

Breakout and Templated Crystallizations from Microphase Separation of PCL-*b*-polybutadiene Block Copolymer

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Introduction

When semi crystalline block copolymer is crystallized, crystalline structures were categorized into three patterns; crystalline is confined in the microphase separated structure, breaks out microphase structure and changes to an alternative crystalline-amorphous lamellar structure, and is template of microphase separated structure. Some cases have been reported.¹ We reported the crystallized structure of poly(ϵ -caprolactone)-*b*-polybutadiene (PCL-*b*-PB) which has a hexagonally packed cylindrical morphology in the molten state.

Results and Discussion

The characteristics of the block copolymer PCL-*b*-PB sample used here are listed in Table 1. The PCL-*b*-PB formed hexagonally packed cylindrical structure in melt state as revealed by small-angle X-ray scattering (SAXS). Figure 1 shows SAXS profiles which are crystallized at various temperatures except for the bottom. At higher crystallization temperature (T_c), SAXS profile shows the position of the first order reflection peak shifted toward lower q -range. The ratio of the second to the first order peaks is two at high T_c , indicating lamellar structure. The ratio of the first to second order peaks is 1.73 ($\sim 3^{1/2}$) at low T_c , which means that the melt structure (cylinder) was maintained although the peak was broaden after crystallization. Figure 2 shows the ratio of the second to the first peaks position and domain spacing as a function of T_c . The ratio and domain spacing were found to increase at around 280 K. At lower than 270 K, the domain spacing was almost constant and slightly increased as compared with that in molten state. The value of the q_2/q_1 was c.a. 1.7 and the PCL was crystallized in the cylinder that was template of the molten state. At higher than 290 K, the value of the q_2/q_1 was close to two, indicating that its morphology changed from cylindrical to lamellar one (alternative crystalline-amorphous structure). The Flory-Huggins interaction parameter χ and matrix T_g were reported to be keys to determine whether the morphology is maintained after crystallization, or not. For example, if a matrix T_g is higher and lower than T_c , the crystalline is normally confined and breaks the morphology in a molten state, respectively. If χ is large (strong segregation), a crystalline is confined. In our case, both of the confined (or templated) and breakout crystallization were observed in accordance with T_c .

Table 1: Characteristics of PCL-*b*-PB

	M_w	M_w/M_n	ϕ_{PCL}
PCL- <i>b</i> -PB	12,400	1.08	22 vol%

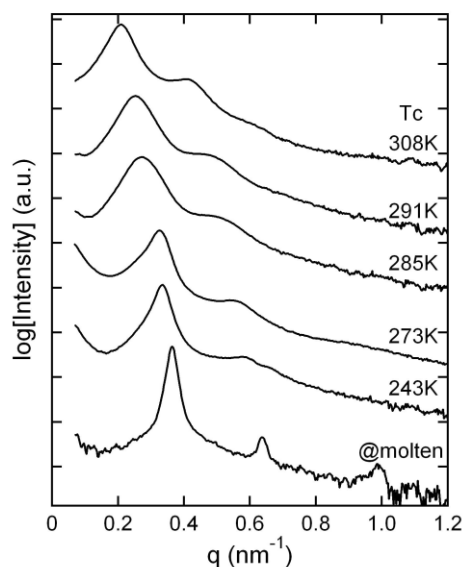


Figure 1. SAXS profiles of PCL-*b*-PB crystallized at various temperatures.

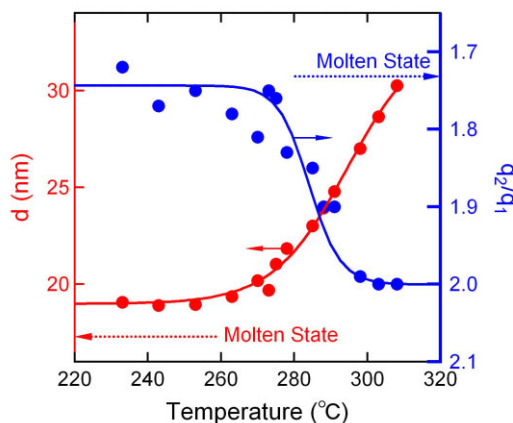


Figure 2. The q_2/q_1 and domains spacing (d) as a function of crystallization temperature.

References

[1] A. Register et al., *Macromolecules* 35, 2365 (2002).

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