg flute angle  
⇒ TE211E mode hardly couple with eccentric flute.  
⇒ This corresponds to calculation.

## ERL main input coupler design



- 20kW CW input power
- variable coupling
- gas cooling
- double ceramic of same size
- disk type ceramic window (HA997)
- 60Ω impedance





# Conclusion

- Model2 cavity satisfies HOM damping criteria of monopole and dipole modes for 100mA.
- Eccentric flute is effective for damping quadrupole modes, but needs more investigation.
- Nb single-cell model of mid-cell shape only, and that of end-cell shape with coupler ports and eccentric flute, and 9-cell model are in production.
- RF Characteristics of HOM absorber will have to be investigated later on.