

EXAFS analysis of activity site for glycerol hydrogenolysis reaction

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Introduction

The grouping importance in the production of non-petroleum chemicals for a substitute for petroleum and sustainability has led to the development for the transformation of non food biomass. A target of the non-petroleum chemicals is oxygenates such as terminal-diols. Terminal-diols will be used as monomers for the production of polyesters and polyurethanes. It has been recently reported that modification of Rh/SiO₂ with Re species is selective for the hydrogenolysis of glycerol, although it has a problem in the catalyst stability. In this research, we carried out the characterization of modification of Rh/SiO₂ with Mo species which shows high activity in the hydrogenolysis of glycerol to 1,3-propanediol. In the reaction, Rh-MoO_x/SiO₂'s activity is little lower than Rh-ReO_x/SiO₂'s one. However, unlike Rh-ReO_x/SiO₂, Rh-MoO_x/SiO₂ can reuse in the reaction.

Experimental

Supported Rh-MoO_x catalyst was prepared using the sequential (two-step) impregnation method. Firstly RhCl₃·3H₂O aq. was impregnated to SiO₂ and dried catalyst at 383 K for 12 h. Secondary, (NH₄)₆Mo₇O₁₂·4H₂O aq. was impregnated Rh/SiO₂ catalyst and then after dried at 383 K for 12 h, calcined at 773 K in air for 3 h. The catalyst was pressed into self-supporting 7 mm-diameter wafers under atmosphere, followed by the treatment, with H₂ at 393 K for 1 h in the cell. We also measured the EXAFS of the catalysts after the reaction of glycerol. The glycerol hydrogenolysis reaction was performed using the autoclave. Therefore, after the reaction, the H₂ pressure was decreased to some extent and the autoclave was opened in a glove box filled with nitrogen. The used catalysts, after separation, were transferred again to the measurement cell. Mo K-edge EXAFS spectra were measured by transmission mode at room temperature. After back ground subtraction, k^3 weighted EXAFS functions were Fourier transformed into R space and the one or two-shell fitting were analyzed by curve fitting.

Results and Discussion

Fig. 1 shows Fourier transform of Mo K-edge EXAFS oscillations of Rh-MoO_x/SiO₂ after H₂ reduction and after glycerol hydrogenolysis reaction. The FT of Mo foil, Na₂MoO₄ are shown as a reference for Mo-Mo bond or Mo-O bond, respectively. Theoretical functions for the Mo-Rh bond were calculated using the FEFF8.2 program.

For Rh-MoO_x/SiO₂, a peak between 0.13 and 0.28 nm was observed in the FT; they are assignable to the Mo-O and Mo-Rh (or Mo) bond. In the EXAFS analysis, it is impossible to distinguish between Rh and Mo as a backscattering atom theoretically. Table 1 lists their curve fitting results. From the result, it was suggested that Rh-MoO_x/SiO₂ after H₂ reduction and after glycerol hydrogenolysis reaction were very analogous. This means the catalyst in the glycerol hydrogenolysis reaction is reduced by H₂ gas in the autoclave. And, to be observed Mo-Rh bond in the EXAFS of Rh-MoO_x/SiO₂ means that there is an interaction between Mo and Rh. In addition, the two Mo-O bonds which were observed in the EXAFS of Rh-MoO_x/SiO₂ mean that Mo was not completely reduced in the reaction.

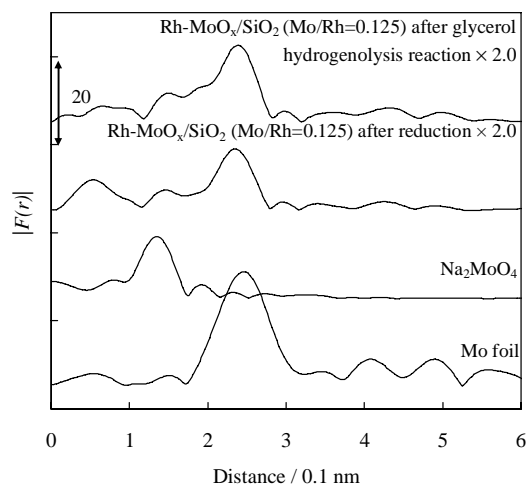


Fig. 1 Results of Fourier transform of k^3 -weighted Mo K-edge EXAFS oscillation of Rh-MoO_x/SiO₂ after the H₂ reduction and glycerol hydrogenolysis reaction, Na₂MoO₄ and Mo foil. The results of Na₂MoO₄ and Mo foil are also shown as a reference.

Table 1 Curve fitting of Mo K-edge EXAFS of various catalysts.

Catalyst	Pretreatment	Shells	CN	$R / 10^{-1}$ nm
Rh-MoO _x /SiO ₂ ^a	after reduction	Mo-O	0.5±1.0	2.00±0.170
		Mo-Rh (or Mo)	3.7±1.4	2.60±0.010
Rh-MoO _x /SiO ₂ ^a	after glycerol reaction	Mo-O	1.1±0.7	2.08±0.050
		Mo-Rh (or Mo)	3.2±0.6	2.64±0.010
Na ₂ MoO ₄	-	Mo-O	4.0	1.78
Mo foil	-	Mo-Mo	8.0	2.72

^a Mo/Rh=0.125

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