1 Outline of the Accelerators

Photon Factory operates two storage rings, the PF Storage Ring (2.5 GeV) and PF-AR (Advanced Ring; 6.5 GeV), for synchrotron radiation experiments. Both the rings store electrons injected from the common injector LINAC (Linear Accelerator) of KEK, which also provides electrons and positrons to the KEK B-Factory. Machine parameters of the two rings are summarized in Table 1 and available spectral distribution of synchrotron radiation from the various insertion devices and the bending magnets are shown in Fig. 1. Parameters of the light sources are listed on Table 2. The annual operation schedule in FY2002 is shown in Fig. 2. The PF ring was run in singlebunch operation and in 3-GeV operation for a few weeks each, while the PF-AR was operated regularly in single bunch mode at 6.5 GeV except for special operation for medical applications (5.0 GeV). Operation statistics as well as research and development work on the PF ring and the PF-AR will be described in the following sections.

	PF Ring	PF-AR
Energy	2.5 GeV	6.5 GeV
Injection Energy	2.5 GeV	3.0 GeV
Stored current	450 mA	55 mA
Natural emittance	36 nm-rad	290 nm-rad
Circumference	187 m	377 m
RF frequency	500.1 MHz	508.6 MHz
Harmonic number	312	640
Bending radius	8.66 m	23.2 m
Energy loss per turn	0.4 MeV	6.66 MeV
Tune		
Horizontal	9.60	10.15
Vertical	4.28	10.21
Damping time		
transverse	7.8 ms	2.5 ms
longitudinal	3.9 ms	1.2 ms
Momentum compaction	factor	
	0.0061	0.00129
Natural chromaticity		
Horizontal	-12.5	-14.3
Vertical	-12.3	-13.1
Natural bunch length	10 mm	18.6 mm
Number of bunches	280	1
Beam lifetime	50 hr (at 400 mA)	20 hr (at 40 mA)

Table 1 Principal beam parameters of the PF Storage Ring and PF-AR.



Figure 1

Synchrotron radiation spectra available at the PF Storage Ring (2.5 GeV) and the PF-AR (6.5 GeV). Brilliance of radiation vs. photon energy for the insertion devices (U#02, MPW#05, MPW#13, VW#14, MPW#16, Revolver#19 and EMPW#28) and the bending magnet (PF-Bend) of the PF Storage Ring, and for the insertion devices (EMPW#NE1, U#NE03, U#NW02 and U#NW12) and the bending magnet (AR-Bend) of the PF-AR. The name of each source is assigned in Table 2. Several insertion devices have both undulator and wiggler modes, which are denoted by U and W, respectively (wiggler mode of EMPW#28 and undulator mode of AR-EMPW#NE01 are not shown). The spectral curve of each undulator (or undulator mode of multipole wiggler) is a locus of the peak of the first harmonic within the allowance range of K-parameter. Spectra of Revolver#19 are shown for four kinds of period. Please note that not the first harmonic but the third or fifth harmonic is used for X-ray experiments at AR-NE3, AR-NW2 and AR-NW12 beamlines.

Table 2 Insertion devices

Calculated spectral performances of the bend source and all the insertion devices at the PF Storage Ring (2.5 GeV, 400 mA) and the PF-AR (6.5 GeV, 50 mA). λ_u : period length, N: number of the periods, L: length of undulator or wiggler, $G_y(G_x)$: minimum vertical (horizontal) gap height, $B_y(B_x)$: maximum vertical (horizontal) magnetic field, Type of magnet, H: hybrid configuration, S.C.: super conducting magnet, $\alpha_x \alpha_y$; horizontal or vertical beam size, $\alpha_s^{\dagger}\alpha_s^{\dagger}$: horizontal or vertical beam divergence, $K_v(K_s)$: Vertical (horizontal) deflection parameter,

e₁/ s₀: photon energy of the first harmonic (critical energy in the case of bend source or wiggler), D: photon flux density (photons/s/mrad²/0.1%b.w.), B: brilliance (photons/s/mm²/mrad²/0.1%b.w.), P₁: total radiated power, dP/ds: power in unit solid angle. Different operating modes of undulator and wiggler are denoted by -U and -W, respectively.

Name	کر cm	z	ے ب	G _v (G _x) cm	$\begin{array}{c} B_y(B_x)\\ T\end{array}$	Type of magnet	ax mm	α _y mm	o' _x mrad	م' _y mrad	$K_{y}(K_{x})$	ε ₁ /ε _c keV	Ω	в	P _T kW	dP/dΩ kW/mrad²
PF Storage Rir	ng															
Bend					0.96		0.39	0.059	0.186	0.013		4	4.80E+13	3.31E+14		0.081
U#02	9	60	3.6	2.8	0.4	H(NdFeB)	0.42	0.042	0.084	0.008	2.3	0.27	1.48E+17	1.28E+18	0.95	3.93
U#05-W	12	21	2.5	2.64	1.4	H(NdFeB)	0.85	0.056	0.088	0.008	16	5.9	2.00E+15	6.61E+15	7.85	4.91
MPW#13-W	18	13	2.5	2.71	1.5	H(NdFeB)	0.86	0.019	0.117	0.018	25	6.2	1.29E+15	1.18E+16	8.64	3.38
MPW#13-U											N	0.108	1.08E+16	9.25E+16	0.055	0.25
VW#14				5	5	S.C.	0.58	0.036	0.083	0.01		20.8	4.84E+13	3.67E+14		0.42
MPW#16-W	12	26	3.12	1.9	1.5	H(NdFeB)	0.42	0.042	0.084	0.008	16.8	6.2	1.03E+15	8.95E+15	10.89	6.46
MPW#16-U											N	0.163	4.23E+16	3.63E+17	0.16	0.74
Revolver#19	5	46	2.3	ო	0.28	H(NdFeB)	0.85	0.056	0.088	0.008	1.3	0.639	1.05E+17	3.47E+17	0.28	1.89
	7.2	32			0.4	H(NdFeB)					2.7	0.176	4.39E+16	1.44E+17	0.56	1.92
	10	23			0.54	H(NdFeB)					5	0.0437	1.28E+16	4.01E+16	1.02	2.02
	16.4	14			0.62	P(NdFeB)					9.5	0.0078	1.71E+15	4.29E+15	1.35	1.41
EMPW#28-W	16	12	1.92	3(11)	1 (0.2)	P(NdFeB)	0.58	0.036	0.083	0.01	15(3)	4.1(90%)	3.07E+14	2.28E+15	2.84	0.46
EMPW#28-U											3(3)	0.182(99%) 1.81E+16	1.33E+17	0.03	0.087
PF-AR																
Bend					0.94		-	0.2	0.593	0.036		26	3.25E+13	2.59E+13		0.34
EMPW#NE1W	16	21	3.36	3(11)	1 (0.2)	P(NdFeB)	1.07	1.07	0.268	0.032	15(3)	28(90%)	1.53E+15	2.12E+15	4.6	17.7
EMPW#NE1U											3(3)	0.25(97%)	3.41E+15	4.70E+15	0.35	0.77
U#NE3	4	06	3.6	-	0.8	P(NdFeB)	1.57	0.17	0.312	0.029	в	1.8	1.01E+16	6.09E+16	3.09	25.7
U#NW2	4	06	3.6	-	0.8	P(NdFeB)	1.57	0.17	0.312	0.029	e	1.8	1.01E+16	6.09E+16	3.09	25.7
U#NW12	4	95	3.8	-	0.8	P(NdFeB)	1.57	0.17	0.312	0.029	ю	1.8	1.07E+16	6.38E+16	3.26	27.2

Timo	SUN	MON	TUE	WED	THU	FRI	SAT	SUN	MON	TUE	WED	THU	FRI	SAT	SUN	MON	TUE	WED	THU	FRI	SAT
TIME	9 17	9 17	9 17	9 17	9 17	9 17	9 17	9 17	9 17	9 17	9 17	9 17	9 17	9 17	9 17	9 17	9 17	9 17	9 17	9 17	9 17
								4.1	2	3	4	5	6	7	8	9	10	11	12	13	14
PF																В					
AR																					
Date	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	5.1	2	3	4	5
PF		В							В												
AR		В							В												
Date	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26
PF									В				\vdash			В					
AR									В							В	10			45	10
Date	27	28	29	30	31	0.1	2	3	4 E P	5	6		8	9	10		12	13	14	15	10
		B							B			\vdash	\vdash			B					
Date	17	18	19	20	21	22	23	24	25	26	27	28	29	30	7.1	2	3	4	5	6	7
PF		В						M/E	ЕВ												
AR		В							В												
Date												_				9.24	25	26	27	28	29
PF																					
AR																					
Date	30	10.1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
PF		B						M/I	B	_					M/E	B	-				
Date	21	22	23	24	25	26	27	28	29	30	31	11 1	2	3	4	5	6	7	8	9	10
PF		В							В				_		M/E	В	Ť				
AR		В							В							В					
Date	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	12.1
PF		B(S	B)						В							В					
AR		В							В							В					
Date	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20		
PF	M/E	В							В							В					
AR		В							В							В					
Date	1.6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26
PF AR															M/I	B	-				
Date	27	28	29	30	31	2.1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
PF		В							B(S	B)						В					
AR		В							В							В					
Date	17	18	19	20	21	22	23	24	25	26	27	28	3.1	2	3	4	5	6	7	8	9
PF AR	M/E	B							B	_											

PF: PF ring AR: PF-AR



Tuning and ring machine study



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Single bunch operation at 2.5 GeV

Short maintenance and/or machine study Experiment using SR

Multi bunch operation at 3.0 GeV Short maintenance (~3 hours) and user experiment

B Bouns time during maintenance of injector LINAC

Figure 2 Timetable of the machine operation in FY2002.