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# In-situ Energy-Dispersive XAFS Observation of the Transformation of Active Re<sub>10</sub> Cluster to Inert Re Monomer in the Direct Phenol Synthesis Process

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## **Introduction**

We have developed a new Re<sub>10</sub> cluster catalyst supported on HZSM-5, which is active for the selective oxidation of benzene directly to phenol with molecular  $O_2$ . The Re<sub>10</sub>/HZSM-5 catalyst has firstly achieved a breakthrough of both 5 % conversion and 50 % selectivity with  $O_2$  as a sole oxidant. This catalyst may be a promising catalyst for an alternative phenol process to the present cumene process.

Previously, we found that the  $Re_{10}$  cluster decomposed to Re monomers under the phenol synthesis conditions. The Re monomer was completely inert for the phenol synthesis. It is important to understand how the active multinuclear species changes to the inert mononuclear species under the working conditions because the transformation should affect high catalytic performances. In this study we performed in-situ energy-dispersive XAFS observations for structural changes in the  $Re_{10}/HZSM-5$  catalyst under the selective oxidation reaction conditions.

### **Experimental**

The HZSM-5-supported  $Re_{10}$  cluster catalyst was prepared according to our previous report [1, 2].

All energy-dispersive XAFS experiments at Re L<sub>3</sub>-edge were performed at PF-AR NW2A station. A Si(111) bent crystal (curvature radius is 2500 mm) was used as a polychrometer and PDA was used as position sensitive detector in the DXAFS measurements. The acquisition time resolution was 100 ms. The active Re<sub>10</sub> cluster catalyst was exposed to O<sub>2</sub> or benzene or a O<sub>2</sub>-benzene mixture gas at 538–583 K at a few seconds after the DXAFS measurements started.

### **Results and Discussion**

The successive in-situ XANES spectra showed isosbestic points, and there were no other species observed during the course of the transformation from the  $Re_{10}$  clusters to the  $ReO_4$  monomers under both the  $O_2$  atmosphere and the benzene- $O_2$  mixture. This fact means that the successive Re-XANES spectra can be reproduced by a linear combination of the spectra for the active  $Re_{10}$  cluster and the spectra for the inert  $ReO_4$ . Each spectrum in the successive DXAFS measurements was fitted by a linear combination of  $Re_{10}$  cluster XANES and  $ReO_4$ .

XANES, and coefficients of the  $Re_{10}$  cluster portion was plotted vs. reaction time. It decreased linearly against the reaction time, which indicates the rate-limiting step of the transformation of  $Re_{10}$  clusters is the first oxidation step of  $Re_{10}$  clusters.

The rate constants at 538–583 K were estimated 49 kJ mol<sup>-1</sup> and 74 kJ mol<sup>-1</sup>, respectively under the both  $O_2$  atmosphere and the gas mixture conditions. Fig. 1 shows Arrhenius plots for structural transformation of the  $Re_{10}$  clusters to the inert  $ReO_4$  monomers. The increase of the activation energy under the gas mixture condition implies that benzene prevents the  $Re_{10}$  clusters from decomposing. This effect of benzene should contribute to an increase in the concentration of active  $Re_{10}$  species under the oxidation condition and to maintain the catalytic activity.

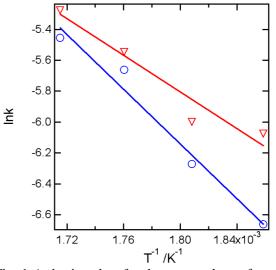


Fig. 1 Arrhenius plots for the structural transformation of active  $\text{Re}_{10}$  clusters to  $\text{ReO}_4$  monomers; triangle : under  $\text{O}_2$  gas; circle : under the benzene and  $\text{O}_2$  mixture

#### **Reference**

[1] R. Bal, M. Tada et al., *Angew. Chem. Int. Ed.* **45**, 448 (2006).

[2] M. Tada, R.Bal, T. Sasaki, Y. Uemura, Y. Inada, S. Tanaka, M. Nomura, and Y. Iwasawa, *J. Phys. Chem. C* **111**, 10095 (2007).

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