

The Photon Factory manages two light sources: the 2.5 GeV PF ring and the 6.5 GeV PF-AR. Although the former belongs to the Photon Factory and is operated by the Light Source Division, the latter is operated by the Accelerator Laboratory for historical reasons since it was constructed as a booster synchrotron for the TRISTAN collider for particle physics and only parasitically used as an X-ray source. The two rings are provided with electrons by the KEK linear accelerator. The injection energy of 2.5 GeV of the PF ring is its operation energy, whereas it is necessary to ramp the energy of the PF-AR from its injection energy of 3 GeV to its operation energy of 6.5 GeV. The machine parameters of

the two rings are tabulated in Table 1, and the spectral distributions of SR from the bending magnets and the insertion devices are shown in Fig. 1. Calculated spectral performances are listed in Table 2, and the annual operation schedule for FY2004 is shown in Fig. 2. Although the PF ring was predominantly run in multibunch mode at 2.5 GeV, it was run in single bunch mode at 2.5 GeV for 18 days and in 3 GeV multibunch mode for 12 days. On the other hand, the PF-AR was mostly operated in single bunch mode at 6.5 GeV. There was no special operation for medical applications at 5 GeV in FY2004.

Table 1 Principal beam parameters of the PF Ring and PF-AR.

	PF Ring	PF-AR
Energy	2.5 GeV (3 GeV)	6.5 GeV (5 GeV)
Natural emittance	36 nm·rad	293 nm·rad
Circumference	187 m	377 m
RF frequency	500.1 MHz	508.6 MHz
Bending radius	8.66 m	23.2 m
Energy loss per turn	0.4 MeV	6.66 MeV
Damping time		
Vertical	7.8 ms	2.5 ms
Longitudinal	3.9 ms	1.2 ms
Natural bunch length	10 mm	18.6 mm
Momentum compaction factor	0.0061	0.0129
Natural chromaticity		
Horizontal	-12.5	-14.3
Vertical	-12.3	-13.1
Stored current	450 mA	60 mA (70 mA*)
Number of bunches	280	1
Beam lifetime	60-80 hr (at 450 mA)	12 hr (at 60 mA)

* Two bunch operation at 5 GeV for medical applications

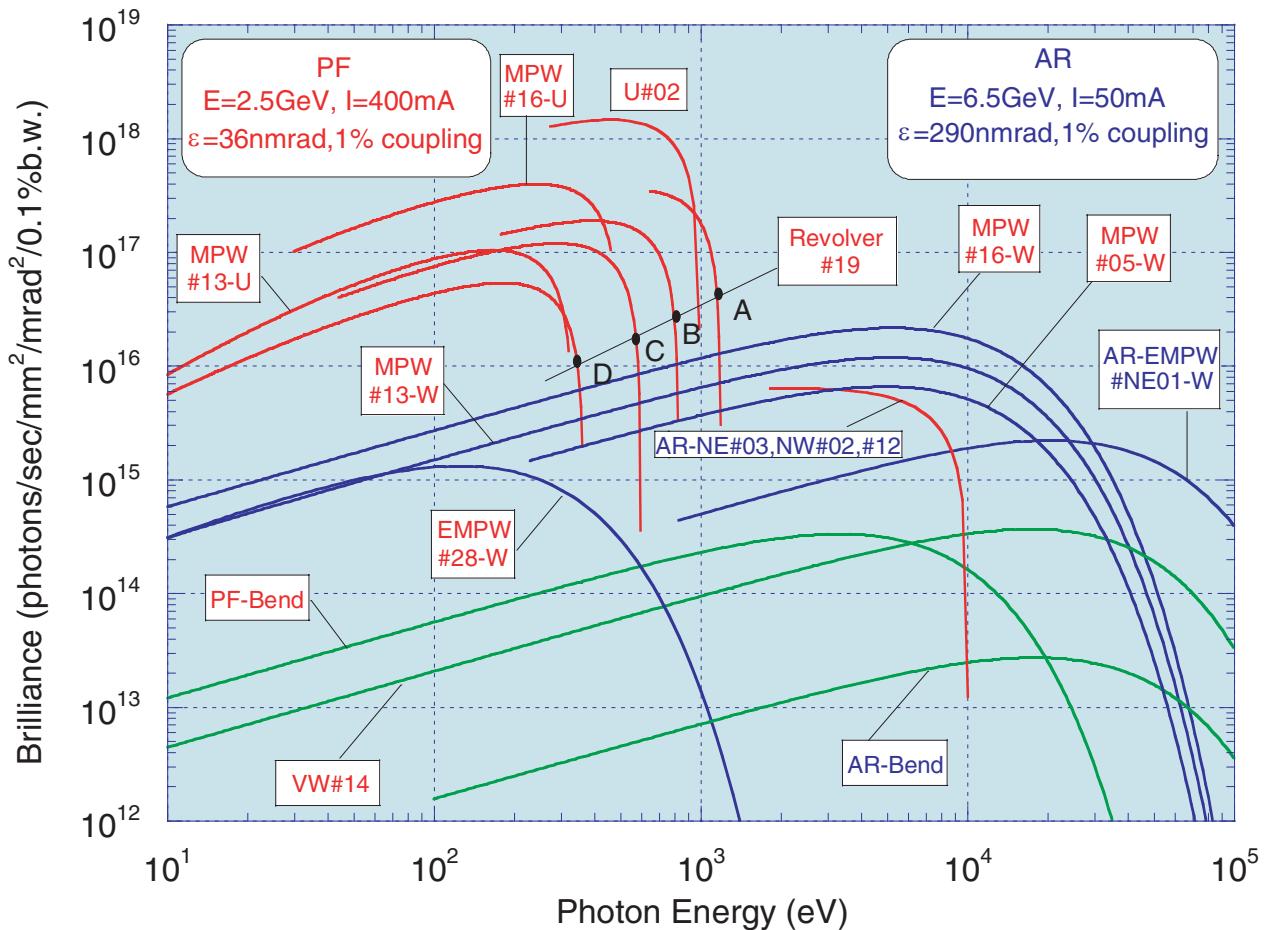


Figure 1

Synchrotron radiation spectra available at the PF Storage Ring (2.5 GeV) and the PF-AR (6.5 GeV). Brilliance of radiation vs. photon energy for the insertion devices (U#02, MPW#05, MPW#13, VW#14, MPW#16, Revolver#19 and EMPW#28) and the bending magnet (PF-Bend) of the PF Storage Ring, and for the insertion devices (EMPW#NE1, U#NE03, U#NW02 and U#NW12) and the bending magnet (AR-Bend) of the PF-AR. The name of each source is assigned in Table 2. Several insertion devices have both undulator and wiggler modes, which are denoted by U and W, respectively (the undulator mode of EMPW#28, MPW#05 and AR-EMPW#NE01 are not shown). The spectral curve of each undulator (or undulator mode of multipole wiggler) is a locus of the peak of the first harmonic within the allowance range of K-parameter. Spectra of Revolver#19 are shown for four kinds of period. Please note that not the first harmonic but the third or fifth harmonic is used for X-ray experiments at AR-NE3, AR-NW2 and AR-NW12 beamlines.

Table 2 Insertion devices.

Name	λ_u cm	N	L m	$G_y(G_x)$ cm	$B_y(B_x)$ T	Type of magnet	σ_x mm	σ_y mm	σ'_x mrad	σ'_y mrad	$K_y(K_x)$	$\varepsilon_y/\varepsilon_c$ keV	D	B	P_T kW	$dP/d\Omega$ kW/mrad ²
PF Storage Ring																
Bend				0.96			0.39	0.059	0.186	0.013	4		4.80x10 ¹³	3.31x10 ¹⁴	0.081	
U#02	6	60	3.6	2.8	0.4	H(NdFeB)	0.42	0.042	0.084	0.008	2.3	0.27	1.48x10 ¹⁷	1.28x10 ¹⁸	0.95	3.93
U#05-W	12	21	2.5	2.64	1.4	H(NdFeB)	0.85	0.056	0.088	0.008	16	5.9	2.00x10 ¹⁵	6.61x10 ¹⁵	7.85	4.91
MPW#13-W	18	13	2.5	2.71	1.5	H(NdFeB)	0.86	0.019	0.117	0.018	25	6.2	1.29x10 ¹⁵	1.18x10 ¹⁶	8.64	3.38
MPW#13-U											2	0.108	1.08x10 ¹⁶	9.25x10 ¹⁶	0.055	0.25
VW#14				5	5	S.C.	0.58	0.036	0.083	0.01		20.8	4.84x10 ¹³	3.67x10 ¹⁴	0.42	
MPW#16-W	12	26	3.12	1.9	1.5	H(NdFeB)	0.42	0.042	0.084	0.008	16.8	6.2	1.03x10 ¹⁵	8.95x10 ¹⁵	10.89	6.46
MPW#16-U											2	0.163	4.23x10 ¹⁶	3.63x10 ¹⁷	0.16	0.74
Revolver#19																
	5	46	2.3	3	0.28	H(NdFeB)	0.85	0.056	0.088	0.008	1.3	0.639	1.05x10 ¹⁷	3.47x10 ¹⁷	0.28	1.89
	7.2	32			0.4	H(NdFeB)					2.7	0.176	4.39x10 ¹⁶	1.44x10 ¹⁷	0.56	1.92
	10	23			0.54	H(NdFeB)					5	0.0437	1.28x10 ¹⁶	4.01x10 ¹⁶	1.02	2.02
	16.4	14			0.62	P(NdFeB)					9.5	0.0078	1.71x10 ¹⁵	4.29x10 ¹⁵	1.35	1.41
EMPW#28-W	16	12	1.92	3(11)	1(0.2)	P(NdFeB)	0.58	0.036	0.083	0.01	15(3)	4.1(90%)	3.07x10 ¹⁴	2.28x10 ¹⁵	2.84	0.46
EMPW#28-U											3(3)	0.182(99%)	1.81x10 ¹⁶	1.33x10 ¹⁷	0.03	0.087
PF-AR																
Bend				0.94			1	0.2	0.593	0.036	26		3.25x10 ¹³	2.59x10 ¹³	0.34	
EMPW#NE1-W	16	21	3.36	3(11)	1(0.2)	P(NdFeB)	1.07	1.07	0.268	0.032	15(3)	28(90%)	1.53x10 ¹⁵	2.12x10 ¹⁵	4.6	17.7
EMPW#NE1-U											3(3)	0.25(97%)	3.41x10 ¹⁵	4.70x10 ¹⁵	0.35	0.77
U#NE3	4	90	3.6	1	0.8	P(NdFeB)	1.57	0.17	0.312	0.029	3	1.8	1.01x10 ¹⁶	6.09x10 ¹⁶	3.09	25.7
U#NW2	4	90	3.6	1	0.8	P(NdFeB)	1.57	0.17	0.312	0.029	3	1.8	1.01x10 ¹⁶	6.09x10 ¹⁶	3.09	25.7
U#NW12	4	95	3.8	1	0.8	P(NdFeB)	1.57	0.17	0.312	0.029	3	1.8	1.07x10 ¹⁶	6.38x10 ¹⁶	3.26	27.2

Calculated spectral performances of the bend source and all the insertion devices at the PF Storage Ring (2.5 GeV, 400 mA) and the PF-AR (6.5 GeV, 50 mA). λ_u : period length, N: number of the periods, L: length of undulator or wiggler, $G_y(G_x)$: minimum vertical (horizontal) gap height, $B_y(B_x)$: maximum vertical (horizontal) magnetic field, Type of magnet, H: hybrid configuration, S.C.: super conducting magnet, σ_x, σ_y : horizontal or vertical beam size, σ'_x, σ'_y : horizontal or vertical beam divergence, $K_y(K_x)$: vertical (horizontal) deflection parameter, $\varepsilon_y/\varepsilon_c$: photon energy of the first harmonic (critical energy in the case of bend source or wiggler), D: photon flux density (photons/sec/mm²/mrad²/0.1%b.w.), B: brilliance (photons/sec/mm²/mrad²/0.1%b.w.), P_T : total radiated power, $dP/d\Omega$: power in unit solid angle. Different operating modes of undulator and wiggler are denoted by -U and -W, respectively.

Timetable of the Machine Operation in FY 2004

	SUN 9 17	MON 9 17	TUE 9 17	WED 9 17	THU 9 17	FRI 9 17	SAT 9 17	SUN 9 17	MON 9 17	TUE 9 17	WED 9 17	THU 9 17	FRI 9 17	SAT 9 17	SUN 9 17	MON 9 17	TUE 9 17	WED 9 17	THU 9 17	FRI 9 17	SAT 9 17	
Date	3.28	29	30	31	4.1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	
PF																						
AR																						
Date	18	19	20	21	22	23	24	25	26	27	28	29	30	5.1	2	3	4	5	6	7	8	
PF																						
AR																						
Date	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	
PF																						
AR																						
Date	30	31	6.1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	
PF																						
AR																						
Date	20	21	22	23	24	25	26	27	28	29	30	7.1	2	3								
PF																						
AR																						
Date	9.19	20	21	22	23	24	25	26	27	28	29	30	10.1	2	3	4	5	6	7	8	9	
PF																						
AR																						
Date	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	
PF																						
AR																						
Date	31	11.1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	
PF																						
AR																						
Date	21	22	23	24	25	26	27	28	29	30	12.1	2	3	4	5	6	7	8	9	10	11	
PF																						
AR																						
Date	12	13	14	15	16	17	18	19	20	21	22	23										
PF																						
AR																						
Date	1.16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	2.1	2	3	4	5	
PF																						
AR																						
Date	6	7	8	19	10	11	12	3	14	15	16	17	18	19	20	21	22	23	24	25	26	
PF																						
AR																						
Date	27	28	3.1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	
PF																						
AR																						

PF: PF ring

AR: PF-AR

Tuning and ring machine study Short maintenance and /or machine study

Ring machine study Experiment using SR

Single bunch operation at 2.5 GeV Multi bunch operation at 3.0 GeV

B Bonus time during maintenance of injector LINAC

Figure 2
Timetable of machine operation in FY2004.