

Effect of the Supports on the Oxidative Esterification of Propionaldehyde on Supported Palladium Catalysts

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1 Introduction

Recently, Pd catalysts doped with a heavy metal supported on various oxides and active carbon have attracted attention, particularly for industrial application. However, recent reports state that the use of pressurized O₂ resulted in great activity for the reaction of sodium lactate to sodium pyruvate using heavy-metal-free Pd/C, indicating that loading by heavy metals is not needed for the catalytic reaction, which is important for green chemistry and suggests the potential use of heavy-metal-free Pd catalysts for other catalytic reactions [1]. The direct oxidative esterification of propionaldehyde (PA) to methyl propionate (MP) in the liquid phase attracts attention in our laboratory [2]. Earlier studies have established that the oxidative esterification of PA to MP in the liquid phase occurs readily using Pd/Al₂O₃ doped with Pb [3]. In the present study, Pd/C and Pd/Al₂O₃ without heavy-metal doping were used for the direct oxidative esterification of PA to MP in the liquid phase under at 0.1 MPa of O₂ to examine the unnecessary of heavy-metal doping and the effect of the supports.

2 Experiment

Pd/C and Pd/Al₂O₃ (both with Pd of 5% by weight) were used as supplied. The BET surface areas of Pd/C and Pd/Al₂O₃ were 946 and 94.0 m²/g, respectively. Catalytic activity was tested in a magnetically-stirred stainless steel autoclave (85 ml) reactor. The catalyst (0.5 g, Pd/C or Pd/Al₂O₃) was added into a 25 mL methanol solution containing 75 mmol of propionaldehyde in the reactor. Then, 25 μL of aqueous 5M NaOH and 0.025 g of Mg(OH)₂ were added to keep the solution pH at 6–8. Reactions were carried out at 333 K and oxygen pressure of 0.1 MPa. Analysis of EXAFS near the Pd-K edge was carried out at the High Energy Accelerator Research Organization with a storage ring current of 400 mA (6.5 GeV). The X-rays were monochromatized with Si(311) at an NW-10A station. The absorption spectra were observed using ionization chambers in the transmission mode. Since it was impossible to compress Pd/C and Te/Pd/C into a disk with diluents, the catalysts were carefully placed into a hand-made sample holder with two polypropylene windows. The photon energy was scanned in the range of 24,080–25,600 eV for the Pd-K edge.

3 Results and Discussion

At first, the oxidative esterification of PA with methanol was examined at 333 K and oxygen pressure of

0.1 MPa. After 2 h, the conversion of PA and the yield of to MP using Pd/C were 1.5 and 0.5% while 12.8 and 1.9 using Pd/Al₂O₃, indicating that Al₂O₃ support seems to be suitable support for the present system. Although the situation of Pd in both supported catalyst was checked using XRD, any evident differences of Pd species on those supported catalyst did not obtained. Therefore EXAFS analyses were employed to this catalyst system. Figure 1 shows the Pd-K edge EXAFS spectra of Pd/C (A) and Pd/Al₂O₃ (B), indicating that Pd nature on Pd/C was evidently different from that on Pd/Al₂O₃.

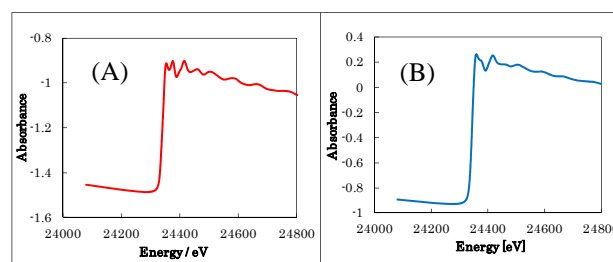


Figure 1. Pd-K edge EXAFS spectra of (A) Pd/C and (B) Pd/Al₂O₃.

Figure 2 shows the Fourier transformation of EXAFS of both supported catalysts. Single signal due to metallic Pd was detected from Pd/C while complex signals due to metallic and oxidized Pd species was detected from Pd/Al₂O₃. Therefore it may be concluded that the ease redox nature of Pd species in Pd/Al₂O₃ results in the better activity than that using Pd/C.

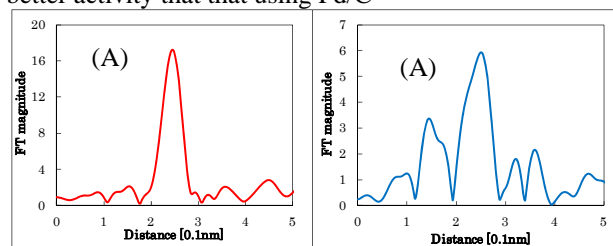


Figure 2. Fourier transformation of Pd-K edge EXAFS spectra of (A) Pd/C and (B) Pd/Al₂O₃.

References

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