

The Photon Factory administers two storage rings: the 2.5 GeV PF ring and the 6.5 GeV PF-AR. Although the former ring belongs to the Photon Factory, the latter is operated by the Accelerator Laboratory for historical reasons since it was initially constructed as a booster synchrotron for the TRISTAN collider for particle physics, and only parasitically used as an X-ray source. The two rings are provided with electrons by the KEK linear accelerator. The PF ring is injected at its operation energy of 2.5 GeV, whereas it is necessary to ramp the energy of the AR ring from an injected 3 GeV to an operational 6.5 GeV. The machine parameters of the two rings are tabulated in Table 1, and spectral distributions of SR from the bending magnets and the insertion devices are shown in Fig. 1. Calculated spectral per-

formances are listed in Table 2. The annual operation schedule for FY2003 is shown in Fig. 2. Although the PF ring was predominantly run in multibunch mode at 2.5 GeV, it was run in single bunch mode at 2.5 GeV for 14 days, and in 3 GeV multibunch mode for 17 days. On the other hand, the PF-AR was mostly operated in single bunch mode at 6.5 GeV except for special operations for medical applications, when the ring was operated at 5 GeV. During this period, the accumulation of two bunches in two non-symmetric buckets was attempted in an effort to increase the initial beam current. An initial beam current of 70 mA at 5 GeV was thus achieved in two-bunch mode, and this mode has become an established operation mode for medical applications.

Table 1 Principal beam parameters of the PF Ring and PF-AR.

	PF Ring	PF-AR
Energy	2.5 GeV (3 GeV)	6.5 GeV (5 GeV)
Natural emittance	36 nm·rad	293 nm·rad
Circumference	187 m	377 m
RF frequency	500.1 MHz	508.6 MHz
Bending radius	8.66 m	23.2 m
Energy loss per turn	0.4 MeV	6.66 MeV
Damping time		
Vertical	7.8 ms	2.5 ms
Longitudinal	3.9 ms	1.2 ms
Natural bunch length	10 mm	18.6 mm
Momentum compaction factor	0.001	0.0129
Natural chromaticity		
Horizontal	-12.5	-14.3
Vertical	-12.3	-13.1
Stored current	450 mA	55 mA (70 mA*)
The number of bunches	280	1
Beam lifetime	60-80 hr (at 450 mA)	15 hr (at 55 mA)

\* Two bunch operation at 5 GeV

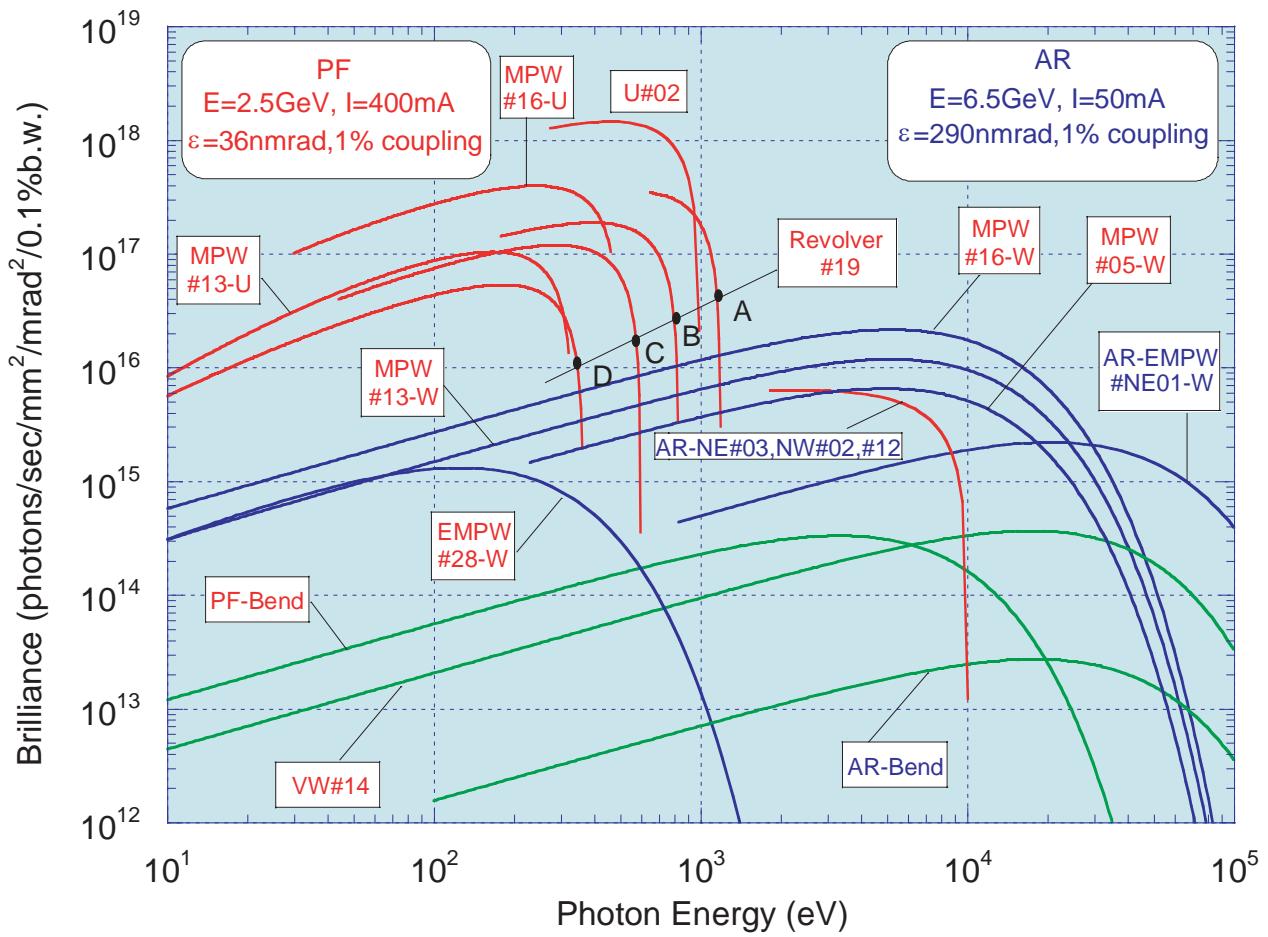


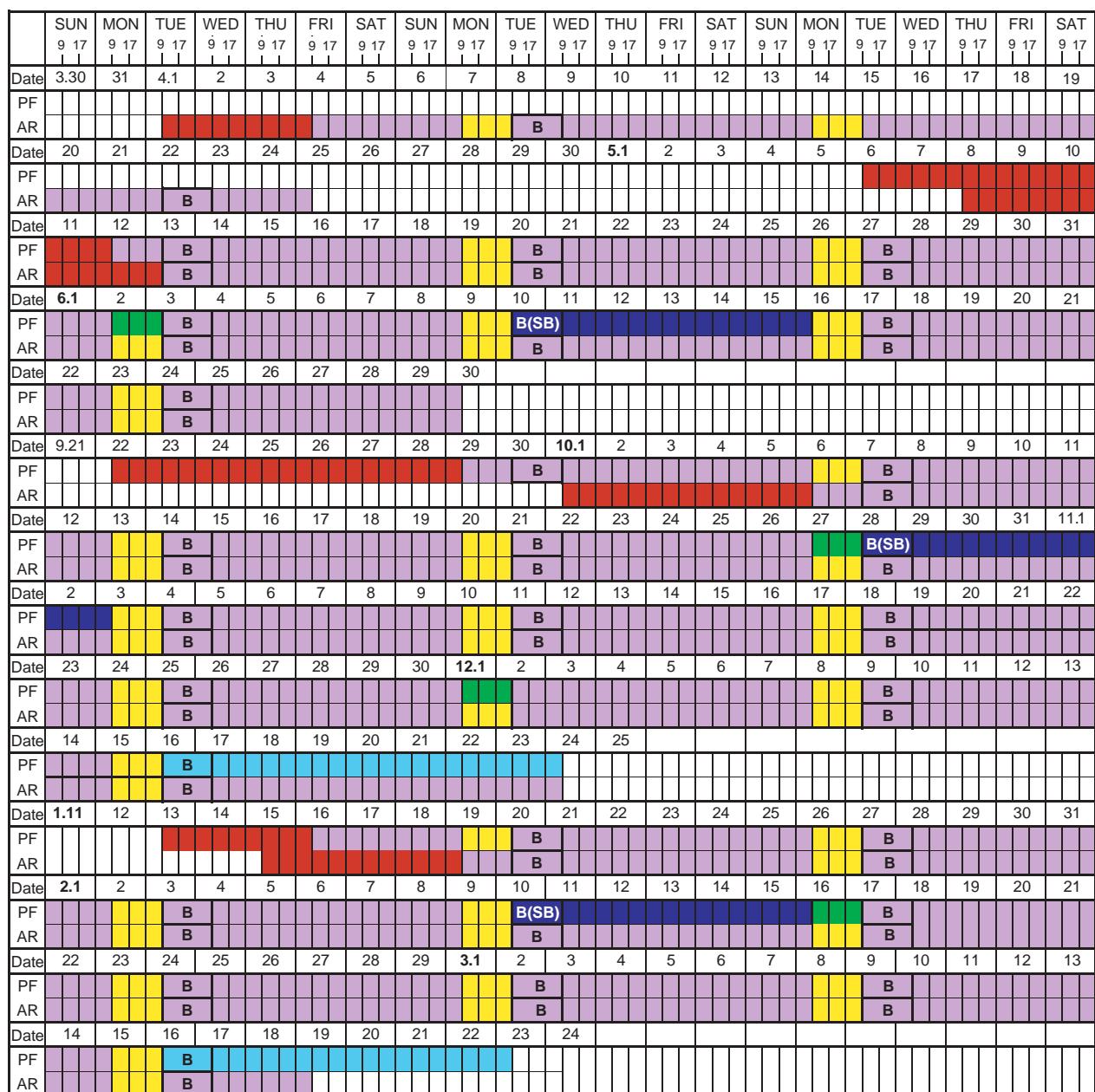
Figure 1

Synchrotron radiation spectra available at the PF Storage Ring (2.5 GeV) and the PF-AR (6.5 GeV). Brilliance of radiation vs. photon energy for the insertion devices (U#02, MPW#05, MPW#13, VW#14, MPW#16, Revolver#19 and EMPW#28) and the bending magnet (PF-Bend) of the PF Storage Ring, and for the insertion devices (EMPW#NE1, U#NE03, U#NW02 and U#NW12) and the bending magnet (AR-Bend) of the PF-AR. The name of each source is assigned in Table 2. Several insertion devices have both undulator and wiggler modes, which are denoted by U and W, respectively (the undulator mode of EMPW#28, MPW#05 and AR-EMPW#NE01 are not shown). The spectral curve of each undulator (or undulator mode of multipole wiggler) is a locus of the peak of the first harmonic within the allowance range of K-parameter. Spectra of Revolver#19 are shown for four kinds of period. Please note that not the first harmonic but the third or fifth harmonic is used for X-ray experiments at AR-NE3, AR-NW2 and AR-NW12 beamlines.

Table 2 Insertion devices.

Name	$\lambda_u$ cm	N	L m	$G_y(G_x)$ cm	$B_y(B_x)$ T	Type of magnet	$\sigma_x$ mm	$\sigma_y$ mm	$\sigma'_x$ mrad	$\sigma'_y$ mrad	$K_y(K_x)$	$\varepsilon_y/\varepsilon_c$ keV	D	B	$P_T$ kW	$dP/d\Omega$ kW/mrad <sup>2</sup>
<b>PF Storage Ring</b>																
Bend				0.96			0.39	0.059	0.186	0.013	4	4.80x10 <sup>13</sup>	3.31x10 <sup>14</sup>			0.081
U#02	6	60	3.6	2.8	0.4	H(NdFeB)	0.42	0.042	0.084	0.008	2.3	0.27	1.48x10 <sup>17</sup>	1.28x10 <sup>18</sup>	0.95	3.93
U#05-W	12	21	2.5	2.64	1.4	H(NdFeB)	0.85	0.056	0.088	0.008	16	5.9	2.00x10 <sup>15</sup>	6.61x10 <sup>15</sup>	7.85	4.91
MPW#13-W	18	13	2.5	2.71	1.5	H(NdFeB)	0.86	0.019	0.117	0.018	25	6.2	1.29x10 <sup>15</sup>	1.18x10 <sup>16</sup>	8.64	3.38
MPW#13-U											2	0.108	1.08x10 <sup>16</sup>	9.25x10 <sup>16</sup>	0.055	0.25
VW#14			5	5	S.C.		0.58	0.036	0.083	0.01	20.8		4.84x10 <sup>13</sup>	3.67x10 <sup>14</sup>		0.42
MPW#16-W	12	26	3.12	1.9	1.5	H(NdFeB)	0.42	0.042	0.084	0.008	16.8	6.2	1.03x10 <sup>15</sup>	8.95x10 <sup>15</sup>	10.89	6.46
MPW#16-U											2	0.163	4.23x10 <sup>16</sup>	3.63x10 <sup>17</sup>	0.16	0.74
<b>Revolver#19</b>																
	5	46	2.3	3	0.28	H(NdFeB)	0.85	0.056	0.088	0.008	1.3	0.639	1.05x10 <sup>17</sup>	3.47x10 <sup>17</sup>	0.28	1.89
	7.2	32			0.4	H(NdFeB)					2.7	0.176	4.39x10 <sup>16</sup>	1.44x10 <sup>17</sup>	0.56	1.92
	10	23			0.54	H(NdFeB)					5	0.0437	1.28x10 <sup>16</sup>	4.01x10 <sup>16</sup>	1.02	2.02
	16.4	14			0.62	P(NdFeB)					9.5	0.0078	1.71x10 <sup>15</sup>	4.29x10 <sup>15</sup>	1.35	1.41
EMPW#28-W	16	12	1.92	3(11)	1(0.2)	P(NdFeB)	0.58	0.036	0.083	0.01	15(3)	4.1(90%)	3.07x10 <sup>14</sup>	2.28x10 <sup>15</sup>	2.84	0.46
EMPW#28-U											3(3)	0.182(99%)	1.81x10 <sup>16</sup>	1.33x10 <sup>17</sup>	0.03	0.087
<b>PF-AR</b>																
Bend				0.94			1	0.2	0.593	0.036	26		3.25x10 <sup>13</sup>	2.59x10 <sup>13</sup>		0.34
EMPW#NE1-V	16	21	3.36	3(11)	1(0.2)	P(NdFeB)	1.07	1.07	0.268	0.032	15(3)	28(90%)	1.53x10 <sup>15</sup>	2.12x10 <sup>15</sup>	4.6	17.7
EMPW#NE1-U											3(3)	0.25(97%)	3.41x10 <sup>15</sup>	4.70x10 <sup>15</sup>	0.35	0.77
U#NE3	4	90	3.6	1	0.8	P(NdFeB)	1.57	0.17	0.312	0.029	3	1.8	1.01x10 <sup>16</sup>	6.09x10 <sup>16</sup>	3.09	25.7
U#NW2	4	90	3.6	1	0.8	P(NdFeB)	1.57	0.17	0.312	0.029	3	1.8	1.01x10 <sup>16</sup>	6.09x10 <sup>16</sup>	3.09	25.7
U#NW12	4	95	3.8	1	0.8	P(NdFeB)	1.57	0.17	0.312	0.029	3	1.8	1.07x10 <sup>16</sup>	6.38x10 <sup>16</sup>	3.26	27.2

Calculated spectral performances of the bend source and all the insertion devices at the PF Storage Ring (2.5 GeV, 400 mA) and the PF-AR (6.5 GeV, 50 mA).  $L$ : length of undulator or wiggler,  $G_y(G_x)$ : minimum vertical (horizontal) gap height,  $B_y(B_x)$ : super conducting magnet, H: hybrid configuration, S.C.: super conducting magnet,  $\sigma_x, \sigma_y$ : horizontal or vertical beam size,  $\sigma'_x, \sigma'_y$ : horizontal or vertical beam divergence,  $K_y(K_x)$ : vertical (horizontal) deflection parameter,  $\varepsilon_y/\varepsilon_c$ : photon energy of the first harmonic (critical energy in the case of bend source or wiggler), D: photon flux density (photons/sec/mm<sup>2</sup>/mrad<sup>2</sup>/0.1%b.w.), B: brilliance (photons/sec/mm<sup>2</sup>/mrad<sup>2</sup>/0.1%b.w.),  $P_T$ : total radiated power,  $dP/d\Omega$ : power in unit solid angle. Different operating modes of undulator and wiggler are denoted by -U and -W, respectively.



PF: PF ring

AR: PF-AR

  Tuning and ring machine study

  Short maintenance and/or machine study

  Ring machine study

  Experiment using SR

  Single bunch operation at 2.5 GeV

  Multi bunch operation at 3.0 GeV

B Bonus time during maintenance of injector LINAC

Figure 2  
Timetable of machine operation in FY2003.