

Observations of Nucleation and Growth of Epitaxial ZnO on {11 $\bar{2}$ 0} Sapphire

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Introduction

The 3.37 eV room-temperature direct bandgap material ZnO (space group $P6_3mc=C_{6v}^4$) has recently solicited a great deal of interest as an alternative wide-bandgap material. ZnO has the advantage that it is possible to achieve heteroepitaxial growth onto sapphire substrates at substrate temperatures $T_S < 350^\circ\text{C}$. [1] In addition, its unusually high exciton binding energy of 60 meV may allow the fabrication of room-temperature devices that utilize excitonic effects.

Elimination of 30° rotation twins observed in epitaxial ZnO films grown by MBE on (0001) sapphire substrates was demonstrated by growing (0001) oriented ZnO on the (1 $\bar{1}$ 20) face of sapphire despite the apparent symmetry mismatch between the (C_6) epilayer and the (C_2) substrate. [2]

Experiment

To provide data for further optimization of the growth process, we have investigated the initial growth stages of ZnO on (1 $\bar{1}$ 20) sapphire using a combination of high-resolution x-ray diffraction (HRXRD) and extended x-ray absorption measurements (EXAFS).

Samples of varying thickness 3, 5, 8, 10, 20, 100, and 600 nm, were grown by molecular beam epitaxy using elemental Zn and a RF radical source for sources at a temperature of 350°C . Diffraction measurements indicated that the films were c-oriented with an in-plane epilayer/substrate orientation $\langle 11\bar{2}0 \rangle // [0001]$. HRXRD Reciprocal space maps were taken about the (0002) reciprocal lattice points; the lateral coherence length of the optics allowed for probing long-range order over the entire film thickness. Short-range order was probed by EXAFS measurements in fluorescence mode taken using the Zn K_α -edge with an in-plane polarization geometry using beamline 12c.

Results and Discussion

Fig. 1 shows a reciprocal space area map for a ~ 5 nm thick ZnO epilayer near the ZnO (0002) RLP. In the figure, a resolution limited ($\sim 0.003^\circ$) streak is visible with no intensity present outside the central streak. The slight tilt observable along the RLP diffraction streak reflects the substrate miscut; the normal to the surface corresponding to the elongation direction of the RLP.

EXAFS analysis of the films indicated a monotonic increase in c-axis lattice constant with decreasing film thickness consistent with HRXRD results. Unlike the

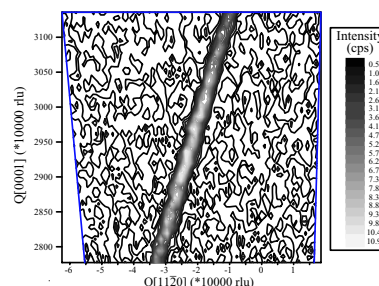


Figure 1: Triple axis x-ray reciprocal space map near the ZnO (0002) reflection for a ZnO film grown on approximately 5 nm thick sapphire

HRXRD results, the static disorder parameter was found to strongly increase as film thickness decreased as can be seen in Fig. 2.

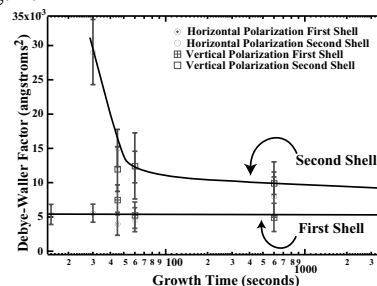


Figure 2: Fitted Debye-Waller disorder parameters for the first and second shells for both vertical and horizontal polarizations

Conclusion

Both HRXRD and EXAFS data were found to be consistent with a relaxation process involving large in-plane bond angle distortion which preserved the long-range order along the c-axis. Concomitant with this, a slight extension in c-lattice constant was observed with decreasing film thickness. For thicker films, the large in-plane bond angle distortion was observed to decrease leading to a columnar like structure which could be observed using glancing incidence HRXRD.

References

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- [2] P. Fons, K. Iwata, S. Niki, A. Yamada, K. Matsubara, K. Nakahara, T. Tanabe, and H. Takasu, *App. Phys. Lett.*, **12**, 1820 (2000).